



SANECA PHARMA



is a leading global CDMO for API's and finished dosage forms

From one multi-purpose site in Slovakia, we can take your project from development through to manufacture and supply.

Saneca's big pharma heritage means we have a strong commitment to quality and reliable supply.

For over 70 years our site has specialized in opiate production. Saneca can offer a wide range of products backwardly integrated to poppy straw.

Our expert team of formulators and chemists can offer responsive solutions that simplify your supply chain.

Did you know?

Saneca means "health" in Esperanto and reflects the company's desire to service customers globally.





FINISHED DOSAGE FORMS



Value through scope

Saneca develops and manufactures a wide range of non-sterile finished dosage forms.

Our dedicated experts have experience in developing sophisticated formulations to enhance patient compliance and product effectiveness.

With our breath of technologies we can simplify customers supply chains and reduce complexity.

Products:

- ► Solids (tablets, hard gel capsules, effervescents, chewables, dragees)
- ► Soft gel capsules
- ► Non-sterile liquids (syrups, drops, sprays)
- ► Semi-solids (creams, gels, ointments)

Technologies:

- ► Pelletization
- Wurster coating
- ► Solvent granulation
- Extrusion spheronisation
 - ► Packing under nitrogen



ACTIVE PHARMACEUTICAL INGREDIENTS (API's)

Expert support through technical ability

Saneca Pharma has over 70 years' experience in developing and manufacturing API's.

Our flexible facilities are well-suited to the production of complex, multi-step products.

Our expert team currently cGMP manufacture over 30 generic API's using tried and tested equipment and

processing methods. We focus on costeffective manufacturing routes, without compromising quality.

Our capabilities: ► Adaptable and flexible production facilities ▶ 141 glass lined and stainless steel vessels Reactor volumes from 60 to 6000 litres ► Total cGMP reactor capacity of 190 m³

OPIATES



Trust through expertise

Saneca Pharma is specialist in the development and manufacturing of opiate API's and finished dosage forms.

With a fully integrated supply chain from raw ingredient to finished product, we can take your product from farm to

pharmacy. A simply unparalleled offering in opiates supply.

Unparalleled expertise

- ▶ 15 opiate API's backed by CEP's
- ► Backwardly integrated poppy straw
- Global supply
- ► Ability to handle control drugs through supply chain.

Farm to Pharmacy







