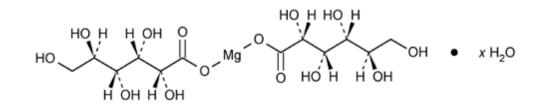
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Magnesium Gluconate



## $C_{12}H_{22}MgO_{14}$ ·x $H_2O$ (anhydrous) 414.60

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D-Gluconic acid, magnesium salt (2:1), hydrate.
Magnesium D-gluconate (1:2) hydrate.
Magnesium D-gluconate (1:2) dihydrate 450.64 [59625-89-7].
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Anhydrous [3632-91-5].

» Magnesium Gluconate contains not less than 98.0 percent and not more than 102.0 percent of C12H22MgO14, calculated on the anhydrous basis.

Packaging and storage— Preserve in well-closed containers.

USP Reference standards ( 11 ) - USP Potassium Gluconate RS.

Identification-

A: A solution (1 in 10) responds to the tests for *Magnesium* (191).

B: It responds to Identification test B under Calcium Gluconate.

**<u>pH</u>** (<u>791</u>): between 6.0 and 7.8, in a solution (1 in 20).

Water, Method Ib (921): between 3.0% and 12.0%, 30 minutes being allowed for solubilization of the specimen and for the reaction to reach completion, and a blank determination being performed with the same volume of *Reagent* but without the specimen. Calculate the water content of the specimen, in mg, taken by the formula:

## USP Monographs: Magnesium Gluconate

in which X<sub>b</sub> is the volume, in mL, of standardized Water-Methanol Solution required to neutralize the unconsumed Reagent in the blank determination; and the other terms are as defined therein.

Chloride (221) — A 1.0-g portion shows no more chloride than corresponds to 0.70 mL of 0.020 N hydrochloric acid (0.05%).

Sulfate (221) — A 2.0-g portion shows no more sulfate than corresponds to 1.0 mL of 0.020 N sulfuric acid (0.05%).

Heavy metals (231) — Dissolve 1.0 g in 10 mL of water, add 6 mL of 3 N hydrochloric acid, and dilute with water to 25 mL: the limit is 0.002%.

**Reducing substances**— Transfer 1.0 g to a 250-mL conical flask, dissolve in 10 mL of water, and add 25 mL of <u>alkaline cupric citrate TS</u>. Cover the flask, boil gently for 5 minutes, accurately timed, and cool rapidly to room temperature. Add 25 mL of 0.6 N acetic acid, 10.0 mL of 0.1 N iodine VS, and 10 mL of 3 N hydrochloric acid, and titrate with 0.1 N sodium thiosulfate VS, adding 3 mL of <u>starch TS</u> as the endpoint is approached. Perform a blank determination, omitting the specimen, and note the difference in volumes required. Each mL of the difference in volume of 0.1 N sodium thiosulfate consumed is equivalent to 2.7 mg of reducing substances (as dextrose): the limit is 1.0%.

Organic volatile impurities, Method I (467): meets the requirements.

**<u>Residual solvents</u>** (467): meets the requirements. (Official January 1, 2007)

Assay— Weigh accurately about 800 mg of Magnesium Gluconate, dissolve in 20 mL of water, add 5 mL of ammonia-ammonium chloride buffer TS and 0.1 mL of eriochrome black TS, and titrate with 0.05 *M* edetate disodium VS to a blue endpoint. Each mL of 0.05 *M* edetate disodium is equivalent to 20.73 mg of C<sub>12</sub>H<sub>22</sub>MgO<sub>14</sub>.

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