





VASA'S ACTAA Excipients are range of "INACTIVE" ingredient but still an important and key determinant of any dosage form performance. Though excipients were one time considered to be not much of importance but today they are key factors for therapeutic enhancement of active ingredient in final dosage form facilitating Drug Absorption, Reducing Viscosity, Enhancing Solubility.

ACTAA products of Vasa's are of natural origin manufactured in GMP and FSSC 22000 approved manufacturing plant, certified by HALAL, KOSHER, RSPO and are free from TSE/BSE, GMO, Allergens, with Low Heavy Metal and also with low Residual Solvent available in Multicompendial grades IP/BP/EP/USP/JP/FCC/E-series/IH

We shall be able to support customers on their specific requirements of PSD, SSA and LOD.

ACTAA products manufactured by us are compatible with wide range of active pharmaceutical ingredients and its Particle size and Physical properties are optimized to enhance its activity and stability to act as an effective Excipients in manufacturing of Dosage forms in Pharmaceutical, Food and Beverage, Nutraceutical and Cosmetics

Our ACTAA range of products are supported by DMF / Technical Data Package and all other regulatory documents required as per **EXIPACT** and **ICH** Guidelines

# **ACTAA PRODUCTS**

#### **Super Disintegrants**

Sodium Starch Glycollate (Potato) (Type A) Sodium Starch Glycollate (Maize) (Type C) Croscarmellose Sodium

#### **Lubricants / Antiadherents**

Magnesium Stearate Calcium Stearate Sodium Stearate Zinc Stearate Aluminum Stearate

#### **Glidants**

Magnesium Stearate

# Fillers / Diluents / Binders

Starch Maize

Microcrystalline Cellulose - 101

Microcrystalline Cellulose - 102

Microcrystalline Cellulose - 12

Microcrystalline Cellulose - 112

Microcrystalline Cellulose - 200

Microcrystalline Cellulose - RC591

Microcrystalline Cellulose - 105

Storage Condition: Store in a tightly closed container Shelf Life: 60 months from date of manufacturing

Packing Information: Available in 25 kg Net weight in Bags/Drums



### Accreditations























**VASA's NUTRIMIN** Minerals are range of essential nutrients/trace elements that provide daily levels required to maintain health and maximize productivity thus adding **Nutritional value**.

**NUTRIMIN** products are **FULLY REACTED MINERAL SALTS** that are Natural origin manufactured in **GMP** and **FSSC 22000** approved manufacturing plants, certified by **HALAL**, **KOSHER** and are free from **TSE/BSE**, **GMO**, **Allergens**, with **Low Heavy Metal** and no **Residual Solvents** content which are available in **Multicompendial** grades **IP/BP/EP/USP/JP/FCC/E-series/IH**.

**NUTRIMIN** products manufactured by VASA's are optimized for its particle size and physical properties to enhance its activity and stability to act as a "**KEY INGREDIENT**" in manufacturing of dosage forms in **Pharmaceutical, Food and Beverage, Nutraceutical, Cosmetics and Animal Health Industries. NUTRIMIN** minerals are available in various physical forms like **Granular, Directly Compressible, Ultrafine powder** and **Co-process blends.** We can also manufacturer as per customers in-house requirements.

Our **NUTRIMIN** range of products are supported by **DMF/Technical Data Package** and all other regulatory documents required according to **ICH Q7 guidelines.** 

#### Acetates

Calcium Acetate Potassium Acetate Zinc Acetate

#### **Carbonates**

Calcium Carbonate
Lithium Carbonate
Magnesium Carbonate Heavy
Magnesium Carbonate Light
Sodium Carbonate Anhydrous

#### **Hydroxides**

Dried Aluminum Hydroxide Gel Magnesium Hydroxide Aluminum Magnesium Hydroxide

#### **NUTRIMIN PRODUCTS**

#### **Gluconates**

Calcium Gluconate
Calcium Lactate Gluconate
Ferrous Gluconate
Magnesium Gluconate
Zinc Gluconate

#### **Lactates**

Calcium Lactate Magnesium Lactate Zinc Lactate

#### Citrate

Citric Acid Mono / Anhy.
Calcium Citrate
Di Sodium Hydrogen Citrate
Magnesium Citrate
Sodium Citrate
Potassium Citrate
Zinc Citrate
Potassium Magnesium Citrate
Sodium Potassium Citrate
Ferric Citrate

#### Malates\*

Calcium Malate Magnesium Malate Calcium Citrate Malate

#### **O**xides

Magnesium Oxide Heavy Magnesium Oxide Light Zinc Oxide

# **Direct Compressible Grades**

Calcium Carbonate DC
Calcium Citrate DC
Calcium Citrate Malate DC
Calcium Lactate DC
Dicalcium Phosphate DC
Magnesium Carbonate DC
Magnesium Citrate DC
Magnesium Hydroxide DC
Magnesium Oxide DC

**Storage Condition:** Store in a tightly closed container **Shelf Life:** 36,60 months from date of manufacturing

Packing Information: Available in 25 kg Net weight in Bags / Drums



# Accreditations



















# WHAT ARE PREMIXES?

Premixes are the ready-mixed blends of excipients (Semi Finished formulations) to enable easy single-step manufacturing process.

# **Advantages of Premix Manufacturing**

- ✓ Saves Formulation Development & Associated Cost
- ✓ Reduces Development Time
- ✓ Increases Quality & production consistency
- √ Simplifies Supply Chain Management
- ✓ Customized Formulation Development
- ✓ Add privacy & protection to recipe

# **PREMIXES**

Calcium Citrate + Vitamin D3 DC granules for tablets

Calcium citrate + Calcitrol + Zinc Sulphate DC granules for tablets

Magnesium Hydroxide + Aluminium Hydroxide Granules for oral suspension

Magnesium Hydroxide + Aluminium Hydroxide DC granules for tablets

Ferrous Ascorbate + Folic acid + Zinc Sulphate DC granules for tablets

Ferrous Sulphate DC granules for tablets

Potasium Magnesium Citrate granules for Sachet

Magnesium oxide DC granules for tablets

# Customized premixes can also be developed through our R&D.





















# **CO-PROCESSED BLENDS**

### WHAT IS CO-PROCESSED BLENDS?

Blends are products used for a convenience of using a fixed proportion of certain materials in combination of 2 or more established excipients designed to physically modify the properties in a manner not achievable by simple physical mixing and without significant chemical change.

### **ADVANTAGE OF CO-PROCESSED BLENDS:**

- ✓ To obtain product with an added value related to ratio of its functionality/price
- ✓ Provide a single product with multiple functions
- √ Removal of undesirable properties

# **IDEAL CHARACTERISTICS OF OUR BLENDS:**

- ✓ Controlled Particle Size
- ✓ Good Flowability
- √ Physiologically Inert
- ✓ Compatible with wide range of API
- ✓ High Dilution Potential (i.e able to incorporate high amount of API)

# **CO-PROCESSED BLENDS**

#### Minerals Blends

Aluminium Magnesium Hydroxide
Calcium Citrate Malate
Calcium Magnesium Citrate
Calcium Magnesium Lactate Gluconate
Calcium Lactate Gluconate
Ferric Calcium Citrate

Magnesium Citrate Malate Magnesium Lactate Gluconate Potassium Magnesium Citrate Sodium Potassium Citrate Zinc Lactate Gluconate

Customized Blends of various Excipients & Minerals can also be developed through our R&D





















# DIRECT COMPRESSIBLE GRADES

#### WHAT IS DC GRADE?

Direct compression is the process by which tablets are compressed directly from powder mixture of API and suitable excipients. We also offer DC granules by usage of micronised raw material.

#### **ADVANTAGE OF DC GRADE:**

- ✓ Cost effective production
- ✓ Reduction of Process Cycle
- ✓ Better stability of heat sensitive and moisture containing API
- √ Faster Dissolution
- ✓ Less Wear and Tear of Punches
- ✓ Simplified Validation
- ✓ Lower Microbial Contamination

#### IDEAL CHARACTERISTICS OF OUR DC GRADE

- ✓ Controlled Particle Size
- ✓ Good Flowability
- ✓ Compatible with wide range of API
- √ Good compression properties
- ✓ High Dilution Potential (i.e. able to incorporate high amount of API)
- ✓ Combination of micronisation and granulation

#### **AREA OF APPLICATION**

- ✓ Capsule and Tablets
- ✓ Nutritional Supplements
- √ Hard Gelatin Capsules
- ✓ Sachets / Stick PACKS

# **DIRECT COMPRESSIBLE GRADES**

Calcium Acetate Dc Grade

Calcium Carbonate Dc 90S (10% Corn starch)

Calcium Carbonate Dc 95S (5% Corn starch)

Calcium Carbonate Dc 90M(10% Maltodextrin)

Calcium Carbonate Dc 95M(5% Maltodextrin)

Calcium Citrate Dc Grade

Calcium Citrate Malate Dc Grade

Calcium Gluconate Dc Grade

Calcium Lactate Dc Grade

Dicalcium Phosphate Dc Grade

Magnesium Carbonate Dc Grade

Magnesium Carbonate Dc 90S

Magnesium Citrate Dc Grade

Magnesium Hydroxide Dc Grade

Magnesium Hydroxide Dc 90S

Magnesium Gluconate Dc Grade

Magnesium Lactate Dc Grade

Magnesium Oxide Dc Grade

Sodium Carbonate Dc Grade

Zinc Citrate Dc Grade

### Customized solution for Directly Compressible & Granulated products can be developed through our R&D

**Storage Condition:** Store in a tightly closed container **Shelf Life:** 36\*/60 months from date of manufacturing

Packing Information: Available in 25 kg Net weight in Bags / Drums



#### **Accreditations**











website: www.vasapharmachem.com







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### **CO-PROCESSED BLENDS**

#### **Minerals Blends**

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Calcium Citrate Malate
Calcium Magnesium Citrate
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- ✓ Capsule and Tablets
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Calcium Carbonate DC 90S (10% Corn starch)

Calcium Carbonate DC 95S (5% Corn starch)

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Calcium Citrate DC Grade

Calcium Citrate Malate DC Grade

Calcium Gluconate DC Grade

Calcium Lactate DC Grade

Dicalcium Phosphate DC Grade

Magnesium Carbonate DC Grade

Magnesium Carbonate DC 90S

Magnesium Citrate DC Grade

Magnesium Hydroxide DC Grade

Magnesium Hydroxide DC 90S

Magnesium Gluconate DC Grade

Magnesium Lactate DC Grade

Magnesium Oxide DC Grade

Sodium Carbonate DC Grade

Zinc Citrate DC Grade

#### Customized solution for Directly Compressible & Granulated products can be developed through our R&D

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Packing Information: Available in 25 kg Net weight in Bags / Drums



#### Accreditations









