



An Introduction to Custom Pharma Services

Who is Custom Pharma Services?

- Established in 1979, Custom Pharma Services has grown to become the go-to resource for contract development, manufacturing and packaging solutions in the United Kingdom and across Europe
- Specialist in tablets, powders and hard gel capsules (immediate and modified release) development and manufacture
- **Site Capabilities**
 - GMP approved for UK, Europe and International markets
 - IMP, Specials, Manufacturers Licences
 - Home Office controlled drug manufacture & supply
 - Certified for the manufacture and release of hormones

What services do we offer?



CLINICAL AND PRODUCT DEVELOPMENT



COMMERCIAL MANUFACTURING



COMMERCIAL PACKAGING



PROJECT MANAGEMENT



CLINICAL AND PRODUCT DEVELOPMENT

- **Preformulation screening**
 - Solubility/stability assessment
 - Excipient screening
 - API properties for process-ability
- **Formulation Development**
 - Solid dose, powders, tablets, hard gel capsules
 - Immediate and modified release expertise
- **Analytical Development**
 - Method development and validation
 - Full technical transfer of existing methodologies
 - In-house ICH stability testing



CLINICAL AND PILOT MANUFACTURING

- **Matching placebo manufacturing**
- **Phase I clinical manufacturing**
 - Small scale manufacturing equipment and facilities are available within the GMP areas
 - Micro-filling API in capsule using the Mettler Toledo Quantos Dosing System
- **Phase II & III clinical manufacturing**
 - Small medium and large batches from bench scale to full commercial batches
- **Clinical Trial Packaging**
 - Custom offers a range of packing and repackaging options for clinical supplies through strategic partnerships
- **Pilot scale manufacturing**



COMMERCIAL MANUFACTURING

- **Facilities of 2200 m²**
- **Technical Grade air handling (but achieve Grade D)**
- **Tablets**
 - 1.5 billion a year
 - Immediate and modified release
 - Film, sugar coated & tablet printing
- **Hard gel capsules**
 - 250 million a year
- **Bulk powder blending and filling**



COMMERCIAL MANUFACTURING

- **Single quality assurance function across Custom Pharma Services**
 - Fully licensed IMP and CMO facilities regulated by the UK MHRA
 - Full time QP's available on site at Custom Pharma Services
- **List of available manufacturing licenses**
 - cGMP MIA 4102 – UK MHRA
 - UK Specials Licence
 - IMP Licence – clinical trial products
 - Wholesale Dealers Licence
 - Home Office Controlled Drugs Licence



COMMERCIAL PACKAGING

- **Total Facility of 4000 m²**
 - Packing facilities (960 m² Class D)
- **Blister packing capacity in excess of 50 million packs/year**
- **Packaging options**
 - Clinical, commercial and stability packaging
 - PVC/PVDC, ALU/ALU (including cold form), ACLAR
 - Bottle filling and labelling
 - Tamper-evidence sealing
- **Serialisation in line with current legislation timing**
- **Warehouse 1700 m²**



PROJECT MANAGEMENT

- **Dedicated team of industry qualified Project Mangers**
- **Integration into your existing project team**
- **Responsible for delivering of your programme**
 - Budget
 - Timelines
 - Product delivery

Summary Custom's Clinical to commercial offering

- **Full service offering for NCE and generic drug development and contract manufacturing within the UK**
- **Dedicated research and development team offering;**
 - Formulation & Analytical development
 - Process and method optimisation and validation
 - Stability assessment and shelf life determination
 - Clinical trial and Pilot scale material manufacturing
 - Regulatory support for CTA compilation through partnership
 - Clinical trial packaging
 - QP release for clinical use
- **Commercial contract manufacturing offering;**
 - Commercial manufacturing
 - Regulatory support for dossier compilation through partnership
 - Commercial packaging
 - QP release commercial use
- **All services listed offered as standalone or as an integrated package**
- **Interested in standard fee for service and JV opportunities**

From clinical to commercial, Custom Can!



**Clinical and Product
Development**



**Commercial
Manufacturing**



**Commercial
Packaging**



**Project
Management**

Thank you

QUESTIONS?

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