U.S. PHARMACOPEIA

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Octyldodecanol

» Octyldodecanol contains not less than 90.0 percent of 2-octyldodecanol, the remainder consisting chiefly of related alcohols.

Packaging and storage— Preserve in tight containers.

USP Reference standards ( 11) - USP Octyldodecanol RS. USP Stearyl Alcohol RS.

Identification— The retention time of the major peak in the chromatogram of the Assay preparation corresponds to that of the major peak in the chromatogram of the System suitability solution, as obtained in the Assay.

<u>Acid value</u>  $\langle 401 \rangle$ : not more than 0.5.

**<u>lodine value</u>**  $\langle 401 \rangle$  : not more than 8.

<u>Hydroxyl value</u>  $\langle 401 \rangle$ : between 175 and 190.

**Saponification value**  $\langle 401 \rangle$ : not more than 5.

**Organic volatile impurities**, *Method V*  $\langle 467 \rangle$ : meets the requirements.

Solvent: dimethyl sulfoxide.

**<u>Residual solvents</u>** (467): meets the requirements. (Official January 1, 2007)

## Assay—

System suitability solution— Dissolve accurately weighed quantities of <u>USP Octyldodecanol RS</u> and <u>USP Stearyl Alcohol RS</u> in alcohol to obtain a solution having known concentrations of about 9 mg per mL and 1 mg per mL, respectively.

Assay preparation— Dissolve 90 mg of Octyldodecanol in 10.0 mL of alcohol, and mix.

*Chromatographic system* (see <u>*Chromatography*</u>  $\left\{ \underline{621} \right\}$ )—The gas chromatograph is equipped with a flame-ionization detector and a 2-mm × 2-m column packed with 3% liquid phase G2 on support S1A. The carrier gas is nitrogen. The column temperature is programmed as follows. Initially it is equilibrated at about 80°, then increased at a rate of 6° per minute to 300°. The detector and the injection port temperatures are both

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maintained at about 280<sup>°</sup>. Chromatograph the System suitability solution, and record the peak responses as directed for *Procedure:* the resolution, *R*, between octyldodecanol and stearyl alcohol is not less than 4.0; and the relative standard deviation for replicate injections is not more than 1.5%.

*Procedure*— Inject about 2 µL of the *Assay preparation* into the chromatograph, record the chromatogram, and measure the areas for the major peaks. Calculate the percentage of C<sub>20</sub>H<sub>42</sub>O in the portion of Octyldodecanol taken by the formula:

100(*r<sub>U</sub>* / *r<sub>s</sub>*),

in which  $r_U$  is the peak area for octyldodecanol obtained from the Assay preparation; and  $r_s$  is the sum of the areas of all the peaks except the solvent peak.

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