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Samyang Biopharmaceuticals Corp. Headquarter & R&D Center

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Pharmaceuticals Plant

79, Sinildong-ro, Daedeok-gu, Daejeon, Korea

MD Plant

55, Munpyeongseo-ro 18beon-gil, Daedeok-gu, Daejeon, Korea

www.samyangbiopharm.com/eng

SAMYANG BIOPHARMACEUTICALS CORPORATION

PHARMACEUTICALS



INGREDIENTS THAT ADD VALUE TO LIFE

Samyang helps you design a life worth smiling about

"Adding quality to your life"- this is what we are called to do in a way as natural as breathing.

Over the last 100 years, Samyang has been working to make our

life more abundant and convenient to improve the standard of living.

Guided by both traditional values and the growth mindset,

Samyang is now preparing for another great 100 years.

Samyang aims to grow into a global company by strengthening the core business

that involves several interrelated sectors spanning chemicals, food, biopharmaceuticals and packaging, and advancement of its business structure. Dedicated to creating a more abundant and convenient lifestyle, Samyang is looking forward to the next 100 years of even greater achievements.

SAMYANG GROUP



YEAR OF ESTABLISHMENT 1924



REVENUE

USD 3.8 billion (By 2018 Standard)



NUMBER OF EMPLOYEES

Approximately 3,000



BUSINESS

Chemicals, Food, Biopharmaceuticals, Packaging



2020 VISION

Globalization, Specialty, New Business



Samyang at a glance

Samyang is dedicated to creating a healthy and abundant future for all humanity

Since its founding in 1924 by Kim Yeon-su, also known under the pseudonym Sudang, Samyang Group has entered into the markets of sugar manufacturing, integrated synthetic fiber and flour milling based on upright, trustworthy management and greatly contributed to both increasing the country's living standards through the provision of essentials and the development of the national economy. Upon entering the 2lst century, Samyang Group defined its vision of becoming a company creating an abundant and convenient living, empowered by its core businesses of chemicals, food, biopharmaceuticals and packaging. Having utilized its competitive edge, especially in these sectors, it has dedicated itself to the pursuit of change and innovation in order to become an R&D-based global company offering specialized products and services while exploring new business growth engines. In November 2011, Samyang Group was launched as a holding company to set apart the manufacturing and investment businesses to essentially promote corporate governance transparency and increase its brand name value. Samyang Holdings Corporation has various subsidiaries that operate main businesses, including Samyang Corporation,

1931, Renamed 'Samyang Corporation'

Founded 'Samsu Company' 1924

Completion of Jeonju polyester plant

Samyang Biopharmaceuticals Corporation and Samyang Packaging Corporation.

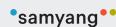
and responsibility in management tailored to the traits of each business sector.

Through this structure, it practices expedient decision-making

Entered into Chemical business 1969

Completion of Daedeok Pharmaceutical plant

Entered into Pharmaceutical business 1996



03

1955 **Entered into** Food business

Completion of Ulsan sugar Refining Plant

1979

Entered into Packaging business

First production of PET bottle in Korea

2011

Shifted to holding company

Established Samyang Holdings, Samyang Corporation, Samyang Biopharmaceuticals Corporation









BIOPHARMACEUTICALS

Samyang Biopharmaceuticals Corporation

Samyang Biopharm USA Inc.

Medichem Co., Ltd.



FOOD

Samyang Corporation

Food ingredients (Sugar, ready-made mix, oils/fats), food service distribution, hangover relief product, home-made

Samyang Qinhuangdao Food Co., Ltd.

PACKAGING

Samyang Packaging Corporation

Samyang F&B

Salad & grill restaurant / Salad & brunch cafe





Samyang Corporation

Engineering plastics / IT & electronic materials / Ion-exchange resin / White biotechnology

Samnam Petrochemical Co., Ltd.

Samyang Kasei Co., Ltd.

Polycarbonates

Samyang Innochem Corporation

Samyang Fine Technology

UPS(Uniform Particle Sized) Ion-exchange resin

Samyang Engineering Plastics (Shanghai)

Samyang Engineering Plastics (Hungary) Co., Ltd. Engineering plastics

Samyang EP Vietnam

CREA CHEM

LFT (Long Fiber Reinforced Thermoplastic)



OTHERS



ABOUT SAMYANG BIOPHARM Pharmaceuticals





Samyang Biopharmaceuticals Corporation

Samyang Biopharmaceuticals Corporation is a subsidiary specializing in biopharmaceutical business of Samyang Group, and is constantly tapping into the global market with a great emphasis on research and development (R&D) activities, focusing on drug delivery system (DDS) technology as well as biodegradable medical devices.

- · Samyang Biopharmaceuticals Corporation
- · Samyang Biopharm USA Inc.
- · Medichem Co., Ltd.



Pharmaceuticals







Cytotoxic APIs Patches

Medical Devices



- Surgical Sutures
- · Knotless Barbed Suture
- · Endoscopic Ligation Device



Wound Management

- Surgical Mesh
- · Hemostatic Agent
- · Adhesion Barrier

Biologics



Therapeutic Area

Oncology Rare Disease



Modality

- Antibodies
- Antibody Drug Conjugate
- Recombinant Proteins

Major Locations



Samyang Discovery Center (Headquarter & R&D Center)

Completion	2016		
Related Department	Marketing & Sales / Clinical & Regulatory Affairs / Planning / R&D Center		
Location	Seongnam-si, Gyeonggi-do, Korea		

Pharmaceuticals Plant



COMPLETION

1997

PRODUCT

Injections, API

LOCATION

Daeieon, Korea

CERTIFICATIONS

EU GMP, JGMP (Japan), KGMP (Korea), PIC/s

Medical Devices Plant



COMPLETION

PRODUCT

Sutures, Hemostats, Patches

LOCATION

Daejeon, Korea

CERTIFICATIONS

KGMP, CE Mark, ISO13485 (Medical Devices) KGMP, PIC/s (Pharmaceuticals)

Samyang Biopharm USA Inc.



2018

BUSINESS MODEL

· NRDO (No Research Development Only)

- · Therapeutics for Oncology and Rare Diseases
- · License-in/out

LOCATION

Cambridge, MA, USA

History





Completed Pharmaceuticals Plant Launched Monosorb® suture

Granted the CE mark for Surgisorb® and BioMesh®

- · Launched Genexol® (Paclitaxel)PM Injection
- Acquired the product license for Proflex® Mesh



Launched Monolene® (Polypropylene suture)





- · Launched Pemed® S (Pemetrexed) Injection · Launched Protezomib® (Bortezomib) Injection

Completed the Samyang Discovery Center



· Established Samyang Biopharm USA in Boston Acquired the product license for Monofix®

Complete a new

Pharmaceuticals

Completed MD plant · Launched Trisorb® suture



Launched Genexol® (Paclitaxel) Injection



Launched Neosorb® suture



Launched Monofast® suture

Launched Neosorb® Plus (Antibacterial suture)

- Acquired the product license for InterGuard®
- Acquired the product license for

Acquired the product license for Q-Guard®

· Acquired Medichem co., Ltd.

Pharmaceuticals

PHARMACEUTICALS BUSINESS

Pharmaceuticals Overview

Samyang Group started pharmaceuticals business in 1996 with the establishment of biopharmaceuticals R&D center. Following business separation of Samyang Group, Samyang Biopharm was founded as a pharmaceuticals company in 2011.

Samyang Group's expertise in polymer chemistry and biopolymer dedicated to Samyang Biopharm's novel drug delivery systems (DDS). The development of DDS resulted in technology platforms that can be applied to cancer treatment, pain management, smoking cessation, and other therapeutic areas. Genexo PM and Nanoxel[®] M injections are Samyang's differentiated anti-cancer drugs developed by polymeric micelle (PM) technology for drug delivery.

Also, Samyang is the first company that developed plant-cell culture cGMP operation. Samyang contintechnology. Applying this unique fermentation method, it succeeded the mass production of Paclitaxel API with extremely high purity.

Based on R&D and production capability, Samyang Biopharm commercialized a series of drugs for cancer

In domestic market, Samyang has rapidly expanded its market share with its own sales network across the country. Especially, Genexol[®] M and Pemed[®] S ranked first-in anti-cancer drug sales in each market. Samyang's drugs have been exporting to more than 25 countries and were recognized by overseas companies.

Now, it desires to expand its business area to Contract Development & Manufacturing. Samyang's pharmaceutical plant is GMP-compliance certified by regulatory authorities in Europe and Japan. Also, a new pharmaceuticals plant, which will be completed in 2020, is expected to achieve full ues to develop advanced drugs that will lead the future pharmaceutical trends while enhancing its product portfolio based on its R&D.







Drug Delivery System (DDS) Technology

Polymeric Micelle (PM)

Technical Overview

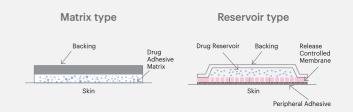
Samyang is the world's first company that succeeded in applying PM technology to human body. PM's key feature is to solubilize hydrophobic drugs, using an amphiphilic, biocompatible, biodegradable di-block copolymer. The polymer can form stable micelles to incorporate the hydrophobic drugs efficiently. PM technology can be applied to multiple therapeutic areas, namely cancer therapy, immune-suppression, and anti-mycotic.



Transdermal Drug Delivery System (TDDS)

Technical Overview

Using TDDS technology, drugs can be administered through local skin to perform a systemic effect in the human body. Having drugs directly absorbed into the blood through the skin, TDDS technology prevents stomach disturbance and liver toxicity. It keeps the drug level in bloodstream consistent and appropriate for maximum efficiency.



Oral Bioavailability (BA) Enhancing

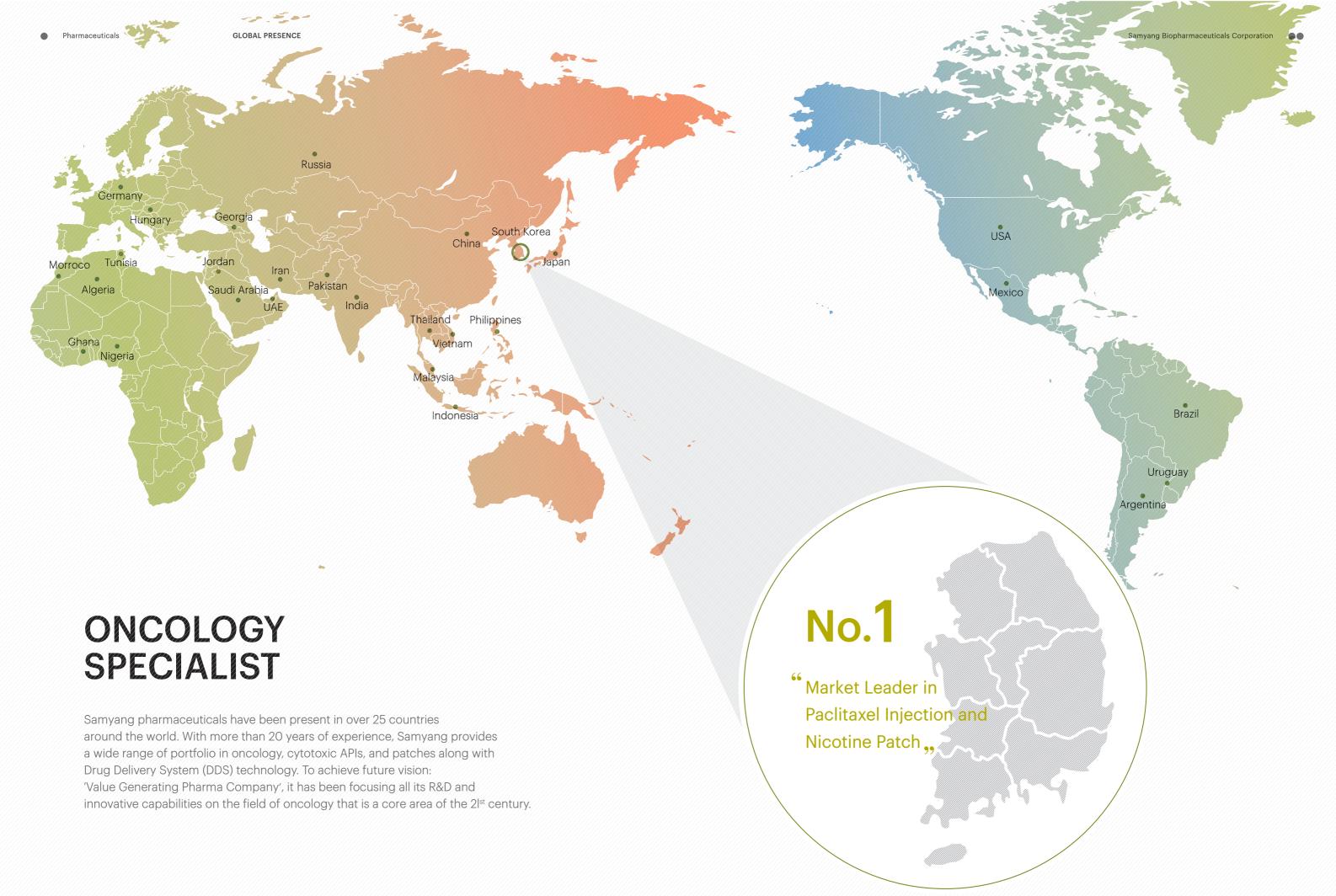
Technical Overview

Oral BA Enhancing improves the solubilization and absorption properties of hydrophobic drugs in the gastrointestinal tract. Samyang's key technology is to create amorphous double layers of solid dispersion over inactive seeds. Each layer is designed to contain drugs with different types of solubilized polymers to optimize the drug's treatment effect.



R&D Pipeline

Code Name		Indications	Research	Preclinical	Clinical
Oral BA Enhancing	SYO-1644	Liver Cancer			
	SYO-1906	Anti-emetics			
TDS	SYP-1907	Severe Pain			
Generics	SYO-1907	Breast Cancer			
	SYO-1767	Kidney Cancer			
	SYP-1879	Multiple Myeloma			
	SYO-1987	Kidney Cancer			



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Pharmaceuticals SERVICES AND PRODUCTS

Services

MANUFACTURING

Products

ONCOLOGY

CYTOTOXIC APIS

CONTRACT DEVELOPMENT &



Contract Development & Manufacturing

Products

- · Cytotoxic Injections (Lyophilized and Liquid)
- · Capsules and Tablets
- · Cytotoxic APIs
- · Patches and Plasters

Process





Production

Pharmaceu	Medical Devices Plant	
Current	New (From 2020)	Medical Devices Flant
	(Extension to the current plant)	

Certification

· Range of vials: 1 ~ 50mL

EU GMP, JGMP (Japa	KGMP, PIC/s			
Product				
Cytotoxic APIs, Cytotoxic Injections (Liquid, Lyophilized)	Cytotoxic Injections (Liquid, Lyophilized)	Patches, Plasters		
haracteristic				
Dedicated Facility for cytotoxic APIs and cytotoxic injections Customized batch size Capacity: 10 ~ 200L as bulk solution	 Dedicated Facility for cytotoxic injections Customized batch size Capacity: 30 ~ 300L as bulk solution 	· A wide range of size - Patch: 2.5-30cm ² - Plaster: 49cm ² · Accurate slot-die coating method		

Range of vials: 1 ~ 50mL

13

· Various cutting design

Pharmaceuticals SERVICES AND PRODUCTS



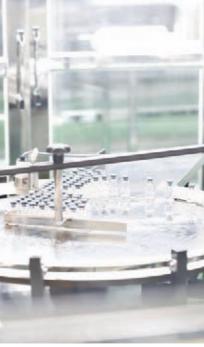
ONCOLOGY

□Genexol[®] PM Inj. □Azalid[®] Inj. □Decilid[®] Inj. □Decilid[®] Inj. □Decilid[®] Inj. □Lenalid[®] Tab. □Docetaxel Inj. □Protezomib[®] Inj. □Palonosetron Inj. □Crabcitabine[®] Inj. □Zolenic[®] Inj.

□Pemed[□] S Inj.









Polymeric Micelle (PM) Technology

Genexol [®] PM Inj.	Nanoxel [®] M Inj.		
API			
Paclitaxel	Docetaxel		
Formulation			
Lyophilized Injection	Lyophilized Injection		
Strength			
30mg, 100mg/vial	20mg, 80mg/vial		
ndication			
Breast cancer, NSCLC ¹⁾ , Ovarian cancer	Breast cancer, NSCLC ¹⁾ , Esophageal cancer, H&N cancer, Ovarian cancer, Gastric cancer, Prostate cancer		
Dosage			
260mg/m ²	75mg/m²		
Solubilizer			
mPEG-PDLLA	mPEG-PDLLA		
Characteristic			
Cremophor EL free Reduce toxicity and hypersensitivity derived from Cremophor EL High Maximum Tolerated Dose (MTD) High dose chemotherapy is available Breast cancer Ovarian cancer: 260mg/m² NSCLC: 230mg/m²	 Polysorbate 80 Free Avoid serious disruption within immune system Increase level of oxidation of G-CSF Reduce liver toxicity Alcohol Free Alcohol content may affect central nervous system. 		
High Objective Response Rate (ORR) High paclitaxel concentration at tumor site increases the tumor's response rate React capear : 39% (phase III)	 Patients are allowed to drive or use machines immediately after infusion Bioequivalent 		

- Comparative human PK study proves Nanoxel¹ M is bioequivalent to conventional Docetaxel in terms of AUC and Cmax with less adverse reactions

1) NSCLC: Non-Small Cell Lung Cancer

when administering drugs

Convenient Usage

· Breast cancer : 39% (phase III) · NSCLC : 38% (phase II)

- No special infusion set or filter is necessary

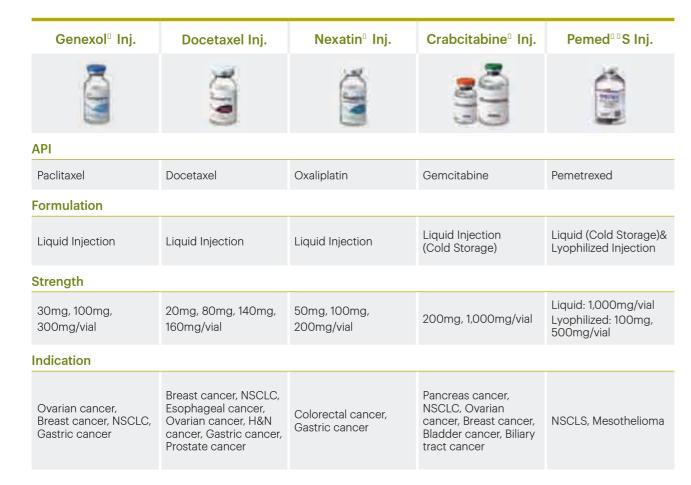
Pharmaceuticals

SERVICES AND PRODUCTS





Generics For Solid Tumors



Genexol^a Inj. The first-in Paclitaxel Injection in Korea Approved in 1998 by MFDS* *MDFS: Ministry of Food and Drug Safety (Korean Heath of Ministry)

Туре	Code of clinical trials	Study period	Cancer	No. of patients
	Korea GXL-BC	′99.8 ~ ′00.8	Breast cancer	45
SIT	Korea GXL-LC	′O1.1 ~ ′O1.12	Non-small cell lung cancer	27
	Korea GXL-GC	'02.12 ~ '03.9	Gastric cancer	33
	Korea PMS-BC	'01.3 ~ '02.7	Breast cancer	107
MS	Korea PMS-LC	'02.6 ~ '03.7	Non-small cell lung cancer	124
	Korea PMS-GC	'04.2 ~ '06.2	Gastric cancer	273
	Korea GNX-0702	'07.5 ~ '16.12	Metastatic or recurrent BC	231
	Korea GNX-0703	′08.11 ~ ′10.12	Advanced Gastric cancer	12
IIT	Korea GNX-0704	'08.9 ~ '14.5	Advanced of recurrent esophageal squamous cell carcinoma	45
	Korea GNX-0901	′08.11 ~ ′10.12	HER-2 negative stage II/III Breast cancer	15
	Korea SNUBH-GO-039	'14.10 ~ '15.10	Ovarian cancer	12
	Korea EG PG	'14.10 ~ '18.9	Breast cancer	118
	Korea GNX-P01	'10.11 ~ '18.10	Breast cancer	1,323
	Singapore	'03.9 ~ '04.12	Nasopharyngeal cancer	28
	Indonesia	'05.1 ~ '05.12	Non-small cell lung cancer	28
	Egypt	′05.5 ~ ′06.1	Non-small cell lung cancer	16



Generics For Blood Cancers & Supportive Care

Azalid [®] Inj.	Decilid [□] Inj.	Lenalid [□] Tab	Protezomib ¹ Inj.	Palonosetron Inj.	Zolenic [®] Inj.		
		==-6					
API							
Azacitidine	Decitabine	Lenalidomide	Bortezomib	Palonosetron	Zoledronic Acid		
Formulation							
Lyophilized Injection	Lyophilized Injection	Oral Tablet	Lyophilized Injection	Liquid Injection	Liquid Injection		
Strength							
100mg, 150mg/ vial	40mg, 50mg/vial	2.5mg, 5.0mg, 7.5mg, 10mg, 15mg, 20mg, 25mg/pc (21 pcs/package)	2.5mg, 3.5mg/vial	0.075mg 0.25mg, 0.4mg/vial	4mg/vial		
Indication							
MDS ¹⁾ , AML ²⁾ , CMML ³⁾	MDS, AML	MM ⁴⁾	MCL ⁵⁾ , MM	Anti-emetics	Hypercalcemia of malignancy Bone metastasis		

- 1) MDS: Myelodysplastic Syndrome
- 2) AML: Acute Myeloid Leukemia
- 3) CMML: Chronic Myelomonocytic Leukemia
- 4) MM: Multiple Myeloma 5) MCL: Mantle Cell Lymphoma

Lenalid¹ Tab.

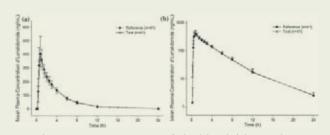
Characteristics

- Easy to swallow
 Compact-sized tablets are easy to swallow for elderly patients
- · Safe to handle Double-layered polymer coating prevents exposure of API
- Easy to administer 7 strengths are available; 2.5mg, 5mg, 7.5mg, 10mg, 15mg, 20mg, 25mg
- Bioequivalent
 Pharmacokinetic and tolerability profiles prove that
 Lenalid⁰ is comparable to conventional lenalidomide

Bioequivalence Study

Single-Dose Comparative Pharmacokinetics of Two Formulations of Lenalidomide 25mg in Healthy Subjects: A Randomized Crossover Study

Adv Ther. 2018 Feb;35(2):210-217.



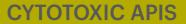
Mean plasma concentration-time curves for lenalidomide (a linear scale, b log scale) after a single oral dose of the test and reference formulation of 25 mg lenalidomide. Error bars represent standard deviations

SERVICES AND PRODUCTS Pharmaceuticals









- Paclitaxel
- Docetaxel
- Pemetrexed
- Bortezomib
- Cabazitaxel





Paclitaxel	Docetaxel	Pemetrexed	Bortezomib	Cabazitaxel
ndication				
Ovarian cancer, Breast cancer, NSCLC, Gas- tric cancer	Breast cancer, NSCLC, Esophageal cancer, Ovarian cancer, H&N cancer, Gastric cancer, Prostate cancer	NSCLC, Mesothelioma	MCL, MM	Prostate cancer
Package				
Up to 500g Per Request	Up to 500g Per Request	Up to 500g Per Request	Up to 500g Per Request	Up to 500g Per Request
- eature				
Plant Cell Culture US DMF# 014388 CEP: R1-CEP 2009-255- Rev 00 KDMF Semi-synthesis US DMF# 27560 CEP: R0-CEP 2014-061- Rev 00	Anhydrous US DMF# 25678 CEP: R0-CEP 2013-185- Rev 01 Trihydrate US DMF# 25672 CEP: R0-CEP 2012-240- Rev 01	KDMF	KDMF	Under Developmen

Paclitaxel

Rev 00

Samyang's Strength

- · First company that developed plant-cell culture technology
- · 20 years of experience in manufacturing Paclitaxel API

EU GMP & JGMP-certified Production

- Supply Paclitaxel API for European and Japanese customers
 Comply with US/EU/JP GMP guidelines (ICH Q7A)
 Receive regular inspections from European and Japanese authorities
- · Own manufacturing facility dedicated to cytotoxic APIs and injections

Feature

- · High Purity (> 99.5% by HPLC)
- · Large Production capacity (+120kg) · Large batch size (5 ~ 10 kg)

Pharmaceuticals Services AND PRODUCTS
Samyang Biopharmaceuticals Corporation



PATCHES

□Nicostop[□] Patch
□Fentanderm[□] Patch
□Demencure[□] Patch
□Rheumatop[□] Plaster
□Tulobuterol Patch
□Angiderm[□] Patch









Transdermal Drug Delivery System (TDDS)

Nicostop ¹ Patch & Gum		Fentaderm ⁰ Patch	Demencure ¹ Patch	Rheumastop ¹ Plaster	Tulobuterol Patch	Angiderm ^o Patch		
UE0830 >		property	CHRON I	ROPE TO SERVICE OF THE PARTY OF				
API								
Nicotine		Fentanyl	Rivastigmine	Diclofenac Sodium / Diclofenac Diethylammonium	Tulobuterol	Nitroglycerin		
Formulati	on							
Patch	Gum	Patch	Patch	Plaster	Patch	Patch		
Strength	Strength							
14mg 28mg 42mg	2mg	12μg, 25μg, 50μg, 100μg/h	6mg(4.6mg/24hr), 12mg(9.5mg/24hr)	120mg	0.5mg, 1mg, 2mg	22.4mg(0.2mg/hr)		
Package								
16pcs/ carton	16pcs, 32pcs/ carton	10pcs/carton	30pcs/carton	10pcs/pouch	30pcs/carton	30pcs/carton		
Indication	Indication							
Smoking cessation Chronic		Chronic pain	Dementia	Rheumatoid arthritis	Bronchial asthma	Angina		
Feature								
No. 1 Bran Excellent wearing	d in Korea Good- chewing ability	· Bioeguivalent with less API · Reduced patch size	Bioeguivalent with less API Reduced skin irritation	Initial cool feeling Potent and long-lasting therapeutic efficacy Flexible and elastic	· Good controlled drug permeation · Excellent wearing property	· Useful for preventing early morning heart attacks		

•samyang•• Biopharm

