

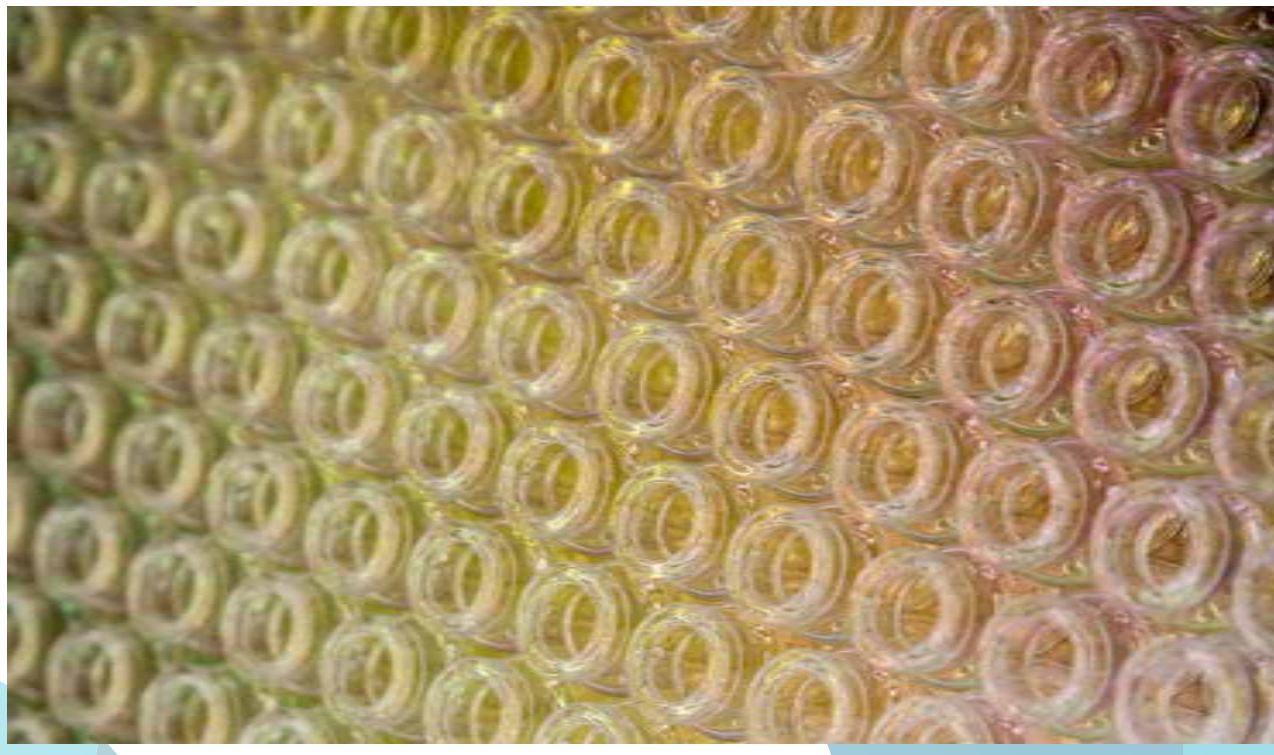
Parenteral Manufacturing

Experts in development and manufacture of parenteral products

Alcami's 4,460 square meter manufacturing facility in Charleston, South Carolina, is home to a scientific and technical staff with extensive experience in supporting programs from preclinical all the way through to commercial supply. This US- and EU- compliant and DEA-licensed manufacturing facility is fully integrated with packaging and distribution and benefits from world-class analytical support — especially important when working with complex large molecules, and addressing the challenges surrounding extractables and leachables. Alcami routinely works with small molecules, and a wide range of biologics (proteins, peptides, monoclonal antibodies).



Charleston, South Carolina



Manufacturing Capabilities:

- Aseptic vial filling
- Terminally sterilization
- Sterile solutions, suspensions, emulsions
- Lyophilization cycle development
- Batch size from 200mL up to 340L
- 2ml to 50ml vials
- Class 100 capping
- 2ml to 50ml vials, few hundred to 30,000 vials
- Process Development, Optimization and Validation through regular commercial manufacture
- Solutions, Emulsions, Suspensions, Homogenization 5 sq m lyophilizer, 3ml to 50 ml vials
- Liquid Fills of Solvent-based Formulations
- DEA-compliant for Schedule II-IV Compounds
- Visual Inspections
- Automated Filling
- Isolation Capabilities for Potent Compounds



Liquid Fills of Solvent-Based Formulations 2mL - 50mL vials
Batch Size 100-30,000 vials



Solutions, Emulsions, Suspensions and Homogenization (including Micro fluidization Capacity 25 - 150L)



Lyophilized Formulations



Pre-Filled Syringes (Coming Soon)

Alcami Advantage

Alcami provides custom packaging, labeling and kitting for materials destined for trials anywhere in the world. We also provide specialized expert support for randomization and blinding studies, including placebo, comparator and crossover studies, as well as reconciliation drug accountability and destruction service as needed.