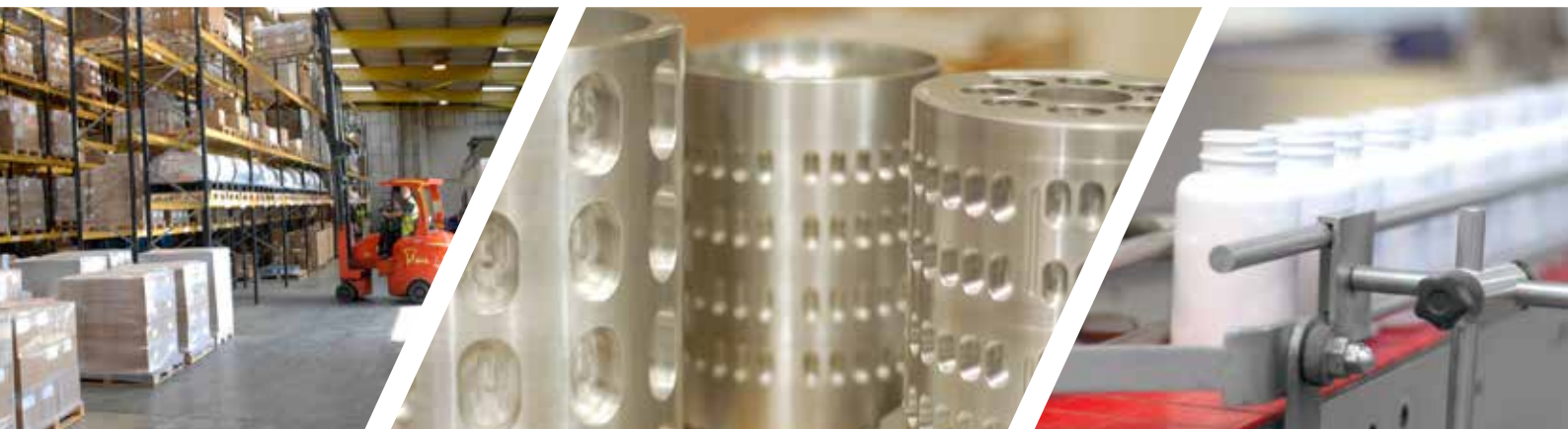




Wasdell

Packaging Group



**Packaging and Logistics Partner to the
Pharmaceutical and Healthcare Industry**

Incorporating Qualiti (Burnley) Limited and Vineham Engineering Limited





“Wasdell Packaging was founded in 1971 and is today one of the largest and most experienced contract packaging suppliers to the healthcare industry in Europe. Since moving to our new headquarters in Swindon the Wasdell Packaging Group has grown considerably. We continue to evolve with a clear focus on quality, reliability and innovation.

With Vineham Engineering now part of the Wasdell Group and on the same site as Wasdell Packaging, the business benefits significantly from Vineham’s tooling production and technical support. This on site tooling capability is unique to our Group and provides our customers with great advantages in terms of innovation and speed of service.

The acquisition of Qualiti (Burnley) Limited has also enhanced the Wasdell Group’s production capabilities, further increasing our speed to market using QBL’s high speed packaging equipment and offering increased flexibility and efficiency to meet the needs of our customers. Having this additional site in Burnley also enables us to grow our customer base and offer customers bespoke business continuity solutions.

Through investment such as this, supported by stringent quality control and pioneering packaging development, we will continue to provide our customers with the most innovative and reliable packaging service in the healthcare industry.”

Martin Tedham, Managing Director

Wasdell Packaging Group - Wasdell Packaging (Swindon)



Wasdell Packaging moved to its 100,000 sq ft purpose-designed facility in 2010. Located in Swindon and with easy access to Junction 16 of the M4, these premises contain 16 purpose-built production suites which are fully GMP certified. Production takes place 24 hours a day, 7 days a week, employing a workforce of over 250 staff.

Our 72,000 sq ft storage and distribution facilities at the Swindon site provide space for over 10,000 pallets so that products can easily be stored, called off and delivered to our customers worldwide.

Services include:

- Primary packaging
- Secondary packaging
- Cold chain 2-8°C
- Controlled drug packaging (Home Office Licence Schedules 2-5)
- Re-working of packed products including promotional and bespoke materials
- Class 8 clean rooms
- In-line 2D matrix printing
- Storage and distribution

Wasdell Packaging Group - QBL (Burnley)



Based in Burnley, QBL has over 30 years' specialised experience in the supply of packaging to the healthcare industry. The company's 80,000 sq ft production facility has more than 100 staff employed on secondary packaging lines and nine high-tech temperature-controlled Class 8 primary packing suites, as well as dedicated sampling bays, quality control release facilities and extensive storage facilities. QBL's production capability includes high speed blister packing and high volume container filling equipment.

QBL provides the Wasdell Packaging Group with a prime location in the north of England, close to Manchester and Leeds Bradford International Airports. Its accessibility is of benefit to our distribution network and to international and domestic customers alike.

Services include:

- Primary packaging
- Secondary packaging
- Re-working of packed products including promotional and bespoke materials
- Class 8 clean rooms
- In-line 2D matrix printing

Wasdell Packaging Group - Vineham Engineering



Vineham Engineering is a leading supplier of precision CNC milling and turning machined parts, components, assemblies and pharma tooling. The company is based in Swindon on the same site as Wasdell Packaging and was incorporated into the Wasdell Group in 2014.

This relationship benefits customers by ensuring fast and cost-effective turnaround of bespoke tooling with lead times of just 4-6 weeks. This avoids the extensive delays often associated with tooling manufacturers and greatly improves our customers' speed to market.

Services include:

- Blister packaging tooling
- Carton tooling
- Precision engineering
- Bespoke tooling
- AS9100 approved

Why choose the Wasdell Packaging Group?



Quality

Customers can be assured that their products are packaged under rigorous quality controls. Our commitment to product quality is embedded in our culture. We employ continuous improvement methodologies to ensure that everything we do meets the highest standards of quality, safety and efficiency. Wasdell Packaging is cGMP and BRC approved and undergoes regular customer and regulatory authority inspections.

Reliability

Reliability of product supply is vital to any business and Wasdell takes great pride in its delivery reliability. The Company operates a robust On Time In Full (OTIF) production planning system, and we enjoy an excellent reputation in that delivery commitments once given are strictly adhered to. We offer fast lead times, generally just ten days from receipt of the last component to order completion, increasing your products' speed to market and your opportunities for commercial success.

Wasdell Packaging Group Licences & Accreditations:

- Medicines and Healthcare products Regulatory Agency
 - MHRA MIA 1411
 - MHRA MIA 16942 (QBL)
- Clinical Trials
 - MHRA IMP 1411
- Manufacturer Specials
 - MHRA MS 1411
- Veterinary Medicines Directorate Manufacturers/Distributors
 - VMD ManA 1411
- Wholesale Dealer's Authorisation
 - WDA (H)1411
 - WDA (H) 16942 (QBL)
- UK Home Office Controlled Drugs Licence (2-5)
- BRC Global Standard – Consumer Products accredited
- FDA approved for food supplement products
- Soil Association accredited

Why choose the Wasdell Packaging Group?



Flexibility

The business requirements of our healthcare customers are constantly changing. We offer the people and production resources to meet the ever-changing needs of our customers' businesses, often at short notice. Here our ability to draw on the expertise of Vineham Engineering can be of huge benefit as we are able to design and install new tooling quickly and easily whenever required.

Innovation

We understand the needs of customers who want to differentiate their products in the market. We offer a confidential consultancy and design service from concept development to commercial implementation to develop new packaging styles and formats for particular applications. Examples of this are interlocking blister and letterbox-friendly packaging for the mail order healthcare market and developments in Child Resistant Senior Friendly (CRSF) packaging.

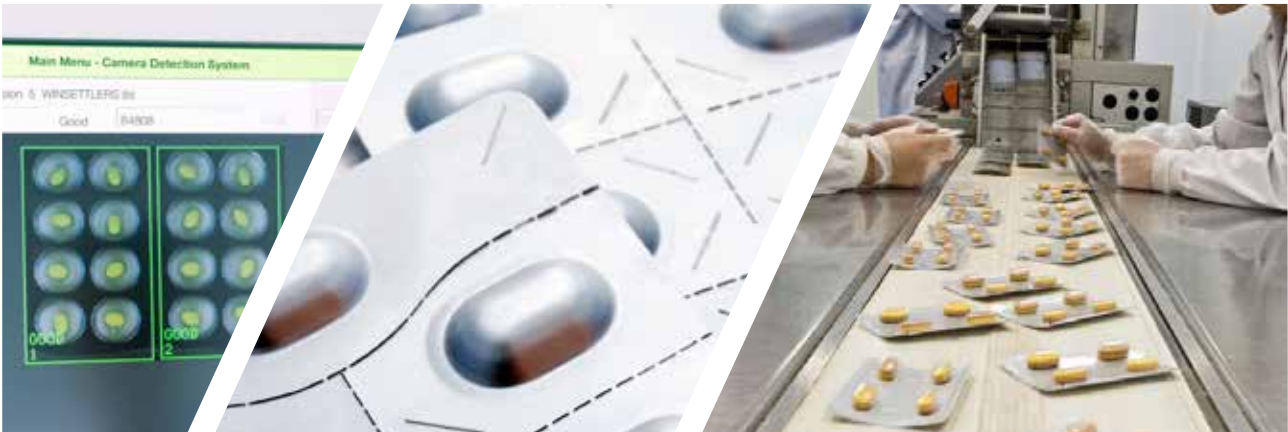
Experience

With over 40 years' experience we are today one of the largest and most experienced pharmaceutical and healthcare packaging providers in Europe.

In-house design and artwork

Wasdell Packaging will not only work alongside printed component and packaging material suppliers, we also have dedicated design, artwork and production capabilities. This enables us to interpret your requirements and deliver striking yet practical designs that will stand out on the shelf. We are able to provide visual proofs and 3D profiles of everything from blister formats to sachets and containers.

Blister Packing



Production takes place 24 hours a day, 7 days a week and with a combined workforce of over 350, the Wasdell Packaging Group can undertake any packaging project and offer unrivalled project turnaround times. Almost no job is too big or too small and our customers often rely on us to ensure they meet their deadlines quickly and without compromise.

Blister Packing

Using Noack 760, 623 and 920 blistering machines and with tooling design and production available in-house, we are able to meet all your needs quickly and efficiently - designing, modifying and manufacturing new blister formats to meet customers' requirements. Our blistering lines are highly automated such that we produce and deliver more than one million blisters every week.

Overview of Blister Packing:

- Over 1,000 full sets of blister tooling
- Up to five different products on one blister card
- Different formats available include Blister, Thermo-form, Cold-form, Aclar, PVC/PVDC and PET, Peelable foil
- Custom tooling and design service
- State-of-the-art colour camera detection systems, in-line check weighing and print registration, metal detection, pharma code reading, vacuum testing and blister stress point testing
- Packaging under humidity controlled conditions
- Nitrogen purging
- Child Resistant Senior Friendly (CRSF)

Sachet Filling, Packing & Strip Packs



A variety of materials can be used for sachet and strip packing including paper, PVC and aluminium. Individual packs can be designed and printed in a range of colours to reinforce your branding, as well as displaying all required regulatory and product information and variable data.

Many different sizes of sachets can be filled with a range of solid dose products including powders, tablets and capsules or liquids, allowing us to customise packaging to meet your specific needs.

Our modern and adaptable machinery enables us to produce significant quantities of strip packs quickly. We can provide strip packs in single or double strip formats with perforations to help open the product without damaging the strip.

Overview of Sachet Packing & Strip Packs:

- Formed and filled with tablets, capsules, powders or liquids
- Convenient daily packs with up to six different solid dose products
- Weekly or monthly sachet retail cartons
- Rapid bulk production

Container Filling



The Wasdell Group stocks a wide variety of containers in a range of materials, with closures to match. Most requirements can be met from existing inventory, however the relationships we have built with the world's leading container manufacturers enable us to source new products to meet your needs quickly and easily.

Our fully and semi automated processes include in-line filling, label application, cartoning and patient information leaflet insertion. We can count and fill both solid and liquid products into varying sizes and types of container ranging from 5ml to 5,000ml.

We have experience of working with mail order suppliers, from start-up companies to market leaders, have developed expertise in the filling of postal friendly containers and can offer a range of creative solutions. Our versatile high speed filling means that large volumes can be dealt with quickly and efficiently with the capacity to fill more than 100,000 containers per day.

Overview of Container Filling:

- Tablets, capsules, powders and liquids filled into different container sizes and shapes, including direct to consumer packs
- Wraparound, single, double and overhead labelling and label leaflets
- Quality assured induction seal, automated torque controlled capping and in-line weight checking
- Fully and semi automated filling machines with in-line label application, cartoning and patient information leaflet insertion
- >100,000 containers filled per day

Secondary Packing



We work extensively with manufacturers and the retail sector to break down and re-package products into different presentations. Re-worked products are then often incorporated into a wide variety of presentation units including pre-stocked merchandising units and free standing display units prepared ready for delivery direct to major retailers.

Secondary re-packing requirements can also arise due to legislative and regulatory changes and the demands of international markets. Our versatile manual and automated packaging systems enable us to provide customers with cost-effective secondary packing solutions to meet their specific product and market requirements. With over 40 years experience, we are confident that our customers' businesses benefit from the breadth of experience we have gained across a wide range of products and markets.

Overview of Secondary Packing:

- Re-working to remove/replace components and literature, over-labelling, de-labelling and inspections
- Assembling presentation units including point of sale displays, drop feed units, shelf ready packs and clip strips
- Carton printing, coding and track and trace with serialisation
- 2D data matrix printing

Storage, Fulfilment & Distribution



Our integrated storage, fulfilment and distribution facility has a capacity of over 10,000 pallets and our services can be tailored to meet your specific requirements. Supported by a warehouse management system with real-time customer reporting, we offer MHRA GDP approved ambient, chilled, temperature-controlled and humidity-monitored storage.

The Company's sophisticated warehouse management systems feature comprehensive documentation processes to ensure accurate product tracking and inventory control and this facility can be accessed remotely by our customers.

Furthermore, our proximity to the national motorway network and to the UK's major airports is a huge benefit to our logistics and distribution business, enabling us to fulfil your needs anywhere in the UK or overseas.

Services include:

- Online inventory and ordering remotely accessible 24/7
- Regular B2B and B2C deliveries throughout the UK, Europe and worldwide
- Dedicated pick and pack and least cost postal services
- Barcoding inventory control
- Exhibition support services

Business Continuity Planning



To help protect our business and our customers from the major disruption that would be caused to the services we provide in the event of a major or catastrophic incident, the Wasdell Group is developing a business continuity management plan. This will identify the key risks facing the business including an appropriate risk assessment and risk mitigation plan. It will also focus on those

elements of our service that we cannot afford to lose in the aftermath of a major incident and include a management contingency plan which would be implemented immediately following such an event. Having two geographically separate full service packaging and warehousing facilities now enables the Wasdell Group to plan effectively for such an eventuality.

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To provide a comprehensive and outstanding service that exceeds our customers' packaging and logistical requirements and become the preferred packaging and fulfilment partner to the healthcare industry.

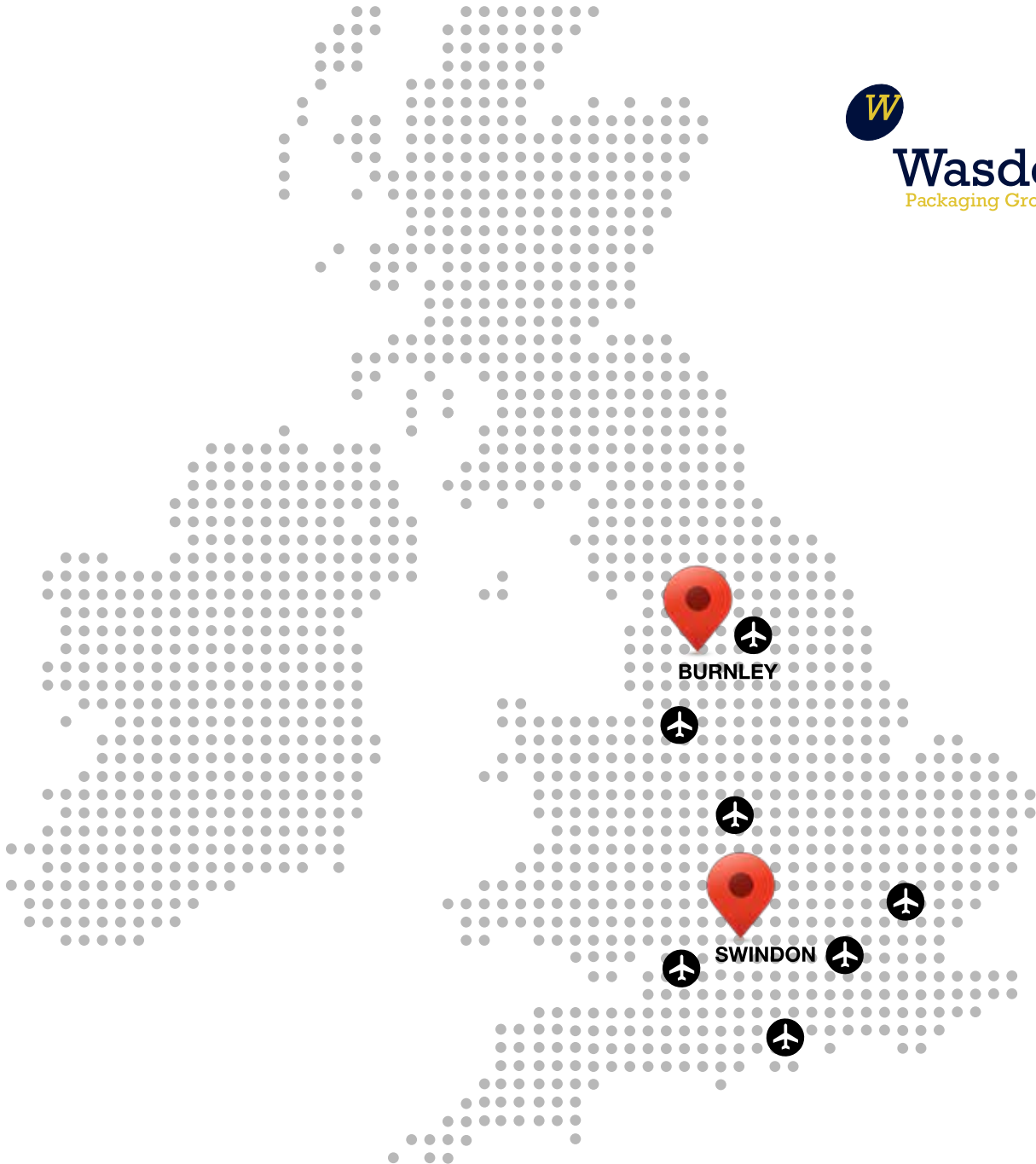
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Martin Tedham



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