




PharmSol

“Your Partner Of Choice For Global Pharma Compliance.”

“We aspire to be a partner of choice for global compliance & project management across the pharmaceutical value chain, adding value not only to pharma manufacturers and marketers, but to each member organization involved in the chain”

- Entire spectrum of pharmaceutical services *under one umbrella:*
 - ✓ *Product Development*
 - ✓ *Compliance*
 - ✓ *Regulatory Qualification*
 - ✓ *Project & Supply Chain Management*
 - ✓ *Providing innovative solutions to enhance Product Life Cycle*
- The compliance and regulatory support encompasses the entire value chain of pharmaceuticals right from product development to marketing & distribution of products
- **Direct presence** across Europe, Asia and Middle East
- Backed up by more than **30 years** of **industry experience** of its **promoters**



 PharmSol GmbH
Germany

 PharmSol India Pvt. Ltd
India

 PharmSol Ltd
Malta

 PharmSol APAC Ltd
Hong Kong

 PharmSol FZCO
PharmSol DMCC
PharmSol MPCC LLC
UAE

 PharmSol (Zhuhai) Ltd
China



Pharmaceutical Solutions FZCO, Dubai

- Corporate Headquarter

Pharmaceutical Solutions DMCC, Dubai

- Business Development, Commercial, Financial, HR & Admin

PharmSol MPCC LLC, Dubai

- Registration, Marketing & Distribution of Pharma & Allied Products in GCC & MENA



PharmSol GmbH, Bad Oldesloe, Germany

- EU Imports
- Storage
- Batch Release



PharmSol Europe Ltd, Malta

- EU Imports
- Batch Release



PharmSol India Pvt Ltd, Hyderabad, India

- Technical Talent Pool
- Compliance Management & Project Management



PharmSol (Zhuhai) Pharmaceutical Technology Co., Ltd, China

- Pharma Capability Enhancement
- Compliance & Regulatory



PharmSol APAC Limited, Hong Kong

- Generics Gateway to & from APAC



- **EU GMP/GDP Compliant** from **Automated Warehouse**
- Located in Bad Oldesloe 40 km Hamburg, Germany.
- 600 – 3000 SKUs
- Storage Capacity:
 - 2000 pallets cold store (2-8°C)
 - 3000 pallets ambient store (15-25°C)
 - 800 pallets ambient store (15-25°C)
 - 50 pallets controlled drugs (15-25°C)
- GMP License
- Contract Manufacturing
- Primary & Secondary Packaging
- Capable of import, storage bonded and non bonded, releasing and distribution / re-export Finished Products as well as APIs
- Member at BPI and VCI

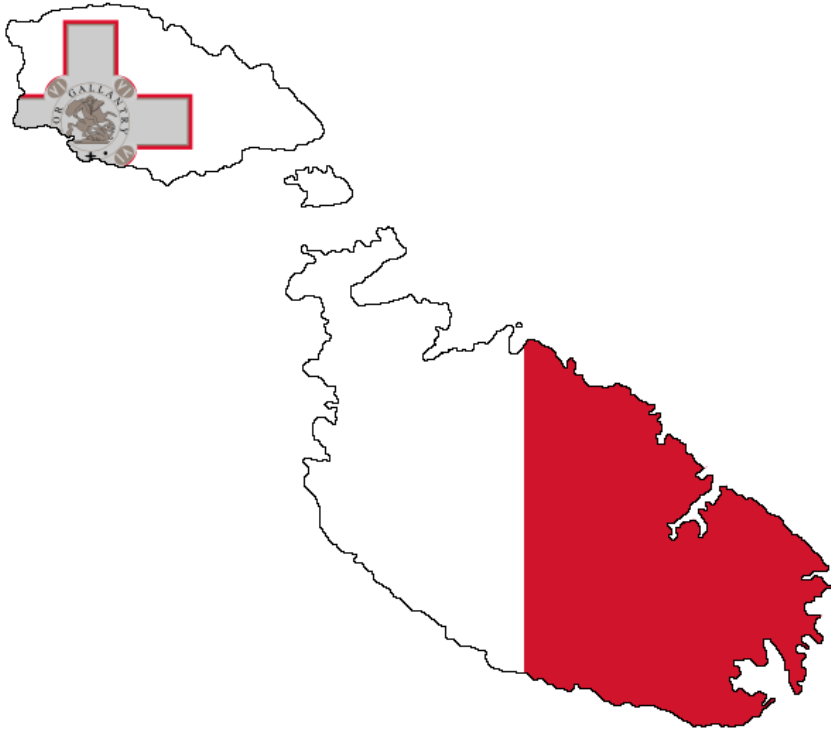


Mitglied im

VERBAND DER
CHEMISCHEN INDUSTRIE e.V.



VCI



- ***GMP/GDP Compliant Warehouse***
- *GMP License*
- *Batch Control / Batch Release Laboratory*
- *Secondary Packaging*
- Capable of import, release and distribution of Finished Products and APIs in Europe and for re-Export ***with added advantages of Commercial & IPR***



- **Pharmaceutical Solutions FZCO** is the **Headquarters** of the PharmSol Group.
- UAE also lists two additional group companies:
 - ✓ *Pharmaceutical Solutions DMCC*
 - ✓ *PharmSol MPCC LLC*
- **PharmSol MPCC LLC** plays the role of a **GCC Market Access Gateway** for companies across the Globe



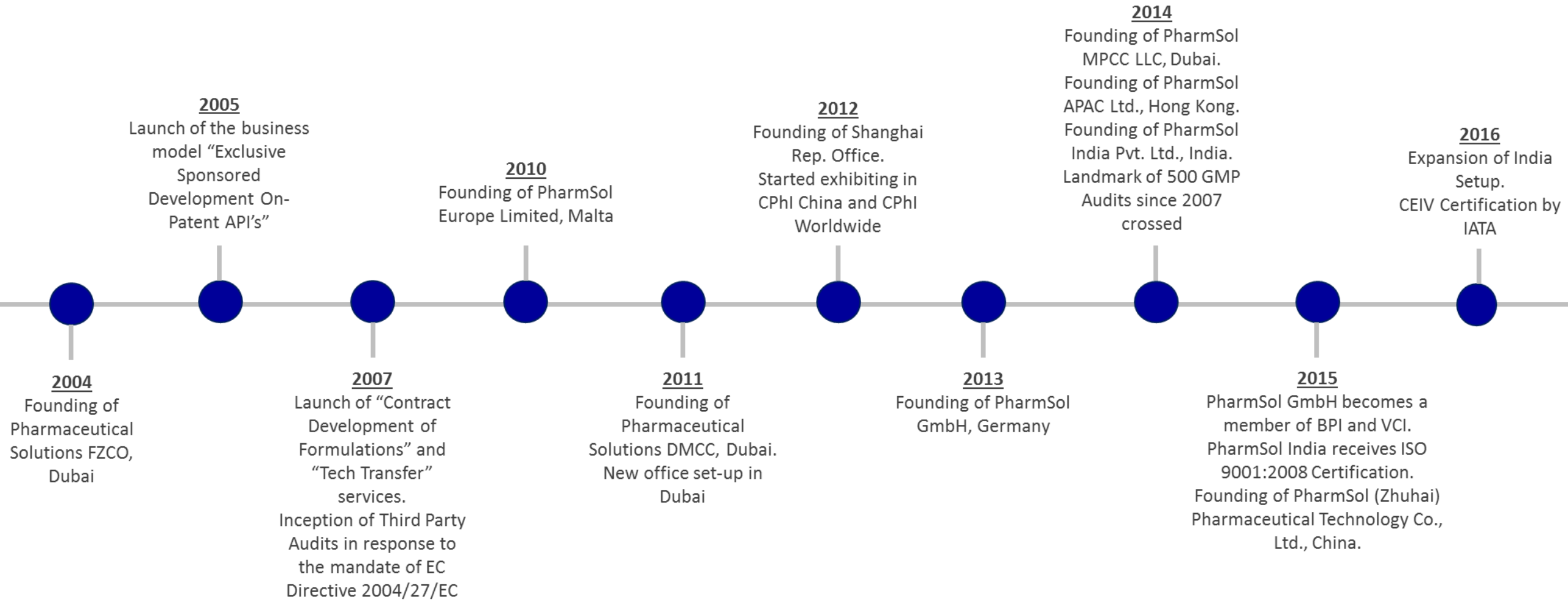
- **ISO 9001 : 2008 Certified**
- **Technical Nerve Center of PharmSol**
- *Supports all the activities of PharmSol in India, China, Europe and Middle East.*
- **Base for Compliance Management and Project Management Team of PharmSol Group**
- *Call Center for GDP*



ISO 9001:2008



- *PharmSol APAC Ltd., Hong Kong, provides **a gateway to APAC Region** for Value added Pharmaceutical & Allied products and services.*
- ***PharmSol (Zhuhai) Pharmaceutical Technology Co., Ltd.** is being commissioned to provide the compliance and regulatory support to the manufacturers in China, enabling them to access the EU / US markets.*



- ❖ Conducted **over 500 audits** of various facilities across India, China, Korea, Taiwan, Europe and GCC/MENA.
- ❖ Effectively **launched several new business models** of collaboration between manufacturers from Asia and marketers from Europe.
- ❖ **25 APIs** have been **successfully developed**, 18 of which have already been commercialized.
- ❖ **12 FDFs** have been **successfully developed**, and PharmSol is currently involved in 8 FDF Developments.
- ❖ A total of **30 tech transfers** from Europe to India and vice versa have been done 'til date and currently involved in 8 tech transfer projects.
- ❖ **40 (+) Analytical Methods** have been **Developed, Validated and Transferred** successfully to manufacturing / releasing sites.
- ❖ Built **strong bonds with over 30 major manufacturers** from Asia having credentials of US FDA and EU GMP approvals and the network is strongly growing.

A close-up photograph of a hand holding a metal key. The hand is positioned in the upper right, with fingers gripping the key's stem. The key is held horizontally, with its bit facing left. The background is a solid, deep blue. The lighting is soft, highlighting the texture of the skin and the metallic sheen of the key. A semi-transparent blue circle is overlaid on the right side of the image, containing the text.

Filling the gaps
Our Services

Compliance

- EU GMP Certifications
- GMP Audits (QP Audits)
- GDP, GLP, GCP Audits
- Facility Feasibility Audits
- Computer System Validations
- Data Integrity Solutions

Market Access & Supply Chain

- Dossier / ANDA Submissions
- Pharmacovigilance
- MA Holding
- EU Importation, Batch Control / Release
- GCC Product / Company Registration, Marketing & Distribution

GDP

- Compliance Assessment
- Capability Enhancement
- Certification
- GDPNet Membership
- GDPvigilance™
- Support for CEIV Pharma Certification

Project Management

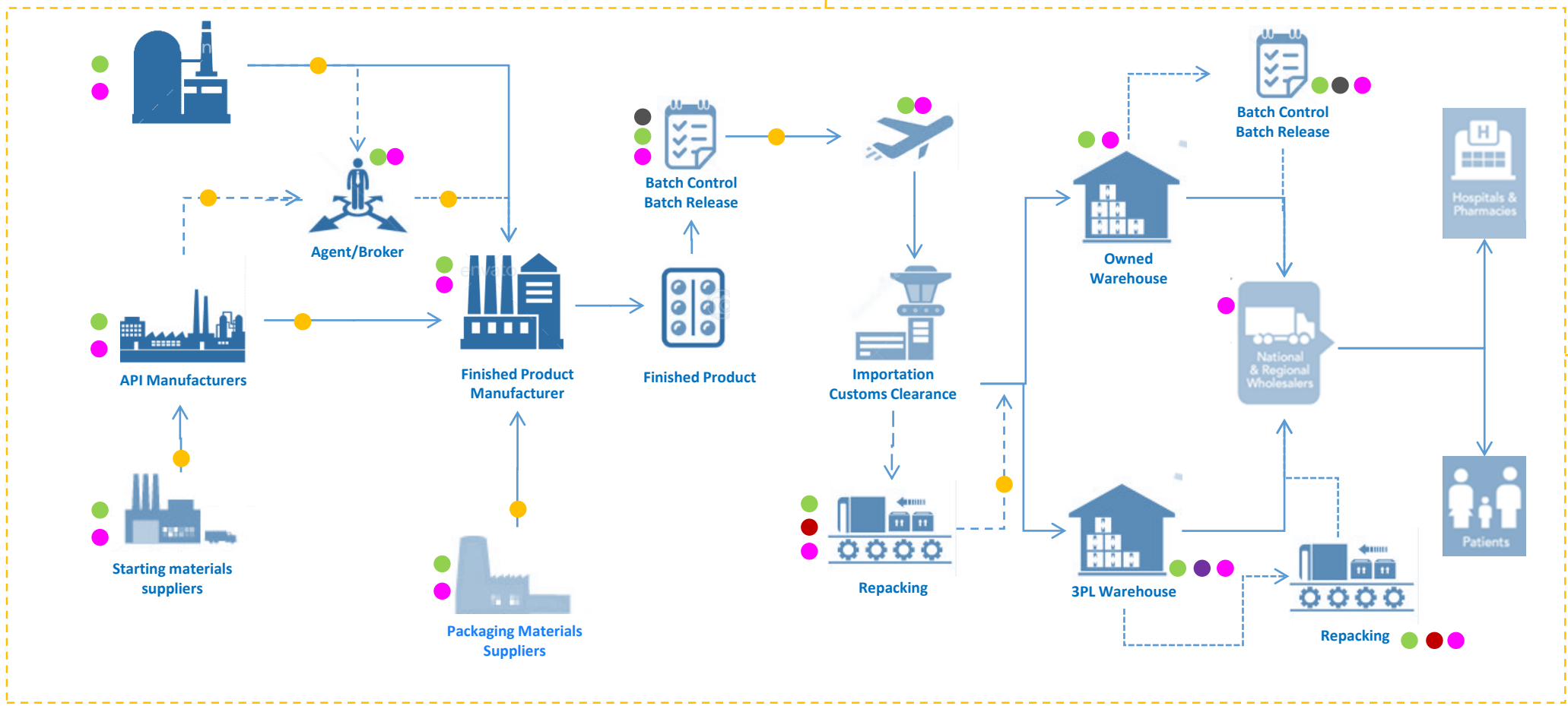
- Product Developments (API & FDF)
- Tech Transfers & Scale ups
- Facility Design & Upgradation
- QMS Set up
- Licensing In / Out

PharmSol Support Across the Value Chain

- Key Services:**
- Audits/Qualification
 - Pre-shipment inspections
 - Warehousing
 - Repacking
 - BR/BC
 - GMP/GDP Consulting

Knowledge Center 

Key Services:



Project Management



PharmSol carries out **complete chain of audits** with which product safety & quality is assured to our clients across the globe, for Finished Products, APIs, KSMs and Intermediates:

🔗 GxP Audits:

- GMP Audit of API, FDF & KSM manufacturing facilities
- GDP Audit of complete supply chain
- GLP Audit – Audit of Development and Analytical Laboratory
- GCP Audit – Audit of clinical studies CRO

🔗 Facility Feasibility Audits – Prior to scale up or tech transfer of a product

🔗 GAP Analysis Audit – Assess the compliance readiness of a facility

🔗 CSV Audit – Computer Systems Validation Audit

🔗 Data Integrity Audit

🔗 GxP Compliance Training

- 🔗 Third party GMP Audits of facilities manufacturing starting materials, APIs and Finished products
- 🔗 All audits are conducted **in accordance with ICH Q7, EudraLex Volume 4 and PIC (s) guidance**
- 🔗 Unabridged reports are shared with all the parties and guidance on compliance is offered instantly (CAPA assessment and response documents)
- 🔗 **Certified EU GMP Auditors (CEFIC / APIC)**
- 🔗 **Lead auditor is a member of European Compliance Academy (ECA)**
- 🔗 Exclusive audits based on customer and authority needs
- 🔗 Based on the Audit Report, the QP files the declarations as part of MAAs to various EU Authorities
- 🔗 **Time and cost efficiency**

EUGMP Certification Assistance

PharmSol provides **end – to – end service for EUGMP Certifications**, which involve:

- 🔗 Conducting GAP Analysis Audits
- 🔗 Assistance in Facility Compliance based on the outcome of GAP Analysis Audit
- 🔗 Conducting Preparatory / Mock Audit prior to Authority inspection
- 🔗 Assistance in application and triggering of EUGMP Inspection from the Competent Authority
- 🔗 Extension of Support by deputing PharmSol's team at Site during authority inspection
- 🔗 Support in Post-inspection CAPA Closure for submission to the authority



PharmSol has created a platform which provides a **comprehensive, integrated and seamless Market Access and Supply Chain Solution** with needed infrastructure for Finished Pharmaceuticals and on a **cost effective** basis.

EU Market Access
🔍 Dossier / ANDA Preparation
🔍 QP Declarations
🔍 BE Study Design and CRO Selection
🔍 Regulatory Submissions & Follow Up
🔍 Pharmacovigilance Services
🔍 MA Holding
🔍 Creating EU Set ups
🔍 EU products importation
🔍 EU Batch Control / Batch Release
🔍 Manufacturing Expediting & pre-shipment inspections
🔍 Distribution

GCC Market Access
🔍 Local Agent for Foreign Manufacturer
🔍 Registration of Companies and Products
🔍 GCC Inspection Guidance
🔍 Pharmacovigilance Services
🔍 Import, Storage and Distribution
🔍 Facility Design and Upgradation
🔍 Product In-licensing
🔍 Tech Transfer
🔍 Compliance Management

PROJECT



anagement

*PharmSol operates as **a single window service provider** to the Global clients, taking care of every aspect of the development*

- 🔗 Strategic Product Development (API & FDF)
- 🔗 Capability Assessment Service
- 🔗 Capability Build up / Enhancement
- 🔗 Analytical Development, Validation and Impurities
- 🔗 Technology Transfer & Scale up
- 🔗 Facility Design and Up-gradation
- 🔗 Facility Commissioning and Validation
- 🔗 Setting up QMS
- 🔗 In Licensing & Out Licensing of products

Technology Transfer Expertise

- ❏ PharmSol, with its technical teams based out of Europe, India & China, ensures that every key stages of tech transfer is monitored and delivered at a speed and to a precision.
- ❏ One of the key challenges of Tech Transfers is cultural differences across geographies, and PharmSol has been able to meet these challenges successfully and consistently.
- ❏ A total of **30 tech transfers** from Europe to India and vice versa have been done 'til date and currently involved in 8 tech transfer projects

Facility Designing Assistance

PharmSol provides support in following areas:

- 🔍 On Site / Off Site Facility Assessment in accordance with GMP – GEP guidelines
- 🔍 Facility Conceptual Design
- 🔍 Basic as well as Detailed Engineering
- 🔍 New Facility Commissioning Support
- 🔍 QMS Setup
- 🔍 Product Mix Selection
- 🔍 Turn Key Solutions

GDP



Good Distribution Practice (GDP) is that part of quality assurance which ensures that products are **consistently** stored, transported and handled under **suitable condition** as required by the marketing authorization or product specifications.

The **new guidelines** have set new complex requirements for the pharma companies and the logistic industry.

In order to provide such assurance, companies will require more than just a set of quality manuals, it **requires a comprehensive systems to “give assurance”**.

This may include appropriate procedures, suitably qualified personnel, correct processes / facilities / equipment as well as **clear** and **timely documentation**, to **credibly demonstrate** the **consistency of quality assurance**.

GDP COMPLIANCE REQUIREMENT

- 🔗 Quality Management Plan
- 🔗 Assign a responsible person to ensure GDP compliance
- 🔗 Risk Management Plans
- 🔗 Detailed & complex documentation
- 🔗 Monitor across all steps for temperature, cleanliness and security
- 🔗 Qualification of suppliers and customers – as well as brokers (MA holder)
- 🔗 Adequately equipped facilities throughout the supply chain
- 🔗 Properly trained & certified personnel
- 🔗 Qualified vehicles
- 🔗 Data available for inspection when needed
- 🔗 Suppliers/Contractors audits
- 🔗 Currently on FPs and APIs, but soon on excipients (EXCiPACT) & critical packaging materials
- 🔗 ...and many more & more compliance issues to be closely monitored

Huge Complexity; Investment Requirement; Operational Costs Increase; Risk Of Non Compliance

GDP COMPLIANCE CHALLENGES

- 🕒 Regulatory confusion and non-compliance due to many different guidelines
- 🕒 Lack of pharmaceutical knowledge (or expertise) to handle:
 - product specific issues
 - risk assessment
 - corrective action
 - real time reporting
- 🕒 Not enough data at all milestones and lack of information/knowledge sharing
- 🕒 Geographically specific licensing procedures, import controls and reporting requirements for controlled substances
- 🕒 Inconsistent Infrastructure

A Plethora Of Certification Schemes Available As A Great Start....



... and more

CERTIFICATES ALONE ARE NOT SUFFICIENT...

- ❏ Each pharmaceutical product has its own quality requirements on the top of the GDP requirements.
- ❏ Certificates are still far from guaranteed compliance of every shipment as the chain has currently different standards per country (over 60 national GDP standards).
- ❏ Until a specific service quality and reliability level has been reached, it takes time.
- ❏ Dealing with such a broad range of products and different transport conditions does not allow full standardization. Unfortunately the exception is the rule and suitable qualified Human interaction is needed.
- ❏ An exhaustive reporting system is needed to track journey of cargo

GDPv™

GDPvigilance™

**GDPnet
Membership**

Certification

**Capability
enhancement**

**Compliance
assessment**

*"A future proof, fully validated,
integrated GDP Compliance platform"*

GDP SERVICES

- 🔗 GDP compliance readiness assessment and GAP analysis
- 🔗 Enhancement and build up of capabilities and systems' development
- 🔗 **GDP Compliance Audit and Certification**
- 🔗 Membership to our GDP Network (**GDPv.net**)
- 🔗 **100% deviation monitoring & reporting** on product flow from the manufacturer to the end user, minimizing risk for the QP
- 🔗 **24 x 7 QA Monitoring Centre** and real time tracking of the products movement
- 🔗 **Dedicated Help Line** for compliance support to contracted clients

CEIV Pharma Certification Guidance & Assistance

- ❏ PharmSol's **10 auditors** have been **certified as Independent Validators** for **CEIV Pharma and Temperature-Controlled Cargo Operations** by the IATA
- ❏ PharmSol provides assistance in designing and implementation of QMS



COMPLIANCE CONTROL OF SUPPLY CHAIN

GDP vigilance®

Monitoring and documenting the entire journey of pharmaceutical cargo right from the manufacturer's warehouse through all transit points, such as ports, airports, short term warehouses etc.; to the end user's warehouse.

Each input is **secured by biometric control** and data is continuously collated and analyzed at the **24x7 call center**.

At the point of final discharge, a **QP** has **access** to the **full journey data** and a final report which allows him/her to decide whether to release the product to the market.

Data are centrally collected and secured with biometric controls

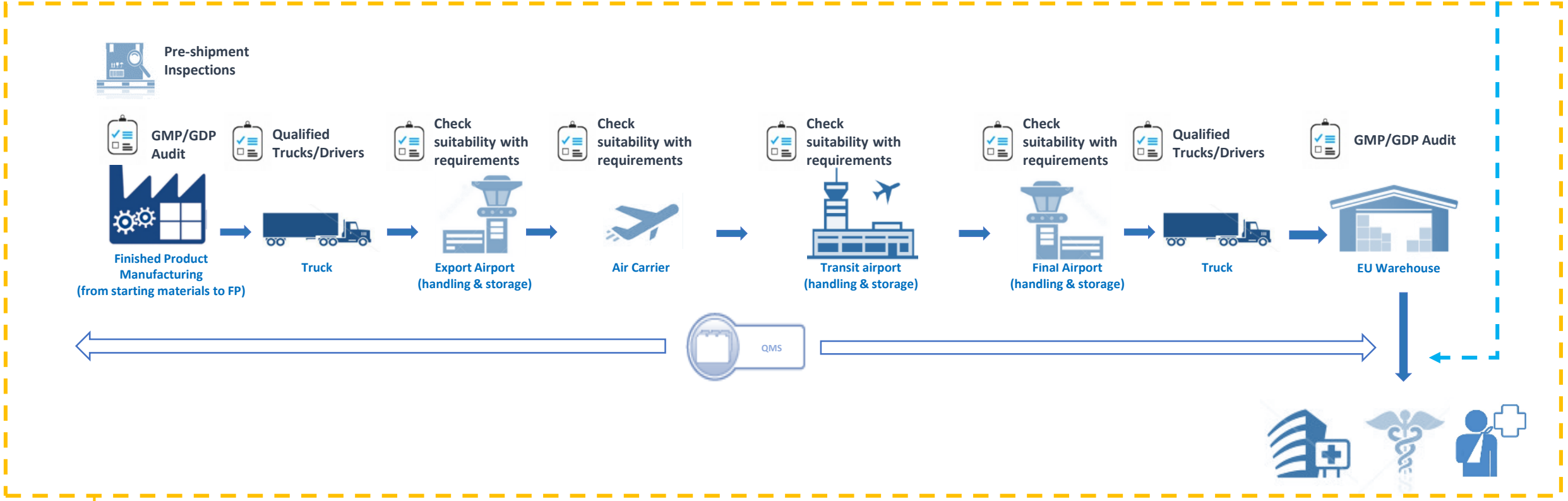
GDP Vigilance

GDPvigilance.NET[®]



Data flow: Audit Reports, CAPAs, Records, Deviations, Corrected actions, Inspections, Qualifications, etc

The full report is delivered to the QP/RP who now has everything at one place, readily available to make the product final release

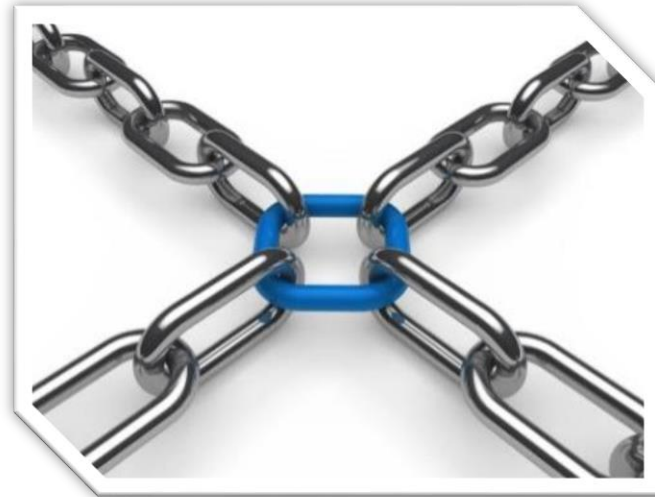


24/7 fully dedicated call center – Knowledge Center with experts on Pharmaceuticals

Currently Available

Batch Records
(Mfg Site)

Analytical Records
(BC site)



GDPvigilance.NET[®]

**Pre-shipment
Inspections**

**QA monitoring of the
full journey from pick
up to final destination**

**GDP Compliance report
Deviations & CAPA
report on GDP issues**

A future proof, integrated information & decision making platform that enables QPs and RPs to quickly & effectively perform their Batch Release duties

Thank You!