



## Who We Are

Headquartered in Wilmington, Delaware, Noramco is a global leader in the production of controlled substances for the pharmaceutical industry, for medicines used to treat Attention Deficit Hyperactivity Disorder, pain, addiction, and for abuse-deterrent formulations.



## Globally Managed, Fully Integrated Controlled Substance Capabilities

Noramco's sister company, Tasmanian Alkaloids, is the world's largest producer of thebaine and oripavine derived from patented poppies with well-characterized purity profiles. This backward integration affords our manufacturing team the ability to produce high-quality oxycodone, hydrocodone, hydromorphone, oxymorphone, buprenorphine, and Nal compounds within cGMP facilities in the USA and through select external contract manufacturers.

Benefits of a globally integrated management and production system include:

- Large-volume controlled substances
- Secure country manufacture in the United States and Europe
- Direct access to patented industry-leading narcotic raw materials

## Advancing Science. Delivering Solutions.

Noramco is a leading specialty active pharmaceutical ingredient (API) development and manufacturing company that supports the advancement of opioid and non-opioid products in a range of therapeutic applications. Founded in 1979, the company is headquartered in Delaware and maintains operations around the world.

Specialists in controlled substance development and manufacturing, Noramco is a partner to the pharmaceutical industry:

- Focusing on supply-chain integration to produce high-purity controlled substances from narcotic raw materials
- Leveraging intellectual property to devise the most efficient routes to APIs
- Providing analytical data, chemical and physical properties, stability studies and regulatory assistance
- Formulation-friendly particle size grades and extended technical packages
- Delivering DEA-compliant security and production capacity, from kilos to multi-ton supply
- Supporting world-class supply security of controlled substances, from schedule I to schedule III



## Where We Operate

**Global Headquarters**  
Wilmington, Delaware

**EMEA and Asia**  
Global Regulatory Filings

**Research and  
Technical Support**

**API Manufacturing**  
Wilmington, Delaware



## Excellence in Compliance

Producing controlled APIs for manufacturers of ethical pharmaceutical products requires a world-class regulatory compliance management system, a series of licenses governing the handling and transportation of narcotics, and a thorough understanding of country-by-country restrictions pertaining to the import and export of APIs and finished dosage forms (FDFs).

Noramco has a 40+ year exemplary track record of success managing narcotic raw materials and controlled APIs in accordance with international rules and country-by-country regulations.

A global operation with a global workforce, Noramco offers pharmaceutical product makers the assurance of regulatory compliant processes worldwide, the benefits of fully-trained personnel, and the integrity of products produced at fully registered cGMP production sites located in Western Europe, and in the United States, including Delaware.

With Noramco, you can work with a company that holds exemplary FDA, EDQM, and DEA compliance records for controlled substances, from schedule I to schedule III.



## Noramco Solutions

A science company, Noramco serves as a solutions provider to the pharmaceutical industry. Every material we make and every technology we develop is designed to support the requirements of customers' commercial projects. We pledge to support our customers as an innovation partner, without conflicts of interest.

To better serve customers, Noramco offers information and expertise to:

- Accelerate formulation projects
- Produce clinical supplies of APIs within a small-scale production facility
- Perform custom synthesis services for controlled substances



## Special Purpose Technology Platforms

As the need arises for specialty molecules to treat chronic diseases, and as new technologies become available to produce natural, synthetic and bio-synthetic APIs with better results, Noramco will adopt special purpose technology platforms.

These include, but are not limited to platforms pertaining to:


- Custom synthesis products
- APIs produced by bio-catalysis
- Controlled substance building blocks and intermediates



## Get in Touch

Need help with product specifications, safety data sheets, packaging information, or USDMF and CEP filings? Our team is ready to assist you with any information you require about Noramco's active pharmaceutical ingredients.

### Noramco

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