



INNOVATE,  
EXPLORE &  
DEVELOP

EXPERIENCE

Manufacturer and developer of pharma and health formulations and marketer of licensed and OTC pharma and healthcare products

## Business

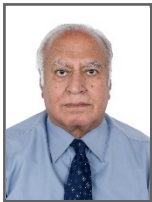
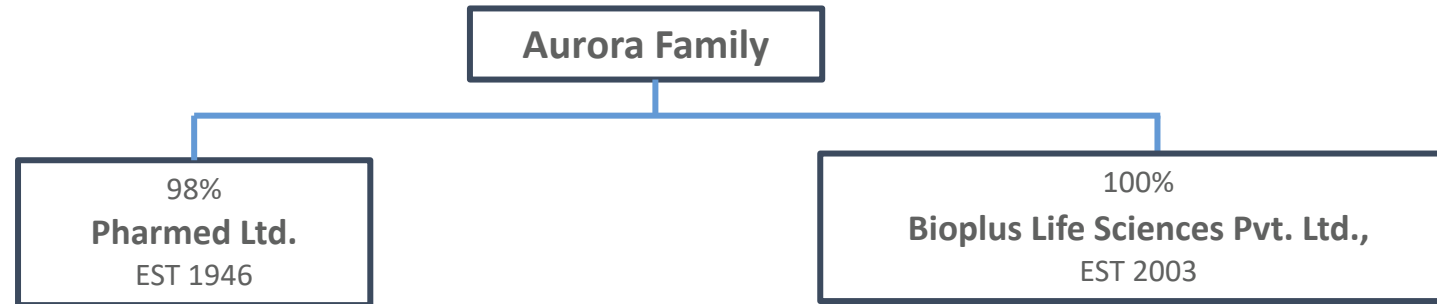
- Licensed Medicines And OTC Supplements (Global)
- Hygiene : Hand Sanitizer And Surface Disinfectant
- OTX- Nature's Only Food Supplements, Promoted To Doctors (CIS, MENA, SE Asia)
- Contract Manufacturing Services (Europe & Australia)
- Specialty Ingredients API – Algal DHA, Glucosamine, Sucralose, Vitamin E-TPGS, 7MX

## Hosur – Api, Biotechnology & Hand Sanitizer Manufacturing

R&D : Formulation Development Center  
R&D : Metabolic / Genetic Lab  
R&D : Biotechnology Lab  
R&D : Organic Chemistry Lab & Pilot Plant

Hand Sanitizer/Liquid Orals : Plant A

Dosage Forms : Bangalore Dosage Forms Manufacturing  
(A) Whitefield Plant – EU GMP / Pharmaceuticals, Effervescent  
(B) Hoody Plant – BRC, GMP Plant For Supplements



**K. K. Aurora**

Age : 85 yrs,  
C.A, LLB

Managing Director, Smithkline India  
Over 30 years

International Vice President –  
Smithkline Beecham, USA



**Sundeep Aurora**

Chairman & CFO  
Bioplus Life Sciences Pvt. Ltd.,  
Age : 57 yrs  
BSc. Chemical Engineering  
Lafayette College, Easton, PA

Citibank, New York



**Sunjeev Aurora**

Director & CFO  
Bioplus Life Sciences Pvt. Ltd.,  
Age : 54 yrs  
BS Lehigh University, PA,  
MBA, University of Chicago, IL  
MS: Fordham University, NYC  
CPA-USA

Vice President Morgan Stanley, New York



**Suneet Aurora**

Managing Director  
Pharmed Ltd.,  
Age : 48 yrs  
BA  
University of Massachusetts

## About Bioplus

- **Bioplus** is dedicated to the business of manufacturing and marketing world class Health, Wellness, Nutritional, Pharmaceutical and Hygiene products. Part of the Bioplus Group, it carries forward the same level of quality and precision in all its products.
- Present in over 60 countries, Bioplus adheres to **GMP** requirements for manufacturing, with the objective of creating safe, effective pharmaceuticals and nutraceuticals that enhance and maintain ones' natural health and beauty.
- Product quality is ensured by a total control over every step of the production process from procurement of raw inputs, to final packaging.



- Backed by 70+ years of research & manufacturing experience
- Presence in 60+ countries

**Trusted globally  
with leading certifications**



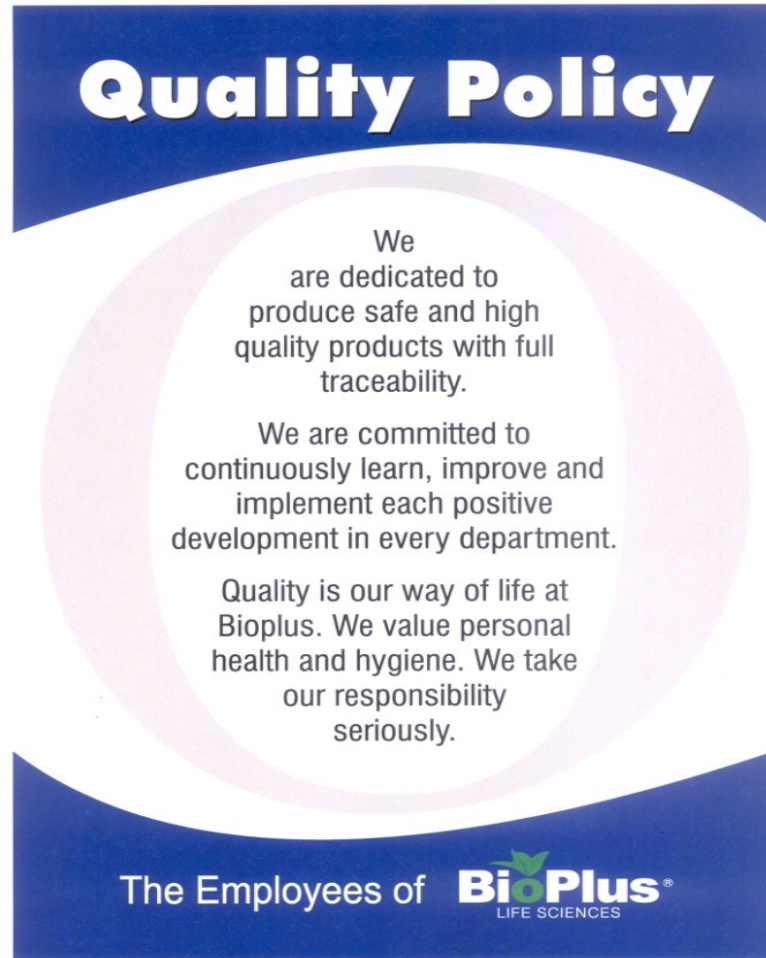
Danish Medicines Agency  
EU GMP CERTIFIED



Health  
Canada



Under certification



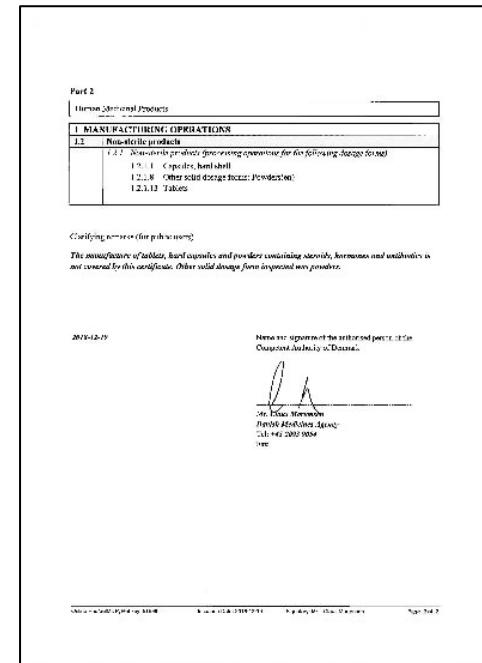
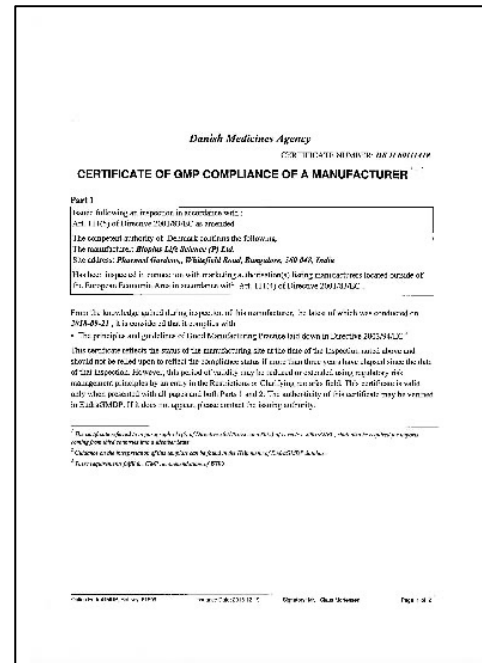
**Quality Policy**

We are dedicated to produce safe and high quality products with full traceability.

We are committed to continuously learn, improve and implement each positive development in every department.

Quality is our way of life at Bioplus. We value personal health and hygiene. We take our responsibility seriously.

The Employees of **BioPlus**  
LIFE SCIENCES



ISO 22000: 2005



ISO 14001: 2015



Danish Medicines Agency  
EU GMP CERTIFIED



Health Canada

Under certification

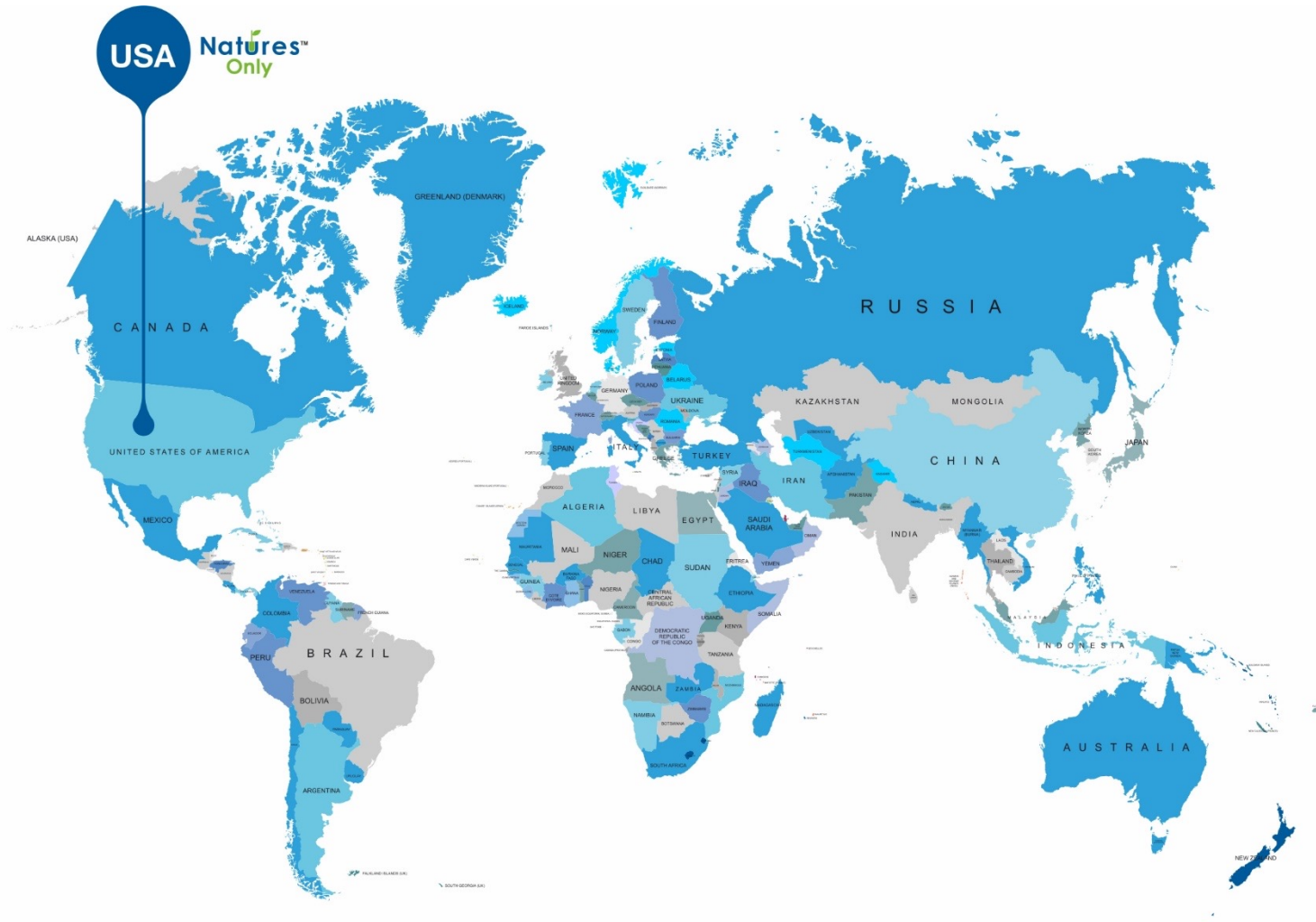


# BIOPLUS GLOBAL PRESENCE

## 60 COUNTRIES



**2,130**  
Employees Globally



### NORTH AMERICA

USA  
Canada

### EUROPE

27 Countries

### ASIA

Philippines  
Sri Lanka  
Myanmar  
Cambodia  
Singapore

### CIS

Ukraine  
Kazakhstan  
Kyrgyzstan  
Azerbaijan

### MIDDLE EAST

UAE  
Oman  
Bahrain

### AFRICA

Algeria  
Kenya  
Mauritius

### CHINA







# Journey so far

Since our beginning in 1946, partnerships  
Have been a key ingredient for our success.



**1950's**

Contract Manufacturer for Boots, Pfizer, Smithkline, Cyanamid, Schering, Hoechst, Parke Davis, etc.)

**1990's**

- Collaboration with Tishcon Inc, USA
- Private label supplier to various leading brands in Pharmacies and Super markets in Europe

**2008**

Private Equity Investment from AIF Capital

**2014**

EU Novel Foods approval for Algal BioDHA

**2017**

Novel Process for production of 7-Methylxanthine

**2019**

AIF Capital Investment Buy back

**2021**

NSF & GRMA Audit completed

Some of our Global Partners (Bioplus Group)



Denmark



Global



UK



Germany



USA, India & Many more



Norway



UK



Australia



Australia



Global



Portugal



Germany



Bulgaria



United Kingdom



New Zealand



United Kingdom



United Kingdom



Denmark



Netherlands



France / Belgium

\* Many More

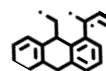
## What do we offer?



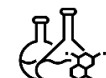
New Chemical Entities



Formulation



Formulation Challenges



Method Development



Pre-Clinical to Commercial



Generics



Need Perception



Market Intelligence



Idea-to-Market



Product Development



Life Cycle Management



Brand Differentiation



Tech Transfers



Scale-Up



Process Validation



Product Launch



Pilot Batches to Commercial Supply



Contract Manufacturing



Regulatory Strategy



eCTD Submissions



Turnkey Packaging



Serialization



Speed to Market



cGMP Quality



Superior Value



Attentive Customer Service

CAPABILITIES



## MANUFACTURING

*From concept to logistics, our product development capability and global market knowledge gives us a long-term sustainable advantage. Additionally, our Bangalore Whitefield facilities are EU CGMP Certified with 3 in-house laboratories.*

Dosage Forms	Capacity
Tablets	7 Billion / Year
Capsules	630 Million / Year
Blend/ Powders	2000 Metric Tons / Year
Sachets	190 Million Sachets / Year
Liquids (2 Oz)	72 Million Bottles / Year
Liquids (17 Oz)	20 Million Bottles / Year
Effervescent	9.72 Million Tubes / Year

Manufacturing Sites			
Location	Site 1	Site 2	Site 3
Land Area	70,000 Ft <sup>2</sup>	70,000 Ft <sup>2</sup>	15 acres
Type	Pharma-Solid oral dosage forms	Supplements-solid oral dosage forms	Hand Sanitizer R&D, F&D API / Biotech

## Excellence in Manufacturing

Equipped with the latest technology, all our products are available in low or high-dose formulations, supplied in bulk or pre-packaged in bottles, jars, or blisters - to your specification. Our manufacturing suites are equipped with closed Loop product transfer systems to reduce product exposure & ensure the highest levels of safety.

Over 400 products produced at our facility



### Tablets

- Full range of shapes and sizes available
- IR/ SR Formulations, Effervescent Tablets & Bilayer Tablets
- Compression capabilities accommodate all types of materials
- Film coated available in clear and custom-made colors
- Chewable tablets technology available
- Time release manufacturing capabilities
- In-house film coating technology
- Over 7 billion tablets produced annually



### Powders

- Sachets
- Concentrates
- Plant-based Protein Powders



### Effervescent Tablets

- Supplements
- OTC Pharmaceuticals



### Capsules

- Powder and pellet fill capabilities
- Wide variety of colors and sizes available
- Time release
- Vegan Liquid Capsules *Cellulose based 2-piece hard-shell oil filled capsules*



### Sanitizers and Surface disinfectants

- 60 ml, 240 ml, 500 ml, 3.78 Liters, 5 Liters
- 2oz, 8oz, 16.9oz, 1 gallon, 1.32 gallons

## Quality maintenance

*Equipped with full-fledged Quality Control Laboratory with 4 dedicated material testing sections:*

Our stability study section is equipped with 4 stability chambers including walk-in chamber and a photo stability study chamber, as per ICH guidelines

Our plants operate using international Quality Management System (QMS) as per International guidelines and to facilitate for continuous improvement.

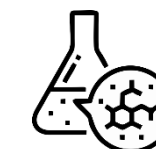
Environment Health and Safety (EHS) measures are in place as per global standards. Facilities are equipped with Effluent Treatment Plant, Emergency Response plan, to provide a safe and healthy working environment.



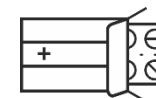
Instrumentation



Microbiological



Chemical



Packaging

## Analytical research & development

Product development is closely supported by an experienced analytical team of 40+ scientist with technical qualification like doctorates and masters in pharmaceutical science during the every phase of the development process.

Having a variety of expertise in various dosage forms for method development, scalability and validation

### Analytical expertise:

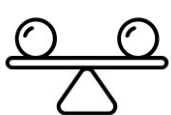


Analytical method development and validation following ICHQ2 guideline

Cleaning method development and validation (UPLC, HPLC and UV)



ICHQ3D guideline for related substances of new finished formulation and method transfer



Stability study and Multimedia Dissolution profiles



Elemental Impurity study by ICP-MS



Active Sourcing, Evaluation and Testing and Pre-formulations study of APIs



ICHQ3C guideline Residual solvents testing By GC-HS



## Integrated project management

Bioplus has an efficient development team bringing together the API development team and the formulation development teams at one location will accelerate project timelines, reduce costs and simplify processes for development. The laboratories will form a center of Excellence for fully integrated API and formulation development services, including



Pre-formulation studies



Prototype formulation development



Process development



Optimization

These development capabilities will seamlessly integrate offerings of cGMP supplies for clinical trials, registration batches and technology transfer (TT) at manufacturing site in India and overseas. Product development Lab state of the art world class infrastructure having principally line with commercial facility, the development team concise of 50+ scientist having qualification of doctorate and masters in pharmaceutical science

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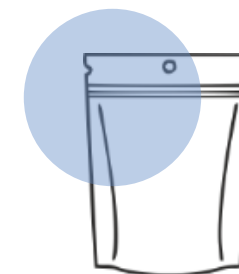
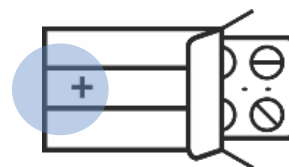
## Packaging design & development

Bioplus has a fully integrated artwork & packaging development team for primary and secondary packaging. We ensure full compliance with all the customer and regulatory requirements. With a full team that includes artwork designing, packaging material development & packing material vendor development. A reengineering of the manufacturing and packaging process, along with the implementation of new technologies, allows us to minimize the holding time between different stages and will improve the quality of our products.

We are able to package in

- Blisters (PVC/PVDC/ACLAR, & Alu- Alu)
- Strip
- Blister in pouch
- Tamper proof systems
- Jar (with CRC & screw cap)
- Overt anti-counterfeit features meeting customer and other country specific requirements.

***We even have the capability of designing packaging cases, pallet specifications & container stuffing optimization to maximize utility at all stages of the product supply chain.***



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## R&D – Our true purpose

### DEDICATED RESEARCH LABS

- Genetic metabolic engineering
- Biotechnology
- Organic Chemistry
- Dosage form development

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### ACTIVE INGREDIENTS

- 50,00 Litres Fermentation
- Stainless steel and glass reactors = 120,000 litres



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### FOCUSED MANUFACTURING

- Dedicated dosage form development plant
- Dedicated liquids plant
- 2 Dedicated oral dosage form manufacturing plants

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## R&D capabilities

**Dosage form:** Tablets, Capsule, Soft gel, Liquid Orals, Topicals (Ointment, Cream, Balm & Gel) & Injectable

**Market:** USA, Europe, Canada, Australia , ROW & Domestic



### Tablets & Capsules

IR/ SR Formulations, Effervescent Tablets & Bilayer Tablets



### Topicals

Ointment, Cream, Balm & Gel



### Liquid Formulation

Syrup, Suspensions & Emulsions



### Topicals

Ointment, Cream, Balm & Gel



### New Drug Discovery & Safety

Liposomes, Gastro Retentive Drug delivery & Liquid fill capsules / Soft Gels

# Thank you

**Please submit any clarifications, queries via email to:**

[info@bioplus.in](mailto:info@bioplus.in)