



# GLOBAL PHARMA

contract manufacturing



**CONTRACT MANUFACTURER OF DIETARY SUPPLEMENTS, MEDICAL DEVICES  
DISTRIBUTOR OF RAW MATERIALS AND PHARMACEUTICAL MATERIALS  
PACKING SERVICES**



**GLOBAL PHARMA**

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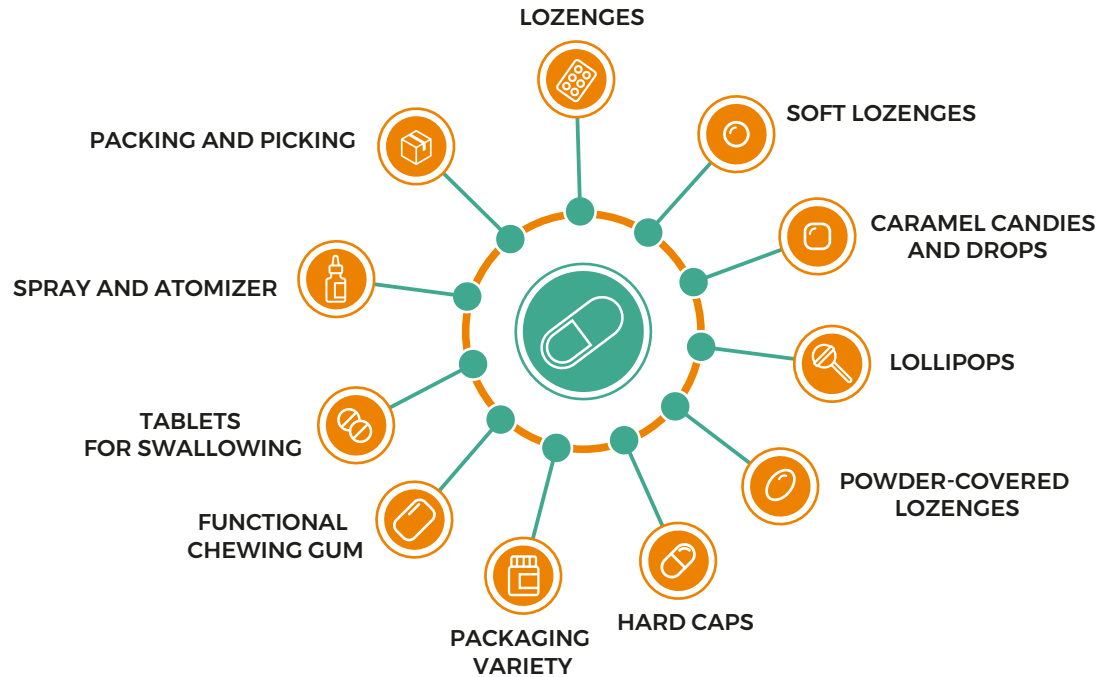
**GLOBAL PHARMA**  
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## About company

- Global Pharma CM Sp. z o.o. provides comprehensive services in the area of private-label development and production of dietary supplements, medical devices, food products for special dietary use and special foods.
- We also sell materials and components for use by pharmaceutical facilities, including blister packing materials (pharma-grade ALU/PVC foil), hard caps, raw materials used in dietary supplements and functional food (herbal extracts, juice powder, dietary fibre, etc.).
- Our field of specialty is production of private-label lozenges and lollipops. We are the leaders of this segment in Poland.
- In 2017, we expanded our offer to accept contracts also for hard caps products, functional chewing gums, tablet for swallowing, spray and atomizers.



## Offer of private-label production





Our range of service has been growing – today we are able to handle new product formats and deliver end-to-end private-label production for the pharma sector. Our production processes can follow either our genuine formulas and recipes or client's specifications. Our facilities and offices are placed in Poland, in the town of Suchedniów (Świętokrzyskie province).



### **Our mission**

**Our mission is to ensure the pharmaceutical sector with comprehensive private-label production services. To that end, we take the effort to be:**

- **flexible business partner**
- **devoted to premium quality and product safety**
- **focused on shortest lead times possible**
- **able to produce lowest quantities but maintaining optimal prices**

Our goal is to become the Polish leader in private-label production of dietary supplements, medical devices and foods for special dietary use – for the pharmaceutical industry in the broad sense. To that end, we provide end-to-end private-label support for third-party pharmaceutical companies as well as pharmacy chains. Comprehensive, Flexible, Safe and Affordable – these are the foundations behind our mission.



GLOBAL PHARMA CM Sp. z o.o. warrants safety and high quality of our products which we manufacture using natural materials, vitamins and minerals.

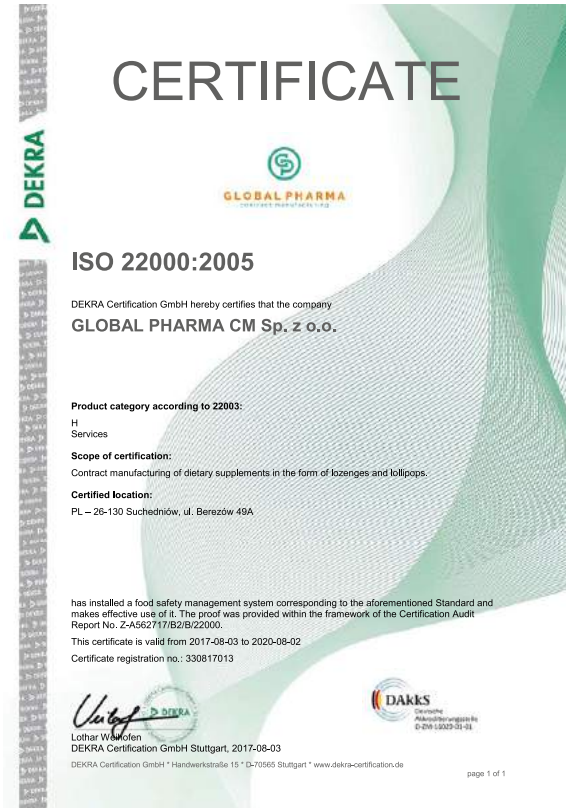
**In our operations, the priorities are:**

- satisfaction and needs of our clients and customers
- continuous improvement of trust in our products
- ongoing enhancement of health and quality of our products

**We warrant:**

- designing and implementation of cutting-edge products that meet customer expectations, based on ongoing monitoring and analysis of market dynamics
- legal compliance and fulfilment of other requirements, including Good Manufacturing Practice, food safety, occupational health & safety, environmental protection
- prevention of adverse environmental footprint in all of our operations
- effective enhancements of the Quality/Food Safety Systems





Company GLOBAL PHARMA CM has implemented and certified Security Management System Food compliant with ISO 22000: 2005. Compliance The system was confirmed and certified during the audit certified by the international DEKRA company Certification GmbH based in Stuttgart.

The result of the audit documented in the report number Z-A562717 / B2 / B22000. In addition, we have implemented the Quality Management System according to ISO13485 standard.





All our suppliers meet the most stringent quality and safety standards product. We only use reputable and proven domestic and foreign suppliers. Through regular contact and increased scale of company activity, we are able to provide highest quality combined with the lowest price. Every raw material used in the production is current research on physicochemical characterization and microbiological purity concerning proof of absence of microorganisms, yeast and mold, Escherichia coli and Salmonella. In the case of herbal extracts, raw materials are subjected to further tests at the Institute of Technology We investigate the purity of the product in terms of irradiation and under with PAH content.

The finished product is always subjected to testing in accredited laboratories external. We investigate the microbiological purity product and confirm the absence heavy metal content in the product. After a positive test result Products are released and placed on the market is a set of guarantee documents quality and safety of the product





## Private-label production

- We specialise in private-label production of dietary supplements, medical devices, food products for special dietary use and special foods.
- Our end-to-end process covers conceptual designing, formula development, packaging modelling, up to final production, documentation drafting and marketing permit submissions, not to mention the follow-up logistics we are able to provide.
- Our service is dedicated to the pharma sector in the broad sense, including pharmacy chains.



We are the leading manufacturer of dietary supplements: lozenges and lollipops. We continue to expand our offering to provide new product formats. The goal is to give our clients the widest possible offer of private-label production services. Our flexible approach tailored to the respective clients is not just another mass slogan but our actual day-to-day practice. We are able to adapt to individual needs, customise our designs and render a truly personalised service.



#### Our Promise

- we hold no proprietary brands on the market
- we provide B2B private-label production only (pharmas and pharmacies)
- we manufacture using either our genuine formulas or client specifications
- our partner suppliers meet the most stringent quality standards
- the range of service is most comprehensive
- our approach is custom tailored to each contract



## Lozenges

We produce lozenges as dietary supplements and medical devices. We can use both our genuine recipes or client specifications. We can also reverse engineer other products to create a new product with the same parameters or upgrade it with other latest solutions. We are the leading partner in lozenge manufacturing dedicated to the pharmaceutical sector. We have been trusted by start-ups as well as historic market players.



## Lozenges

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### Formula

- with sugar: formula based on sugar and glucose syrup
- without sugar: based on isomalt with steviol glycosides

### Properties

- all colours possible (subject to active substance properties)
- all flavours possible (subject to active substance properties)

### Ingredients

- liquid plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juice, honey, propolis
- many more

### Shape

- weight: 1g, 2.5 g, 3 g, 3.5 g
- diameter: 16 mm, 18 mm, 20 mm
- all shapes possible

## Packaging

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### Blister

- units per blister: 8, 12 lozenges
- all shapes possible
- blister dimensions (length x width):
  - 99 mm x 72 mm, 112 mm x 80 mm
- custom dimensions possible

### Pharma-grade ALU foil

- 20  $\mu\text{m} \pm 3\%$
- 1, 2 or 3 overprint colours

### Pharma-grade PVC foil

- transparent or white
- 0.25  $\pm 3\%$

### Unit box

- 113 x 81 x 15 mm
- 113 x 81 x 27 mm
- 116 x 79 x 20 mm
- 108 x 77 x 24 mm
- custom dimensions possible



## Soft lozenges based on arabic (acacia) gum

To meet our clients expectations, we have expanded the range of production services with soft lozenges based on Arabic ( Acacia) gum. Products are available both in the form of a medical device and as a dietary supplement. We can provide sugar and sugar-free forms. The product has a unique consistency thanks to the ingredients used. When in contact with saliva in the oral cavity takes a semi-plastic mold, allowing to glue to the palate and systematic, slow release of active ingredients.



## Soft lozenges based on arabic (acacia) gum

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### Formula

- sugar – based on sugar and arabic gum
- sugar free - based on sorbitol, maltitol, arabic gum

### Properties

- all colours possible (subject to active substance properties)
- all flavours possible (subject to active substance properties)

### Ingredients

- liquid plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juice
- many more

### Shape

- weight: about 1g

## Packaging

---

### Blister

- units per blister: 12 lozenges
- all shapes possible
- blister dimensions (length x width): 99 mm x 72 mm
- custom dimensions possible

### Pharma-grade ALU foil

- $20 \mu\text{m} \pm 3\%$
- 1, 2 or 3 overprint colours

### Pharma-grade PVC foil

- transparent or white
- $0.25 \pm 3\%$

### Unit box

- 113 x 81 x 15 mm
- 113 x 81 x 27 mm
- 116 x 79 x 20 mm
- 108 x 77 x 24 mm
- custom dimensions possible



## Caramel candies and drops

We produce caramel candies and drops as dietary supplements and medical devices. We can use both our genuine recipes or client specifications. We can also reverse engineer other products to create a new product with the same parameters or upgrade it with other latest solutions. We are able to fill them with powder or a thick liquid, or just make a standard shape without any filling. Thanks to the variety of shapes our products satisfy client needs for specific weight and forms. We also support clients in the process of choosing the optimal packaging materials for such products





## Caramel candies and drops

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### Formula

- with sugar: formula based on sugar and glucose syrup
- with candid sugar: based on sugar and glucose syrup
- without sugar: based on isomalt with steviol glycosides

### Ingredients

- liquid plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juice, honey, propolis
- many more

### Shape - drops

- round with opening: weight 3.4 g, diameter fi 20, height 9mm
- square with opening: weight 3.7g, 19 mm x 19 mm x 9 mm

### Properties

- all colours possible (subject to active substance properties)
- all flavours possible (subject to active substance properties)

### Filling

- hard without filling
- powder filling (vitamins etc.)
- liquid filling (herbal etc.)





## Lollipops

We produce flat and spherical lollipops as dietary supplements, food products and medical devices. We can use both our genuine recipes or client specifications. We can also reverse engineer other products to create a new product with the same parameters or upgrade it with other latest solutions. We apply utmost diligence because of their tiny consumers and make every lollipop on a stick that features an anti-slipping safeguard. This feature enhances safety and protects children against accidental swallowing of a lollipop. The immediate plastic wrap contains no marking paint that is frequently used by other manufactures. Dyes are used only on the external side of wraps and flowpacks. All packaging materials are certified for food contact.



# Lollipops

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## Weight

- flat: 5g, 6.5 g, 8g
- spherical: 8g, 9g, 10g

## Ingredients

- liquid plant extracts, dry plant extracts, vitamins, minerals, oils, aromas (natural), fruit juice, honey, propolis
- many more

## Properties

- all colours possible (subject to active substance properties)
- all flavours possible (subject to active substance properties)

## Formula

- with sugar and glucose syrup
- without sugar: based on isomalt

# Packaging

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## Flat

- hand, foot, bear, lion, heart
- immediate packaging: flowpack, heat-seal wrap
- packaging: loose in bag, tube, display, bag with tag, unit box
- custom form (TBA)

## Spherical

- sphere with a ring
- immediate packaging: twist wrap, flowpack
- packaging: loose, tube, display, bag with tag, unit box
- custom form (TBA)



## Powder-covered lozenges

We produce powder-covered lozenges as dietary supplements, food products and medical devices. Our formulas are manufactured using sugar, glucose syrup and xylitol. We produce powder lozenges, either standards or coated. We can use our genuine formulas and reverse engineer other products on the market. Products are highly sensitive to moisture so we deliver them in sealed and safe packaging that protects against damage.



## Powder-covered lozenges

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### Formula

- with sugar and glucose syrup
- without sugar: based on isomalt

### Properties

- all colours possible (subject to active substance properties)
- all flavours possible (subject to active substance properties)

### Ingredients

- dry plant extracts, vitamins, minerals, fruit powder, steviol glycosides
- many more

### Shape

- round: fi 7, 8, 15, 20
- bean shape
- square drops

## Packaging

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### Blister

- units per blister: 8, 12 lozenges
- all shapes possible
- blister dimensions (length x width): 99mm x 72 mm, 112 mm x 80 mm
- custom dimensions possible

### Pharma-grade ALU foil

- 20  $\mu\text{m} \pm 3\%$
- 1, 2 or 3 overprint colours

### Pharma-grade PVC foil

- transparent or white
- 0.25  $\pm 3\%$

### Unit box

- 113 x 81 x 15 mm
- 113 x 81 x 27 mm
- 116 x 79 x 20 mm
- 108 x 77 x 24 mm
- custom dimensions possible

### Other packaging

- ALU can
- PET jar  
non-standard PET forms
- custom (TBA)



## Hard caps

We produce hard caps as dietary supplements. Our offer includes cap filling and various sizes: 00, 0, 1, 2, 3, 4. We manufacture both gelatine and vegetarian caps. Active substances include plant extracts, vitamins, minerals, omega acids in powder. All materials are always top quality as proved by quality certificates and microbiological tests of our products. We also provide comprehensive support in product designing. We are able to launch short trial batches and handle full mass production. The entire manufacturing process complies with our quality policy implementing ISO 22000.



## Packaging

### Blister

- units per blister: 10, 15, 20 caps
- all shapes possible
- blister dimensions (length x width):
  - 99mm x 72 mm
  - 112 mm x 80 mm
- custom dimensions possible

### Unit box

- 113 x 81 x 15 mm
- 113 x 81 x 27 mm
- 116 x 79 x 20 mm
- 108 x 77 x 24 mm
- custom dimensions possible

### Other packaging

- jar with PET screw cover
- heat-seal plastic bag
- plastic bottle with screw cover
- loose in heat-seal bag
- heat-seal zipper bag
- many more

### Pharma-grade ALU foil

- 20  $\mu\text{m} \pm 3\%$
- 1, 2 or 3 overprint colours

### Pharma-grade PVC foil

- transparent or white
- 0.25  $\pm 3\%$





## Spray and atomizer

We are a manufacturer of products in the form of spray and atomizer with the status of medical devices Class I and dietary supplements. We provide comprehensive production service related to the preparation of the recipe, production of a trial series and production of finished product. Products are manufactured in ISO13485 standard with peristaltic pumps for maximum purity and product safety. We offer both glass and PET bottles. We are open to making any form and packaging capacity, also individual shape.





## Spray and atomizer

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### Forms

- aqueous solutions (including seawater solution)
- oil based on pharmaceutical oils, olive oil or pharmaceutical oils
- any other form on customer's request

### Indications

- ear - products for ear care
- throat - products for oral cavity
- nose - products designed to assist nose work

### Raw Materials

- plant extracts, natural pharmaceuticals oils, pharmaceutical oils, pharmaceutical olive oil, sugar-free, seawater solutions, sodium hyaluronate
- many other

## Packaging

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### Capacity

- 5 ml, 10 ml, 15 ml, 20 ml, 30 ml
- on request also capacity range from 50 to 100 ml

### Package type

- color: white, amber, other
- glass bottles
- PET bottles

### Type of closure

- PE cups
- nasal caps
- dosing pumps



## Functional chewing gum

We offer functional chewing gum. Thanks to this form, can be achieved the fastest absorption of the active substances contained in the product. This process takes place directly in the oral cavity. We offer ready-made prescriptions for sugar-free chewing gum for problems related to mobility problems, weight loss, smoking cessation, indigestion, immune enhancement, bone and teeth reinforcement, stress, but also we are open to new recipes and their development.



## Functional chewing gum

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### Form

- sugar-free sorbitol, isomalt, maltitol and gum arabic

### Qualities

- color: any within the range allowing for the active substances used
- taste: any within the range allowing for

### Ingredients

- plant extracts, vitamins, minerals, fruit juices, honey, propolis
- many other

### Rubber shape

- weight 1.5-1.7g
- dimensions

## Packaging

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### Blister

- 6, 8, 10, 12 gums in a blister
- possibility of making any form dimensions of the blister (L x W):
- - 57 mm x 57 mm
- - 114 mm x 57 mm
- individual ability of the unit

### Pharma-grade ALU foil

- 20  $\mu\text{m} \pm 3\%$
- 1, 2 or 3 overprint colours

### Pharma-grade PVC foil

- transparent or white
- 0.25  $\pm 3\%$

### Unit cardboard

- 70 x 60 x 10 mm
- 120 x 60 x 10 mm

### Other packaging

- PET jar
- bag
- cardboard box with transparent wrap
- others to be negotiated



## Tablets for swallowing

Our offer includes hard tablets for swallowing in the form of diet supplements. We rely on our own or contracted recipes. We are also able to recreate the existing products by giving them the same parameters or upgrading them with new solutions. We provide both uncoated and coated standard forms. Thanks to the diverse shapes and possibilities of practically unlimited blister formats, we are able to meet every expectation



## Tablets for swallowing

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### Forms

- film-coated tablets
- uncoated tablets

### Raw Materials

- dry plant extracts, vitamins, minerals, Fruit Juice Powder
- many other

### Shape of tablets

- 900 - 1200 mg, bean shape
- 180 - 260 mg, round shape

## Packaging

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### Blister

- number of pellets in the blister:  
beans - 10 tablets in a blister  
round tablets - 30 tablets in a blister
- the ability to adjust the amount of tablets
- dimensions of the blister (L x W):  
- 100 mm x 54 mm - bean, tablet  
- 118 mm x 80 mm - tablet
- individual ability of the unit

### Pharma-grade ALU foil

- 20  $\mu\text{m} \pm 3\%$
- 1, 2 or 3 overprint colours

### Pharma-grade PVC foil

- transparent or white
- 0.25  $\pm 3\%$

### Unit cardboard

- 113 x 81 x 15 mm
- 113 x 81 x 27 mm
- 116 x 79 x 20 mm
- 108 x 77 x 24 mm
- 120 x 82 x 13 mm
- possibility of any format

### Other forms of packing

- PET bottle cap
- plastic bottle with screw cap
- loose in sealed bags
- woven bags welded
- many other



## Packaging variety

Thanks to our know-how, experience and a long history of contracts we are able to provide clients with other private-label production solutions for dietary supplements and functional foodstuffs. We have long-standing partnerships with many pharmaceutical suppliers across Poland and we audit them on regular basis. We also collaborate with graphical artists, test labs and printing houses – we have worked out the best pricing guarantees and operational promises of the best quality possible.



To date we implemented end-to-end product projects related to:

- coco oil
- fish oil (liver oil, omega acids)
- 100% juice (incl. organic)
- herbal syrup
- hard tabs (coated and uncoated)
- chocolate products enriched with vitamins/minerals
- sugar-free grain products enriched with vitamins/minerals



## Packing and picking

In addition, we also provide final packing & picking of semi-finished dietary supplements and medical devices. The offer includes semi-product inspection at delivery, extra tests, end-to-end packing & picking in compliance with HACCP, ISO13485 and ISO22000. Our approach is flexible and your semi-product will be compliant with safety requirements.

Our range of packing & picking services includes:

- pharma-grade ALU/PVC-PET blisters
- pharma-grade ALU/ALU blisters
- varied-size PET jars
- same-size PET jars
- ALU cans with cover
- heat-seal zipper bags
- unit boxes
- re-packing
- label tagging
- bottling (incl. oils)





## Design package

We also provide services to the whole process of production, which is preparation the graphic design of packaging for the product- BRAND DESIGN. Dedicated to product / branding projects take into account current trends in design and key aesthetics for its category. In cooperation with the client we choose the best solution for the award product on the shelf with consideration of the target market specifications. Comprehensive approach to customer orders allows us to offer the full service contract production in the mode from "A" to "Z".



# Graphic design

Design  
package





## Packaging materials for pharma

- Our offer includes premium quality packaging materials suitable for pharmaceutical use.
- We provide materials for blister packing: PVC foil (transparent and colour), ALU foil, also overprinted in 1, 2 or 3 colours.
- We also provide hard gelatine caps.
- Every supplier has been verified with due diligence and audited for product quality compliance and internal standards.
- Every manufacturer supplying us implemented and certified its quality management systems applicable to a given range of products. We believe that the flexible and cost-effective approach to our product offering is going to satisfy your expectations.

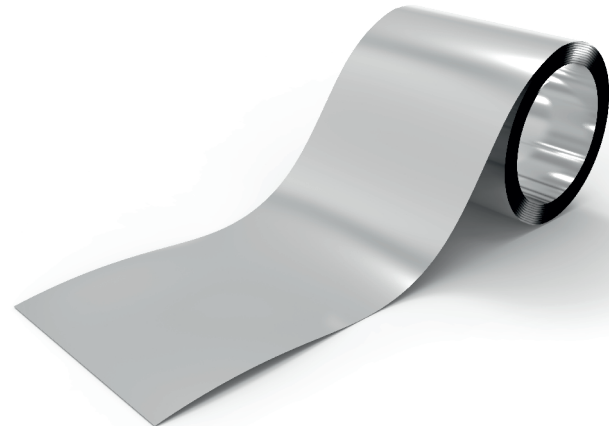


### ALU foil - blisters

We distribute industry-leading PVC foil brand dedicated to heat-seal blisters for pharmaceutical use. The product is world-class quality and manufactured up to very stringent standards. Its producer maintains quality management systems that have international certificates (ISO9001:2008, ISO14001:2004, FDA). Every product lot has a declaration of compliance and CoA. To further verify specifications and certificates, the PVC foil product is subject to regular tests in a third-party lab - SGS, the global leader in product testing and parameter review. This product is used by manufacturers in Asia, America, South America, North America and Western Europe.

### Hard caps

We distribute hard caps manufactured by one of the top producers from Asia. The hard caps are produced in facilities certified up to ISO 9001:2008, HALAL and FDA. Every product lot has CoA. Cap types: gelatin, halaal, vegetarian.





## Pharma-grade ingredients

- We supply ingredients for production of dietary supplements, foodstuffs and medical devices.
- Our field of specialty is herbal extracts, both liquid and powder. We can provide products in virtually all DER standards.
- Our suppliers are located in the actual regions where herb are produced. Thanks to such approach, we are able to deliver verified and cost-effective products of high quality.
- We collaborate only with suppliers who hold quality management systems certified with ISO 9001:2008.
- Check our offer and should you need any other ingredient or extract, please contact us directly at [biuro@globalpharma.pl](mailto:biuro@globalpharma.pl)



All products are manufactured in accordance with ISO 9001: 2008. Each of the raw materials we deliver meets the requirements of the EU.

Our ingredients have CoA to prove successful testing for cadmium, lead, mercury, arsenic, total germ count, E. Coli, Salmonella and Staphylococcus. On top of that, we conduct extra tests at the Institute of Nuclear Chemistry Technology (IChTJ) in Warsaw, Poland, to verify radiation and PAH content.



We provide regular and regular deliveries:

- dry plant extracts
- plant extracts dense
- powdered fruit juices
- Powdered Warbler Juice
- powdered fruits and vegetables
- dietary fibers



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