	TH AND HUMAN SERVICES			
FOOD AND DRUC DISTRICT ADDRESS AND PHONE NUMBER	G ADMINISTRATION I DATE(S) OF INSPECTION			
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*			
Rockville, MD 20857	FEI NUMBER			
i i	3004011473			
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED	·			
Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village			
	Matoda, Sarkhej-Bavla National Highway			
	No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer			
This document lists observations made by the FDA representative(s)				
observations, and do not represent a final Agency determination rega				
	action in response to an observation, you may discuss the objection or			
action with the FDA representative(s) during the inspection or submi				
questions, please contact FDA at the phone number and address about	/e.			
DURING AN INSPECTION OF YOUR FIRM WE OBSERVED:				
OBSERVATION 1				
	-i1 C11 ttit'1			
Laboratory records do not include complete data de	•			
necessary to assure compliance with established spe	ecifications and standards.			
1.Environmental monitoring samples were not counted accurately. On November 22, 2022, review				
of plates from QC1 that had been counted by one analyst and checked by a second analyst,				
found the reported result to be less than the number of colonies on the plate. For example:				
a.Point (b) (4), swab from the (b) (4) stopper chute parenteral line $\#_b^{(b)}$ (Block (b), associated with aseptically filled batch (b) (4) of (b) (4) Injection (US market) on				
with asentically filled batch (b) (4)	of (b) (4) Injection (US market) on			
November 16, 2022. The reported re	sult was "Nil", but the plate was observed to have			
CFU. This sample was collected from	m a Grade A area with an action limit of CFU.			
	_			
b Point (b) (4) settle plate in the Grade C	area of Manufacturing (b), associated with batch			
(b) (4) of (b) (4) Injection	on an Naviember 16, 2022. The reported regult was			
22,000.00	on on November 16, 2022. The reported result was			
CFU, but the plate was observed to have CFU.				
c.Point (b) (4) Left Hand, personnel monitoring sample from Grade C associated with the				
manufacturing of aseptically filled batch (b) (4) of (b) (4) Injection on				
Name of a septically fined of	atch of injection of			
November 16, 2022. The reported result was CFU, but the plate was observed to have				
CFU.				
EMPLOYEE(S) SIGNATURE	DATE ISSUED			

12/2/2022

Jose E Melendez, Investigator - Dedicated

Justin A Boyd, Investigator Pratik S Upadhyay, Investigator - Dedicated

EMPLOYEE(S) SIGNATURE

Drug Cadre

SEE REVERSE

OF THIS PAGE | Drug Cadre

		3 ADMINISTRATION		
12420 Parklay	menumber wn Drive, Room 2032		DATE(S) OF INSPECTION 11/22/2022-12/2/2022*	
Rockville, MI		FEI NUMBER	FEI NUMBER	
,		300401	.1473	
NAME AND TITLE OF INDIVIDUA				
	wari, Chief Operating Officer			
Tntas Pharma	ceuticals Limited	STREET ADDRESS Plot No. 5 To 1	.4, Pharmez, Nea	r Willage
Incab Inaima.	Jeddioars Brancea	1	-Bavla National	_
		No. 8-A, Taluka		
Ahmedahad. Gi	mry ujarat, 382213 India	TYPE ESTABLISHMENT INSPECTED Drug Manufactur	ror	
Aimedabad, S.	IJalac, JUZZIJ INGIA	Drug Handraccar	.er	
l				
d.Po	int (b) (4) active air sample from w	vashing and assembl	v Grade C area ass	sociated with
t	he manufacturing of batch (b) (4)	of $(b)(4)$ In	ection on Novemb	er 16. 2022.
1	oint ^{(b) (4)} , active air sample from when manufacturing of batch ^{(b) (4)} The reported result was becomes the control of th	he plate was observ	red to have CFU.	2 2 3,
i	D	I	D	
e.Po	int (b) (4), settle plate from the Grad	le C area of Manufa	cturing (b) on Nov	ember 16,
2	int ^{(b) (4)} , settle plate from the Grad 2022. The reported result was b	J, but the plate was	observed to have	CFU.
	_			
f.Poi	int ^{(b) (4)} , settle plate from the mate nanufacturing of batch ^{(b) (4)} of	rial (b) (4) in Grade	e C associated with	the
r	nanufacturing of batch (b) (4) of	f (b) (4) Injecti	on on November 1	6, 2022. The
r	reported result was (b) CFU, but the	plate was observed	to have (b) CFU.	
				/L\ /4\
g.Point (b) (4), settle plate from change room one, Grade D, associated with batch (b) (4) of Injection on November 16, 2022. The reported result was (b) (CFU, but				
	Injection on Novemb	per 16, 2022. The re	eported result was	6) CFU, but
the plate was observed to have (b) CFU.				
h.Point (b) (4) swab sample from the Outlet of (b) (4) machine B1063. The reported				
h.Po	swab sample from the O	utlet of (t)	machine B1063.	The reported
result was (b) CFU, but the plate was observed to have (b) CFU.				
 Microbiology personnel reported the laboratory practice was to count colonies that merge together, with similar morphology, as one colony. Review of plates showed this practice resulted in under 				
		view of plates show	ed this practice res	ulted in under
Counting	g of colonies. For example:			
a.Plate (b) (4) (Left Hand) from November 16, 2022, associated with batch (b) (4) of				
a.1 10 (l	Injection, had a reported	1 2011 O of CELL H	avovor it appeared	d two congrete
	colonies had merged, meaning there	were CFII on the	nlate. The alert lev	zel requiring an
`	blomes had hierged, meaning mere	were b er e on the	plate. The alert is.	ci requiring air
l				
	EMPLOYEE(S) SIGNATURE			DATE ISSUED
SEE REVERSE	Jose E Melendez, Investigato	or - Dedicated	1	12/2/2022
OF THIS PAGE	Drug Cadre		Justin A Boyd Investigator	
l	Justin A Boyd, Investigator		Date Signed 12-02-2022 V 04 31 25	
	Pratik S Upadhyay, Investiga Drug Cadre	ator - Dedicated		
	Drug caure			
FORM FDA 483 (09/08)	DREVIOUS EDITION ORSOI ETE INS	PECTIONAL OBSERVAT	IONS	PAGE 2 of 36 PAGES

DEPARTMENT OF HEALTH AND HUMAN SERVICES

	DEPARTMENT OF HEAL	TH AND HUMAN S G ADMINISTRATION	SERVICES	
DISTRICT ADDRESS AND PHO	NE NUMBER	DAT	TE(S) OF INSPECTION	
	awn Drive, Room 2032		11/22/2022-12/2/2022*	
Rockville, M	1D 20857		FEI NUMBER 3004011473	
NAME AND TITLE OF INDIVIDUA		-		
	wari, Chief Operating Officer			
FIRM NAME	ceuticals Limited	STREET ADDRESS	To 14, Pharmez, Ne	ar Willago
Incas Finalina	Seuticais mimited		rkhej-Bavla Nationa	_
		No. 8-A. Ta	aluka. Sanand	51
CITY, STATE, ZIP CODE, COUN		TYPE ESTABLISHMENT IN:	ISPECTED	
Ahmedabad, Gu	ujarat, 382213 India	Drug Manufa	acturer	
b.Po 1 3.Paper prin automat analysis for revie a.Pri (b) (4) 4.During rev (b) (4) a.Pri (c) (d) b.p.H.	intouts for sample # associated with mg. intouts for sample # associated with mg. view of raw data associated with pro-	ablet (b) (4) er it appeared to plate. (4) number when per instrument SC th stability testive testiv	analysis. The printouprinted. During reconcil C1111, printouts could ring of (b) (4) ing of (b) (4) ing of (b) (4) ring analysis of (b) (4) been performed after sa	nts are liation of not be provided njection
SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigate Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator Drug Cadre		Justin A Boyd investigator Signed By 2000358686 Date Signed 12-02-2022 V 43 126	DATE ISSUED 12/2/2022
EODM EDA 483 (00/08)	DEFINITION OF STATE INS	PECTIONAL ORSE	FRVATIONS	PAGE 3 of 36 PAGES

DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION				
DISTRICT ADDRESS AND PHONE NUMBER	DATE(S) OF INSPECTION			
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*			
Rockville, MD 20857	3004011473			
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED				
Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer			

OBSERVATION 2

Established test procedures and laboratory control mechanisms are not followed.

There is no procedure describing the use of manually entered integration events, including baseline points, tailing sensitivity, fronting sensitivity, and peak slice for processing chromatography data. The analysts are permitted to manually enter these and other integration events and reprocess the chromatograms. The reviewers only review the final chromatogram and do not review the originally processed chromatogram to ensure the manually entered integration events are justified.

Procedure SE/BQC/00165 "Interpretation of Chromatograms" requires manual integration be documented clearly stating the reason the manual integration was performed and the initials of the section head for approval. But when analysts manually enter integration events to force the software to integrate in a specific way, there is no similar documented justification and approval process. The reviewers approved chromatograms integrated with manually entered integration events that were not consistent with procedure SE/BQC/00165. For example:

1. Stability analysis of (b) (4) Injection (b) mg/ml lot (b) (4) at the 36-month 25°/60%RH condition was originally processed by the software with an area that gave a result of (b) (4) %, compared to a specification of not more than (b) % for the impurity (b) (4) %, compared to a specification of not more than (b) % for the impurity (b) (4) %. This result would have required an OOT investigation according to the General Manager of QC (PQC1). The analyst manually entered baseline points that forced integration at a retention time of (b) (4) and (b) (4) for the sequence and reprocessed the data. The result for lot (b) (4) changed to (b) (4) %, which was used for reporting and did not result in the initiation of an investigation. This data was then used to support the extension of the shelf life for this product from (b) (4) according to change control SE/CRF/2021/1086.

SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigator - Dedicated Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator - Dedicated Drug Cadre	Justin A Boyd Investigator Signed By 2000358686 Dale Signed 12-02-2022 04 31 26	DATE ISSUED 12/2/2022
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	DEPARTMENT OF HEAL FOOD AND DRU	TH AND HUMAN SERVE ADMINISTRATION	ICES	
	DISTRICT ADDRESS AND PHONE NUMBER		DATE(S) OF INSPECTION	
	clawn Drive, Room 2032		11/22/2022-12/2/2022*	
Rockville, MI	MD 20857		11473	
NAME AND TITLE OF INDIVIDUA	ALTO WHOM REPORT ISSUED			
	wari, Chief Operating Officer			
FIRM NAME	warr, onier operating officer	STREET ADDRESS		
Intas Pharmad	ceuticals Limited	Plot No. 5 To	14, Pharmez, Nea	ar Village
			ej-Bavla National	l Highway
CITY, STATE, ZIP CODE, COUN	TRY	No. 8-A, Talu	ca, Sanand	
	ujarat, 382213 India	Drug Manufacti	ırer	
· ·	<u> </u>			
Additionally, the 6-month accelerated time point for the same lot manually adding a fronting sensitivity and tailing sensitivity factor to the peak for the impurity (b) (4) but not for the standard of the same impurity. This reduced the area of the impurity peak compared to the standard and gave a result of (b) %, compared to a limit of (b) %. When the fronting and tailing sensitivity factors are removed to ensure integration of the impurity consistent with the standard, the reportable result changes to (b) %, a value that would have required an investigation according to the General Manager of QC (PQC1). 2. During the integration of stability samples for (b) (4) Injection (b) mg in sequence (b) (4) mg in sequence (c) (4) mg in sequence (d) (d) mg				
3. During the integration of stability samples for (b) (4) Injection (b) mg in sequence (b) (4) mg in sequence (b) (a) mg in sequence (c) (b) (4) mg in sequence (d) (d) mg in sequence (d) mg in sequence (d) (d) (d) mg in sequence (d) (d) mg in sequence (d)				
SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigate Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator Drug Cadre		Justin A Boyd investigator Signed 59 2000358666 Date Signed 12-02-2022 D4 31 25	DATE ISSUED 12/2/2022
FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	PECTIONAL OBSERVA	TIONS	PAGE 5 of 36 PAGES

DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION				
DISTRICT ADDRESS AND PHONE NUMBER	DATE(S) OF INSPECTION			
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*			
Rockville, MD 20857	FEI NUMBER			
•	3004011473			
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED				
Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village			
	Matoda, Sarkhej-Bavla National Highway			
	No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer			
Alimedabad, Gujarat, 302213 india	Drug Manuracturer			

OBSERVATION 3

The responsibilities and procedures applicable to the quality control unit are not fully followed.

Specifically,

There is a cascade of failure in your Quality Unit's lack of oversight on the control and management of GMP documents that are critical in ensuring the drug products manufactured and tested at your site are safe and effective. For example,

1.On 22-Nov-2022, we observed your Quality Control (QC) Laboratory, Production and Engineering department employees destroyed GMP documents pertaining to original records and raw data by tearing it into pieces and disposed inside your QC laboratory and General Parenteral Scrap areas. These areas support the manufacturing and testing activities for the drug products sold in the USA market. Additionally, we found a truck full of transparent plastic bags containing shredded documents and black plastic bags mostly containing documents torn randomly into pieces by hand mixed with other scrap materials. This truck was found about 150 meters away from your facility as it was waiting for the clearance to remove scrap materials from Specialized Economic Zone (SEZ). Upon interviewing the truck driver and verifying shredded and torn pieces of documents, we were told that the plastic bags containing disposed documents belonged to your facility that we were inspecting. Your employees told us the disposed material found in the trash areas and a truck was from 21st and 22nd November 2022.

Among many torn and shredded documents found inside the truck, we specifically observed torn pieces of analytical weight slips (balance printouts) along with spectrums pertaining to by (b) (4) test. Upon putting together some of the torn pieces of documents with the help of your employees, your Senior Officer and General Manager of QC identified the torn pieces pertaining to (b) (4) Tablets USP (b) mg, Batch Numbers:

SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigator - Dedicated Drug Cadre	Justin A Boyd	DATE ISSUED 12/2/2022
OF THIS PAGE	Justin A Boyd, Investigator Pratik S Upadhyay, Investigator - Dedicated Drug Cadre	Investigator Signed By 2000358686 Signed By 2000358686 Date Signed 12-02-2022 V 04 31 25	

FORM FDA 483 (09/08) PREVIOUS EDITION OBSOLETE INSPECTIONAL OBSERVATIONS PAGE 6 of 36 PAGES

DEPARTMENT OF HEALTH AND HUMAN SERVICES			
	ADMINISTRATION		
DISTRICT ADDRESS AND PHONE NUMBER	DATE(S) OF INSPECTION		
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*		
Rockville, MD 20857	FEI NUMBER		
•	3004011473		
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED			
Kirti Maheshwari, Chief Operating Officer			
FIRM NAME	STREET ADDRESS		
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village		
	Matoda, Sarkhej-Bavla National Highway		
	. ,		
	No. 8-A, Taluka, Sanand		
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED		
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer		
411			
(b) (4)	/ ' 1' 1' 1 TTO 1 1 \ 1 1		

(b) (4) (commercialized in the USA market) and (b) (4) (Capsules (b) (4) mg, Batch Number: (b) (4) . We observed your QC employees deviated from your Good Documentation Practices and Data Integrity procedures by destroying "Original record" and "Raw data". Additionally, we observed your Quality Unit lacked an adequate oversight in ensuring the data pertaining to drug products sold in the USA market is complete and reliable to ensure patient health and safety. The details are as follows:

a. There were no weight specific entries in your Laboratory Information Management System (LIMS) "Instrument Usage Logbook" for the time recoded in any of the balance printouts. Your Associate Executive Vice President of Corporate Quality and Compliance, and Manager of QC stated that "the weighing activities recorded on the "Instrument Usage Log" is not a true representation of samples weight with start and end time for each weighing activities for a specific lot of a product. Further, there is no consistency among the QC employees in term of recording of information in LIMS logbook pertaining to a total number of lots tested. Some QC employees may enter this information whereas others may not, leaving no traceability for the exact number of lots tested and their start and end time of analysis". This issue is applicable to all analytical instruments in your QC Laboratory including but not limited to balances, (b) (4)

Auto Titrators, HPLCs, GCs, Dissolutions. For example,

The time stamp on each of the balance printout and (b) (4) spectrum printout did not match with your LIMS "Instrument Usage Log" record for samples weighed and analyze:

Analytical Balance ID: PC344

SEE REVERSE OF THIS PAGE Drug Cadre Justin A Boyd, Investigator - Dedicated Drug Cadre Pratik S Upadhyay, Investigator - Dedicated Drug Cadre
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FORM FDA 483 (09/08) PREVIOUS EDITION OBSOLETE INSPECTIONAL OBSERVATIONS PAGE 7 of 36 PAGES

DEPARTMENT OF HEALTH AND HUMAN SERVICES				
DISTRICT ADDRESS AND PHON	NE NUMBER	G ADMINISTRATION DATE(S) OF INSPECTION		
12420 Parklas Rockville, MI	wn Drive, Room 2032	11/22/2022-12/2/2022*		
ROCKVIIIe, MI	D 20657	3004011473		
NAME AND TITLE OF INDIVIDUA	AL TO WHOM REPORT ISSUED			
Kirti Mahesh	wari, Chief Operating Officer			
FIRM NAME		STREET ADDRESS	**** 1 1	
Intas Pharmac	ceuticals Limited	Plot No. 5 To 14, Pharmez, Nea Matoda, Sarkhej-Bavla National		
		No. 8-A, Taluka, Sanand		
CITY, STATE, ZIP CODE, COUN	mry ujarat, 382213 India	TYPE ESTABLISHMENT INSPECTED Drug Manufacturer		
Allilledabad, Gi	ujarat, 302213 India	Drug Manuracturer		
	For (b) (4) Tal	olets USP (b) mg, Batch Numbers: (b)	(4)	
,	'Used From' date and time: 22-Nov	-2022 ^{(b) (4)} , "Used To" date and time	e: 22-Nov-	
	2022 (b) (4)	, oscaro due una una		
		-2022 (b) (4) , "Used To" date and time	e: 22-Nov-	
	2022 ^{(b) (4)}	, , , , , , , , , , , , , , , , , , ,		
(I	b) (4) mg. Batch	Number: (b) (4)		
("Used From" date and time: 22-Nov	-2022 ^{(b) (4)} , "Used To" date and time	e: 22-Nov-	
	2022 (b) (4)	, esecute date and this	. 22 1101	
,	Whereas the weighing time of sample	es as per the balance printout on 22-N	ov-2022 is as	
	follows:	es as per the balance printout on 22-1	0V-2022 Is as	
	Batch No.: (b) (4) , Time: (b) (4)			
	Batch No.: (b) (4) , Time: (b) (4)			
	Batch No.: (b) (4) , Time: (b) (4)			
	Batch No.: (b) (4) Time: (b) (4)			
I	Batch No.: (b) (4) , Time: (b) (4)			
1	,	-		
	(b) (4)	ID: PC069		
I	For (b) (4) Ta	olets USP (b) mg, Batch Numbers: (b)	(4)	
(h)(4)				
"Used From" date and time: 22-Nov-2022 (b) (4), "Used To" date and time: 22-Nov-2022 (b) (4)				
1				
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	EMPLOYEE(S) SIGNATURE	- · · · · · · · · · · · · · · · · · · ·	DATE ISSUED	
SEE REVERSE OF THIS PAGE	Jose E Melendez, Investigato Drug Cadre	Justin A Boyd	12/2/2022	
Joi IIIIS FAGE	Justin A Boyd, Investigator	Investigator Signed By 2000358686 Dalle Signed 12-02-2022 Value		
	Pratik S Upadhyay, Investiga			
	Drug Cadre		<u> </u>	
FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	PECTIONAL OBSERVATIONS	PAGE 8 of 36 PAGES	

DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION				
DISTRICT ADDRESS AND PHON	we number Wn Drive, Room 2032		DATE(S) OF INSPECTION 11/22/2022-12/2/2022) *
Rockville, M			FEI NUMBER	•
			3004011473	
NAME AND TITLE OF INDIVIDUA				
Kirti Mahesh	wari, Chief Operating Officer	STREET ADDRESS		
	ceuticals Limited		5 To 14, Pharmez, Ne	ear Village
			Sarkhej-Bavla Nationa	
CITY STATE 7ID CODE COLIN	TDV	No. 8-A,	o. 8-A, Taluka, Sanand	
"Used From" date and time: 22-Nov-2022 (b) (4) "Used To" date and time: 22-Nov-2022 (b) (4) "Used To" date and time: 22-Nov-2022 is as follows: Batch No.: (b) (4)				
	scrap bag. This scrap bag was later f	ound by an	i mivestigator miside a truci	that was
located outside of your firm.				
b.Upon comparing the torn pieces of analytical balance ID: PC344 and (b) (D: PC069, we observed your Senior Officer of QC weighed the same batch of (b) (4) and				
multiple times in an attempt to hide testing discrepancies. For example,				
SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigate Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investiga Drug Cadre		Justin A Boyd Investigator Signed By 2000,358686 Dafe Signed 12-02-2022 A 31 25	DATE ISSUED 12/2/2022

INSPECTIONAL OBSERVATIONS

FORM FDA 483 (09/08)

PREVIOUS EDITION OBSOLETE

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DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION				
DISTRICT ADDRESS AND PHONE	NUMBER	DA	ATE(S) OF INSPECTION	
Rockville, MD	klawn Drive, Room 2032 . MD 20857		.1/22/2022-12/2/2022* ei number	
		3	3004011473	
NAME AND TITLE OF INDIVIDUAL		•		
Kirti Maheshw	ari, Chief Operating Officer	STREET ADDRESS		
Intas Pharmac	euticals Limited	Matoda, Sa	o To 14, Pharmez, Near arkhej-Bavla National H Taluka, Sanand	
city, state, zip code, country Ahmedabad, Gu	ry jarat, 382213 India	TYPE ESTABLISHMENT II Drug Manuf	INSPECTED	
_	(h) (a (h) (1)		(b)
I.	Torn pieces of $\binom{(b)}{(4)}$ spectrum for $\binom{(b)}{(4)}$ time $\binom{(b)}{(4)}$ with a result of $\binom{(b)}{(4)}$	ha	as sample weight showing xx	$x_{(4)}^{(b)}$ mg,
	time with a result of (4)	o		
,,,	Torn pieces of (b) spectrum for (b)	(4)	as sample waight showing y	(b)
11	i.Torn pieces of $_{(4)}^{(b)}$ spectrum for $_{(4)}^{(b)}$ time $_{(4)}^{(b)(4)}$ with a result of $_{(4)}^{(b)}$ $_{(4)}^{(b)}$	11/2	as sample weight showing x	$\operatorname{cx}_{(4)}^{(6)}$ mg,
	with a result of X ₍₄₎	o .		
	(x and xx refers to missing pieces	s of paper)		
	(A)			(b) (4)
II	I.Three (3) more torn pieces of ^(b) ₍₄₎ _{(b) (4)} , and ^{(b) (4)} . Your Senior Spe	spectrum fou	and has no has time stamp as	,
	, and Your Senior Special Control of the control of	ecialist, and G		
spectrums pertaining to the (b) (4) test conducted on 22-Nov-2022 using (b) (d) ID: PC069.				
(d) ID: PC069.				
The verification of above weight and time stamped on the (b)				
The verification of above weight and time stamped on the (b) spectrums did not match with the below balance printouts found along with torn pieces of (b) spectrums in the				
with the below balance printouts found along with torn pieces of $\binom{(b)}{(4)}$ spectrums in the scrap bag inside the truck. The details of suspicious weights found on the torn balance				
printouts are as follows:				
printottis are as follows.				
Balance ID: PC344, weight recorded on this intact balance printout: (b) (4) mg, time:				
Balance ID: PC344, weight recorded on this torn balance printout: (b) (4) mg, time:				
(b) (4)				
Balance ID: PC344, weight recorded on this torn balance printout: (b) (4) mg, time:				
SEE BEVERSE	EMPLOYEE(S) SIGNATURE	m Dadi		TE ISSUED
SEE REVERSE OF THIS PAGE	Jose E Melendez, Investigato Drug Cadre	or - Dedicat	Justin A Boyd	2/2/2022
3	Justin A Boyd, Investigator		Signed By 2000358686 Date Signed 12-02-2022 X 04 31 26	
	Pratik S Upadhyay, Investiga Drug Cadre	ator - Dedic	cated	
	Drug Caure			
FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	PECTIONAL OBS	SERVATIONS PA	AGE 10 of 36 PAGES

DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION				
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Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village			
	, ,			
CITY STATE 7ID CODE COUNTRY	,			
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer			
FIRM NAME				

The justification provided by your Senior Officer was inadequate and as such in deviation of your Good Documentation Practices and Data Integrity procedures.

c.The details pertaining to types of GMP documents (original records and raw data) found destroyed and disposed inside your scrap areas and a truck loaded with scrap materials belonging to your firm is as follows:

QC Laboratory Scrap area – Block (b) (PQC-01)

On 22-Nov-2022, we observed torn pieces of GMP documents disposed inside a large black plastic bag that was hid under the staircase. The details are as follows:

- I.Torn pieces of Auto Titrator spectrum and results along with analytical balance weight slips (printouts) pertaining to the following analytical balances:
- a)Analytical Balance Serial Number: 1123 411120, weighing slip containing Date and Time details was missing (1 weight slip). The torn piece of this balance showed two (2) weights as (b) (4) mg, and (b) (4) mg whereas the third (3rd) weight according to your employee was (b) (4) mg. On 28-Nov-2022, your QC Officer stated that "on 22-Nov-2022, when he came to know that the Investigators are on the walkthrough inspection of Block (b) QC laboratory and are coming in the direction of balance room, he immediately rushed and tore apart balance printouts along with Auto Titrator spectrums and threw the torn pieces into the small trash container located next to the balance. Later, he threw (b) (4) acid solution inside the same trash in an attempt to destroy the evidence of the tests that he was working on that had issues with high % RSD and

	EMPLOYEE(S) SIGNATURE		DATE ISSUED
OF THIS PAGE	Jose E Melendez, Investigator - Dedicated Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator - Dedicated Drug Cadre	Justin A Boyd Investigator Signed By 2000358686 Date Signed 12-02-2022 X 04 31 25	12/2/2022

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12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*			
Rockville, MD 20857	3004011473			
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED				
Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
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weighing of material was not in line with the expectation". This trash was removed from the area immediately by your area housekeeper and moved to the QC scrap area. This trash bag was later found hidden under the staircase leading to the floor of your QC laboratory by another Investigator. No justification was provided upon asking by your QC management for hiding the trash bag. Additionally, upon opening this trash bag a very strong smell of chemical spread across the area and documents inside this trash bag were found wet. Your GM of QC stated the strong smell is of he Acid he Acid he and provided a misleading information to an Investigator stating "QC employee spilled he floor which was cleaned-up using tissue papers. These wet tissues papers were then discarded along with other waste from the area". This misleading information delayed interrogation in knowing the exactness of the issue that happened in your PQC-1 laboratory.

On 22-Nov-2022, your Assistant Manager of QC (Reviewer) identified the issues of (b) spectrum and a balance printout destruction by your QC Officer at around 2 pm (Indian Standard Time). He immediately reported the incident to your Senior Manager of QC. However, until our discussion on 28-Nov-2022, your Senior Manager of QC laboratory did not initiate any Investigation and evaluated the impact of your QC Officer's practices on the previous analysis conducted by him and impact to the drug products sold in the USA market.

The details of analysis for which documents were torn and destroyed by your QC Officer is as follows:

Name of test: Standardization of (b) (4) by Potentiometry using Auto Titrator Limit: Between (b) (4) N/M and (b) (4) N/M

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Pratik S Upadhyay, Investigator - Dedicated
Drug Cadre

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Order

Drug Cadre

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NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED				
Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
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- b)Analytical Balance Serial Number: 1123 421528, Date: 22-Nov-2022, Time: 08.37.14 (1 weight slip). This balance printout contained (b) (4) performance check weight records. Your Senior Officer of QC stated the reason for disposing this balance printout being "no date and time stamp on the internal cal. Printout" whereas the same balance printout continuing to the "(b) (4) Performance Check" has a date and time stamp. Your Senior Officer did not report the issue of missing date and time stamp on balance printout to your QC Manager and instead disposed the balance printout. As such upon bring this issue to your Manager of QC, there was no unplanned deviation initiated by your firm to investigate the issue of balance printout not having date and time stamp along with non-compliance of your analytical balances to 21 CFR Part 11 compliance to restrict employees from potentially changing date and time details.
- c)Analytical Balance Serial Number: 1123 421533, Date: 22-Nov-2022, Time: 08.44.45 (2 weight slips). Time stamp on one of the two weight slip was missing a piece of paper. The weighing detail was missing a piece of paper. No justification was provided for the destruction of these printouts.
- d)Analytical Balance Serial Number: 0042503966, Date: 22-Nov-2022, Time: (b) (4) (about 7 torn pieces of weight slips). The weight information was partly missing on torn printouts. Your Senior Officer of QC identified the weight details on torn pieces of balance printouts and stated the reason for destroying and disposing it was due to "the printer of analytical balance (Sr. No.: 0042503966) was not working so he moved to the adjacent analytical balance for tablets weighing activity and used this weight in the analysis. Later, when the referenced analytical balance became operational and printed six (6) tablets weights, he tore apart balance printout and disposed it inside the scrap". Your Senior Officer of QC stated the weighing activity was pertaining to an individual weight of six (6) tablets for Dissolution by

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	Pratik S Upadhyay, Investigator - Dedicated		
	Drug Cadre		

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NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED Kirti Maheshwari, Chief Operating Officer				
FIRM NAME				
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
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HPLC test.

- II. Torn pieces of Sheet No.: QC/CDS/001(2), Product: (b) (4) Capsules (b) mg. No justification was provided for the destruction of raw test data.
- III.Torn piece of document signed under "REVIEWED BY" along with about nine (9) torn pieces that contained handwritten note in blue ink pertaining to raw data. No justification was provided for the destruction of raw test data.

Trash truck containing GMP documents mixed with general scrap:

On 22-Nov-2022, we observed hundreds of transparent and black plastic bags containing torn pieces of analytical balance weight slips (printouts) pertaining to the following analytical balances:

- I.Balance ID: PC278, Torn printout with missing a piece of paper for date and month was found as 2022, Time: (b) (4) , weight on slip: (b) (4) mg.
- II. Torn printout with a missing piece of paper for balance ID, weighing activity dated: 22-Nov-2022, Time: (b) (4) , weight on slip: (b) (4) . (torn piece was missing ".xx unit" information)

Room Number - G1025 (Scrap Room 06) - General Parenteral Area

On 22-Nov-2022, we observed torn pieces of GMP documents pertaining to your firm disposed inside around 14 black plastic bags. The details are as follows:

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OF THIS PAGE	Drug Cadre	Justin A Boyd Investigator	
	Justin A Boyd, Investigator	Signed By 2000358686 Date Signed 12-02-2022 X 04 31 26	
	Pratik S Upadhyay, Investigator - Dedicated		
	Drug Cadre		

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Rockville, MD 20857	3004011473			
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED				
Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer			

I.Executed document titled: "Pre-approved check list for modification of EMS" "Reference CRF No.: SE/CRF/2021/0819" along with Form 1 "Assessment after Online / Offline Troubleshooting / Modification Activity", Form 2 "Assessment before Modification Activity", Form 3 "User checks after trouble shooting activity" of SOP No.: SE/ENG/00078. These documents were torn randomly into pieces and disposed inside black scrap bag that was found in your scrap room number 06. Upon putting together some of the torn pieces found in the scrap and interviewing your Senior Officer of Engineering department, we were told these documents were pertaining to Environment Monitoring System (EMS) modification and observations made during the evaluation of EMS by Senior Officer of your Engineering department. These documents contained handwritten notes under "Observation" column in blue color ink and signed under "Checked by" and "Verified by" sections. Additionally, the document contained handwritten information in blue ink pen pertaining to "Event/Problem" for (b) (4) (b) (4) (filling room, wash area. The information could not be retrieved and verified due to missing pieces of these documents.

There was no unplanned deviation initiated by your firm for losing these documents until 24-Nov-2022. Your firm filed a FAR on 28-Nov-2022 notifying the FDA about these document's destruction among the other issues.

II.Document pertaining to EMS Alarm monitoring: Your firm maintains a *Format* that is used by your Engineering department to "unofficially" record issues pertaining to alarms triggered as a result of changes in Differential Pressure (DP), % RH and Temperature from the set limits along with other issues during drug product manufacturing, equipment cleaning, and maintenance. This unofficially documented information is not contemporaneously entered into the EMS software.

Pratik S Upadhyay, Investigator - Dedicated Drug Cadre
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FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village			
	Matoda, Sarkhej-Bavla National Highway			
	No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
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Upon putting together some of the torn pieces of "unofficial" documents recovered from the scrap yard, we observed information recorded as "Surendra [Under discussion] Unofficial cleaning", "Manan – Door stopper not", several entries for "%RH High" and "DP low" pertaining to 20 and 21-Nov-2022. However, the verification of audit trail log for entries between 20 to 21- Nov-2022, did not have any entry for the above comments in your EMS system. Your Senior Officers classified all the alarms as "Non-critical" and largely entered comment as "Cleaning activity".

Your firm's Quality Unit lacked adequate oversight on documents being lost from the system. There was no Unplanned Deviation (UD) initiated for the above two (2) missing documents to investigate the "Root Cause" for missing/lost documents and to take an adequate Corrective Action and Preventative Action (CAPA) to avoid reoccurrence of documents being lost and destroyed by your employees.

Furthermore, your employees from QC, Production, and Engineering departments have deviated from the core principles of Data Integrity and Good Documentation Practices defined under multiple sections of your procedures SE/QAD/00053 – 1, Titled: "Data Integrity", Effective date: 21-Jul-2021 and SE/QAD/00050 – 1, Titled: "Good Documentation Practices", Effective date: 04-Mar-2025. Your firm filed a FAR on 28-Nov-2022 notifying to the FDA about destruction of GMP documents in scrap areas of your firm observed by the FDA Investigators during this inspection of your site.

2.On 22-Nov-2022, we found torn pieces of document from your scrap areas that upon putting together contained handwritten comments on a piece of uncontrolled and unofficial paper by your Production Reviewer. The details are as follows:

(15-Nov-2022)

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Ahmedabad, Gujarat, 382213 India Drug Manufacturer			
(b) (4) Dispensing Active 14-Nov-2022			

Date wrong with the names of your Production Operator and Production Officer.

Tablet USP^(b) mg – Closure Logbook

(b) (4)

(b) (4)

Your Production Officer that signed this document under "Checked By/Date" section changed number from four (4) to make it look like five (5). Hence changing the date from 14-Nov-2022 to 15-Nov-2022. Your Production Officer has deviated from your procedure SE/QAD/00050 – 1, Titled: "Good Documentation Practices", Effective date: 04-Mar-2025, section 7.38.2 "Any changes / alteration made to original data or entered data is incorrect, strike out the data using a single line, so that the original word/sentence/value is legible and put correct data above below the incorrect entry with signature and date****".

3.Your firm has logged five (5) Unplanned Deviations (UDs) for missing/lost documents since 21-Aug-2020. The primary "Root Cause" identified in case of each of the UDs being "Personnel error". There was no CAPA taken for four (4) out of the five (5) UDs. Your firm simply imparted awareness training to your production employees and decided to implement eBMR in a phase wise manner across the site. However, while the implementation of eBMR is currently underway, your employees from QC, Production and Engineering departments have continued to destroy original data, raw data, and meta data. Out of five (5) UDs for missing documents, two (2) events pertain to the products for the USA market. The details are as follows:

a. (b) (4) Injection (b) (4) # (b) (4) (Submission Batch to the FDA with pending approval status). Deviation Number: SE/DF/2021/0080, Date initiated: 06-Sep-2021

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FIRM NAME	STREET ADDRESS			
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	Matoda, Sarkhej-Bavla National Highway			
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b.^{(b) (4)} Tablets USP (b) mg (b) (a) # (b) (4) (Commercial batch). Deviation Number: SE/DF/2022/0007, Date initiated: 10-Jan-2022

In both the above cases, your Quality Unit initiated no CAPA.

OBSERVATION 4

Procedures designed to prevent microbiological contamination of drug products purporting to be sterile are not established and followed.

There is no assurance that your process simulation studies (media fills) performed on [b] (4) Block [b] Line [a] (Equipment ID PP 049) and General Parenterals Block [b] Line [a] (Equipment ID SR 1031) are representative of the current commercial manufacturing operations. This is evidenced in that, although corrective and non-corrective operator's interventions are simulated during the media fills, the historical data of the previous commercial filled batches is not evaluated prior to carry out the [b] (4) process simulation activities. Your current practice is to simulate operator's interventions that have been identified in previous media fills without considering those that were carried out during the commercial fill process. Based on that, the duration at which the interventions are also simulated in the process simulations are not accurately established.

In addition, Protocol No. RAPSSP/02-SR0001-03 entitled "Requalification Protocol [Aseptic Process Simulation Study/Media Fill For Vial Filling Line (b)]; approved on 31 May 2022, states that a single non-routine intervention identified as "maintenance of machine by engineering person" should be simulated Not Less Than (b) (4) times. However, detailed description about this non-routine intervention is not provided in the media fill batch record (MBR) nor in the commercial batch records. During my review of the data for commercial filled lots, I observed that subject intervention was carried

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Ahmedabad, Gu	ıjarat, 382213 India	Drug Manı	ufacturer	
*(b) (4)	Injection USP mg/mL; F/2021; No USA product.		; Expiration Date ^{(b) (4}	; Filling
*(b) (4) 05/14/2021; No	Injection USP (b) μm/mL, Batch (b) USA product.	; E	Expiration Date (b) (4); F	illing start date
* (b) (4) start date 04/01/	Injection USP mg/mL; 2021; No USA product.	Batch (b) (4)	; Expiration Date (b) (4	; Filling
Approximately and (b) (4)	and (b) commercial lots have be cine (b), respectively, for the US mark	een aseptical ket.	lly filled in General Paren	terals Line
OBSERVATIO Aseptic process	ON 5 ing areas are deficient regarding the	e system for	monitoring environmental	l conditions.
1. Your air flow pattern study conducted on your Mobile Air Flow Unit (i.e., Mobile (b) (4); Equipment ID SR1047); Protocol MQP-SR0005-00; approved on 30 November 2019 and used to ensure unidirectional airflow during the commercial filling process for USA products is inadequate.				
The airflow pattern study video demonstrates how airflow from the mobile unit enters Zone through the during the process of manually transferring sterilized equipment parts/components to the filling line. This process takes (b) (4) to complete. During all this time, the (b) (4) remains open. In addition, the routine operators' intervention stoppers during filling" is performed by opening the (b) (4)				
SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigate Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator Drug Cadre		Justin A Boyd Investigator Signed By 2000358686 Dalle Signed 12-02-2022 X 04 31 26	DATE ISSUED 12/2/2022
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(b) (4) and (b) (4) to (b) times, depending on the batch size. However, the interior of the (b) (4) unit is not monitored for Non-Viable Particle to ensure it is maintained at IS0-5 (Grade A) classification during routine commercial operations. 2. There is a Mobile Air Flow Unit (i.e., mobile to provide IS0-5 (Grade A) quality air during the manual transferring process of sterilized equipment parts/components into the (b) (4) General Parenterals Block (Equipment ID SR 1031). This unit is also used during the commercial filling process to store the plastic bags that contain the (b) (4) stoppers during filling" is an intervention performed through the the (b) (4) mobile airflow unit (b) (4) and (b) (4) times, depending on the batch size. However, the interior of this mobile airflow unit is not monitored to ensure it is maintained at IS0-5 (Grade A) classification during routine dynamic operations. Rather, the Non-Viable Particles (NVP) are monitored previous to the filling operation in static conditions. This deficiency also affects the mobile air flow units of (b) (4) Line (b) (a) Line (b) (b) (a) Line (c) (b) (c) (d) Line (c) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d				
3. There is no surface monitoring on the material transfer (b) (4) of the mobile airflow unit (Equipment ID SR1047) and the (b) (4) located in the Zone (b) of General Parenterals Line (b) (4) and adding the (b) (4) stoppers to the stopper (b) (4) during the commercial filling process. While reviewing the smoke study videos of General Parenterals Line (b) (4) stoppers to the stopper (b) (4) . The top portion of the stopper bag was inside the (b) (4) line and touching the top area of the stopper chute. This area is not sanitized after the				
intervent	tion and is not surface sampled upon	completion of com	nercial filling operat	ion. The
frequenc	cy of the loading (b) (4) stopper interv	vention during the c	ommercial filling pro	ocess ranges
SEE REVERSE OF THIS PAGE	Drug Cadre Pratik S Upadhyay, Investigator Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator Drug Cadre		Justin A Boyd investigation Signed By 2000358686 Date Signed 12-02-2022 X D4 31 28	DATE ISSUED 12/2/2022
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	No. 8-A, Taluka, Sanand		
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Ahmedabad, Gujarat, 382213 India Drug Manufacturer			
from (b) to (b) times depending on the botch	oizo		

times, depending on the batch size.

4. The risk analysis report entitled "Evaluation and Rational for selection of non-viable particle counter location"; approved on 24 August 2017, was found inadequate. The report does not describe the conditions in which the assessment was carried out (i.e., dynamic/static conditions). In addition, there is no documented evidence in the report that describes how the critical operations (e.g., operator's interventions, set-up activities and exposition time of open/partially open containers) were evaluated to consider the current isokinetic probe locations as sampling critical locations.

OBSERVATION 6

Your firm failed to establish adequate written procedures for production and process controls designed to assure that the drug products have the identity, strength, purity, and quality that they are purported or represented to possess.

1. Process validation studies do not include complete data to demonstrate the manufacturing process is in a state of control and there is no establishment of criteria to evaluate intra-batch or interbatch variability. Failure to establish criteria to evaluate intra-batch and inter-batch variability during process validation is a common approach that has been used for all products distributed to the US market. For example:

```
evaluated for intra-batch variability. Samples collected from different (b) (4) ranged from (b) (4) % for the (b) (4) impurity, compare
a.During the (b) (4)
                                                                                                                             was not
                                                                                          impurity, compared to a limit of
```

There was no evaluation of inter-batch variability. Process validation data showed the

SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigator - Dedicated Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator - Dedicated Drug Cadre	Justin A Boyd Investigator Signed By 2000358686 Date Signed 12-02-2022 V 94 31 26	DATE ISSUED 12/2/2022

PAGE 21 of 36 PAGES FORM FDA 483 (09/08) PREVIOUS EDITION OBSOLETE INSPECTIONAL OBSERVATIONS

		TH AND HUMAN SERVICE ADMINISTRATION	CES	
DISTRICT ADDRESS AND PHON		DATE(S) OF IN	ISPECTION	
	wn Drive, Room 2032	11/22/	['] 2022-12/2/2022 [;]	k .
Rockville, MI	D 20857	300401	1473	
l .			1175	
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l .				
NAME AND TITLE OF INDIVIDUA	AL TO WHOM REPORT ISSUED			
Kirti Mahesh	wari, Chief Operating Officer			
FIRM NAME		STREET ADDRESS		
Intas Pharmad	ceuticals Limited		4, Pharmez, Nea	
l .			-Bavla National	L Highway
CITY, STATE, ZIP CODE, COUN	TRY	No. 8-A, Taluka	, Salialia	
Ahmedabad, Gu	ujarat, 382213 India	Drug Manufactu	er	
(b) (4)	impurity for batch (b) (4)	did not exceed (b)	% for any position	n on the
(b) (4)	impurity for batch ^{(b) (4)} , while batch ^{(b) (4)}	had samples wit	h a maximum resul	It of (b) % and
hate	h (b) (4) had samples with a ma	vinum result of (b)	0/0	(4)
Jaic	nad samples with a ma	(4)	7 0.	
A d.d.	itionally, the (b) (4) showed	intra-batch and inte	r-hatch variability	Compared to a
	t of not more than $\binom{(b)}{(4)}$ %, the process	s vandation batches	nad the following	
resu	Its:			
l .	(b) (4)	(h)		
l .	Batch (b) (4) had a range of (b)	%-(4) % from vi	als taken from diff	erent
l .	(b) (4) positions, with	%-(b) % from vi a finished product to	est result of $\binom{0}{(4)}$ %.	
	Batch $^{(b)}(4)$ had a range of $^{(b)}(4)$	%-(b) % from vi	als taken from diff	erent
l .	(b) (4) positions, with	%-(b) % from vi a finished product to	est result of (b) %.	
			•	
l .	Batch (b) (4) had a range of (b) positions, with a finished p	%-(b) % from vials	s taken from differe	ent ^{(b) (4)}
	positions, with a finished p	roduct test result of	(b) %.	
l .	1		(4)	
The	(b) (4) Injection (b) mg/vi	ial process validation	n study was intende	ed to include
	e batches. Incidents SE/PQC2/IN/20	020/0125 for an inte	rrinted seguence i	hatch
(b) (4)	, SE/PQC2/IN/2020/0113 for	rotontion time shift	ing in botch (b) (4)	, and
CE/I	PQC2/IN/2021/0148 for interrupted	gaguanas in batah () (4) all accum	red during
	ed substances testing and resulted in			
	mplete data for impurities in each o	-		_
	d not be repeated. The incidents did	not result in the ini	tiation of any preve	entive actions
to er	sure extra samples are collected.			
I				
	EMPLOYEE(S) SIGNATURE			DATE ISSUED
SEE REVERSE	Jose E Melendez, Investigat	or - Dedicated	1	12/2/2022
OF THIS PAGE	Drug Cadre		Justin A Boyd Investigator	,_,_,
I	Justin A Boyd, Investigator		Signed By 2000358686 Date Signed 12-02-2022 X 04 31 26	
I	Pratik S Upadhyay, Investig	ator - Dedicated		
	Drug Cadre			
FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	SPECTIONAL OBSERVAT	IONS	PAGE 22 of 36 PAGES

		G ADMINISTRATION		
	n Drive, Room 2032		on 2-12/2/2022*	
Rockville, MI	20857	300401147	3	
NAME AND TITLE OF INDIVIDUAL Kirti Maheshw	то wном REPORT ISSUED Jari, Chief Operating Officer			
FIRM NAME		STREET ADDRESS	DI W 17'11	
Intas Pharmac	ceuticals Limited		Pharmez, Near Village vla National Highway anand	
	njarat, 382213 India	Drug Manufacturer		
Due to the incomplete data, a fourth process validation batch (b) (4) was initiated to evaluate related substances from different positions within the meet specifications for the (b) (4) impurity. The investigation OOS/PQC2/F/2022/0001 attributed the OOS result to extended API dispensing time. This conclusion was not supported by development data or historical data from other batches. A preventive action was implemented to limit API dispensing time to limits were not supported by validation data. This OOS fourth process validation batch (b) (4) is not referenced or discussed in the approved process validation report. Subsequently, a fifth process validation batch was initiated and this data was used for concluding the process validation was successful on December 8, 2021. Following the validation, a commercial batch for the US market, (b) (4) was rejected due to an OOS for the (b) (4) impurity. Which was attributed to foaming following API addition and fast addition of (b) (4) during (b) (4) during (b) (4) during (b) (4) injection (b) mg uses the same product formulation and vial, but a lower fill volume, compared to (b) (4) injection (b) (a) mg uses the same product formulation and vial, but a lower fill volume, compared to (b) (4) injection (b) (d) injection (d) (d)				
SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigate Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator Drug Cadre	×	Justin A Boyd Investigator Signed by 2000358695 Display Signed 12-92-2022	2
FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	PECTIONAL OBSERVATIONS	PAGE 23 of 36 PAGE	ES

DEPARTMENT OF HEALTH AND HUMAN SERVICES

	DEPARTMENT OF HEAL FOOD AND DRU	TH AND HUMAN S G ADMINISTRATION	SERVICES	
DISTRICT ADDRESS AND PHON	NE NUMBER	DAT	TE(S) OF INSPECTION	
Rockville, MI	vn Drive, Room 2032 D 20857		1/22/2022-12/2/2022* INUMBER	•
ROCKVIIIC, III	20007	30	004011473	
NAME AND TITLE OF INDIVIDUA	AL TO WHOM REPORT ISSUED			
	wari, Chief Operating Officer			
FIRM NAME		STREET ADDRESS	m- 14 Di N	17:11
Intas Pharmac	ceuticals Limited	1	To 14, Pharmez, Nea rkhej-Bavla National	_
			aluka, Sanand	. IIIgiiway
CITY, STATE, ZIP CODE, COUN				
Ahmedabad, Gu	ıjarat, 382213 India	Drug Manufa	acturer ———————————————————————————————————	
(b) (A) (b) (4)	%, batch (b) (4) with a range of (b) (-(b) %, compared to a limit of (b) (4)	(b) % (b) % (b) % (d) %	, and batch (b) (4) w	ith a range of
	showed intra-batch as than (b) %, the process validation	nd inter-batch of the batches had the	variability. Compared to e following ^{(b) (4)}	a limit of not results:
	Batch (b) (4) had a range of (b) positions, with a finished product	%-(b) % from t test result of	n vials taken from differe (b) (4) %.	ent (b) (4)
	Batch (b) (4) had a range of (b) positions, with a finished product	%-(b) % fro	om vials taken from diff	erent (b) (4)
	Batch (b) (4) had a range of (b) positions, with a finished product	%-(b) % from t test result of	n vials taken from differe (b) %.	ent (b) (4)
incid (b) (4) shift	During the related substances testing at different (b) (4) positions there were incidents that resulted in incomplete data. These included SE/PQC2/IN/2020/0138 in batch (b) (4) for a software license error and SE/PQC2/IN/2021/0145 in batch (b) (4) for shifting retention time. The incidents did not result in the initiation of any preventive actions to ensure extra samples are collected.			
deme for ^{(t}	c.Process validation for (b) (4) Tablets USP (b) mg used (b) (4) sampling that did not demonstrate if there was intra-batch variability. For example, (b) (4) sampling was used for (b) (4) analysis (b) (4) and at the finished product			
anal	ysis stage.			
	T			T
SEE REVERSE	Jose E Melendez, Investigate	or - Dedicat	ed	12/2/2022
OF THIS PAGE	Drug Cadre		Justin A Boyd Investigator	
	Justin A Boyd, Investigator		Signed By 2000358686 Date Signed 12-02-2022 X 04 31 26	
	Pratik S Upadhyay, Investigation Drug Cadre	ator - Dedic	ated	
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FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	SPECTIONAL OBSI	ERVATIONS	PAGE 24 of 36 PAGES

	DEPARTMENT OF HEAL FOOD AND DRIVE	TH AND HUMA G ADMINISTRATIO		
DISTRICT ADDRESS AND PHON	NE NUMBER		DATE(S) OF INSPECTION	
12420 Parklav Rockville, MI	wn Drive, Room 2032	}	11/22/2022-12/2/2022* FEI NUMBER	
ROCKVIIIe, MI	20037		3004011473	
NAME AND TITLE OF INDIVIDUA	AL TO WHOM REPORT ISSUED			
	wari, Chief Operating Officer			
FIRM NAME	ceuticals Limited	STREET ADDRESS	F To 14 Dhammar Nos	n Willege
Incas Pharmac	Seuticais Limited		Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway	
		No. 8-A,	Taluka, Sanand	1119111141
CITY, STATE, ZIP CODE, COUN		TYPE ESTABLISHMEN		
Anmedabad, Gi	ujarat, 382213 India	Drug Manı	llacturer	
2.Validation vials bet	n studies for (b) (4) Injection analysis to ensure complete stopperstween the stoppering and capping of	on (b) mg ar ing and eval (b) (4)	nd ^(b) mg have not include uate whether there is any ^{(t} vials.	d (b) (4) (b) (4) into
OBSERVATIO	ON 7			
	lity testing are not used in determini	ng.		
	•			
batches was (b) (4) more that batches (b) (4) 2.Change co Injection the chan 36-mont		d during the used to support alue of (b) (4) aluation of what of (b) (4) til (b) (4) the change . Stable of (b) % for eation of not	shelf life and for the three ort the change, the value for (b), compared to a specifical whether all commercial bate. of the expiration date for (b) (4) was use the Sum of (b) (4) Import than (b) %. There was	or this impurity or this impurity ation of not ches, including , such as lot or (4) sed to support urities at the as no thorough
	ailar increases in the impurity.	vould ineer (ms specification until	II they
3.Change control SE/CRF/2022/0039 approved the change of the expiration date for manufacturing at the Intas Matoda site. This data showed the specification of not more than (b) %, incrementally increasing through the 36-month timepoint.				
	EMPLOYEE(S) SIGNATURE			DATE ISSUED
SEE REVERSE OF THIS PAGE	Jose E Melendez, Investigato Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investiga		Justin A Boyd investigator Signed By 2000359696 Date Signed 12-02-2022 X 04 31 25	12/2/2022
	Drug Cadre			
FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	SPECTIONAL O	BSERVATIONS	PAGE 25 of 36 PAGES

	DEPARTMENT OF HEAL' FOOD AND DRUG			CS	
	district address and phone number 12420 Parklawn Drive, Room 2032		DATE(S) OF INSI		
	ckville, MD 20857		FEI NUMBER	2022-12/2/2022*	·
100kviiie, in	20007		3004011	1473	
NAME AND TITLE OF INDIVIDUA	AL TO WHOM REPORT ISSUED				
Kirti Maheshv	wari, Chief Operating Officer	STREET ADDRESS			
	ceuticals Limited		5 то 1/	1, Pharmez, Nea	r Willago
Incas Inalma	Jedicicals Himited	1		-Bavla National	_
		No. 8-A,	Taluka,		
CITY, STATE, ZIP CODE, COUN		TYPE ESTABLISHME			
Anmedabad, G	ijarat, 382213 India	Drug Man	uracture	er —————	
For exar	nple:				
	42.40				
				ıantitation limit "I	
f	followed by incremental increases un	ntil the 36-1	month tim	nepoint with a resu	ılt of ^{(D) (4)} %.
	-4-1-4-1:1:4-1-4-1 (b) (4)	1 4:	11		OOL "
Mi	atoda stability batch (b) (4) : initial	I timepoint,	, below qu	lantitation limit "I	3QL",
1	followed by incremental increases un	niii ine 30-1	month tim	iepoint with a rest	III 01 (7) %.
	1 1 1 1 1 1 (b) (4)	1	1 1	1'1 1' 1' '4 (CT	201."
	atoda stability batch (b) (4) initial	I timepoint,	below qu	antitation limit "I	3QL'',
I	followed by incremental increases un	ntil the 36-i	month tim	epoint with a resu	ilt of 6707 %.
D / 1	0 . 1 . 1 1 . 1	1 1.	4 770	1	
	manufactured at this site have been				
reported	results for the (b) (4) impurity.	For examp	le, (5) (7)	(b) % (b) (4)	impurity
	e) or $\binom{(b)}{(4)}$ $\binom{(b)}{(4)}$ $\binom{(b)}{(4)}$ i	impurity at	release).	The change contro	
_	hly evaluate whether these batches v	_			would have
	ncreases during the shelf life that co	ould cause the	hem to be	out of specificati	on before the
labeled (expiration date.				
ODCEDNATION 0					
OBSERVATIO				0.,	
	of a failure of a batch or any of its co				
extend to other	drug products that may have been as	ssociated w	ith the sp	ecific failure or di	screpancy.
0.37 1.1	4 2022 TIG 1 4 1 1 4	. 1	c ,	1 1 1 1 (b) (4)	
On November 1	On November 14, 2022, a US market complaint was received for a carton labeled as (b) (4) mg				
that contained a				Ithcare, the Intas	
received the complaint sample and provided pictures on November 16, 2022, confirming the incorrect					
carton was used. The carton and vial were received on site on November 21, 2022, further confirming					
the mix-up.					
	EMPLOYEE(S) SIGNATURE				DATE ISSUED
SEE REVERSE	Jose E Melendez, Investigato	or - Dedic	cated		12/2/2022
OF THIS PAGE	Drug Cadre			Justin A Boyd Investigator	
	Justin A Boyd, Investigator			Signed By 2000358686 Date Signed 12-02-2022 V 04 31 26	
	Pratik S Upadhyay, Investiga	ator - Dec	dicated		
	Drug Cadre				<u> </u>

INSPECTIONAL OBSERVATIONS

FORM FDA 483 (09/08)

PREVIOUS EDITION OBSOLETE

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DEPARTMENT OF HEALTH AND HUMAN SERVICES FOOD AND DRUG ADMINISTRATION				
DISTRICT ADDRESS AND PHONE NUMBER	DATE(S) OF INSPECTION			
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*			
Rockville, MD 20857	3004011473			
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED	<u> </u>			
Kirti Maheshwari, Chief Operating Officer				
FIRM NAME	STREET ADDRESS			
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand			
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED			
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer			

Procedure SE/QAD/00125 "Product Recall and Withdrawal", requires action to be taken within for Class II (Major Defects), including "Mix up of product containers". As of November 28, 2022, QA had made no decision regarding a recall and the incident was still under investigation. Additionally, the investigation had not been expanded to review other lots or other products.

Following discussions during the inspection, (b) (4)

OBSERVATION 9

There is a failure to thoroughly review any unexplained discrepancy and the failure of a batch or any of its components to meet any of its specifications whether or not the batch has been already distributed.

1. The summary of closed laboratory OOS investigations conducted by the firm during the period beginning from January 2020 to November 22, 2022, is as follows:

Samples	OOS investigations	Valid	Invalid	% Invalid
Raw materials/in-	479	215	264	55
process				
materials/finished				
products/				

Review of the firm's OOS investigation reports found that the original failed results were invalidated without a scientifically sound root cause, and results of passing re-test results were reported as the result of record.

For example,

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	Drug Cadre		

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	TH AND HUMAN SERVICES		
	ADMINISTRATION		
DISTRICT ADDRESS AND PHONE NUMBER	DATE(S) OF INSPECTION		
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*		
Rockville, MD 20857	FEI NUMBER		
	3004011473		
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED			
Kirti Maheshwari, Chief Operating Officer			
FIRM NAME	STREET ADDRESS		
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village		
	Matoda, Sarkhej-Bavla National Highway		
	No. 8-A, Taluka, Sanand		
OFFICE TIP COPE COUNTRY	•		
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED		
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer		

a. Laboratory Investigation Number SE/PQC2/F/OOS/2022/0069 for (b) (4)

Tablets USP (b) mg pertaining to batch number (b) (4) (Exp. Date September 2024), was initiated on 15 October 2022 to probe the following OOS result generated during Assay test for in-process sample (b) (4)) at (b) (4) stage. While two (2) other batches for in-process samples of (b) (4) Tablets USP (b) mg (i.e., (b) (4) and (b) (4)) analyzed in the same chromatographic sequence run showed results on the lower side of the specifications.

	Batch No.	% Results	Specification Limit
1	(b) (4)	%	(b) % to (b) (4) %
			of label Claim
2		%	
3		%	

The OOS result was confirmed during preliminary investigation and (b) (4) hypothesis testing (i.e., (b) (4) . There is no

assignable cause identified for the OOS and low results obtained in the initial analysis. Re-analysis of all three (3) batches from original samples was performed.

Sr. No.	Batch No.	Initial	Re-test	Specification
		Results	Results	Limit
1	(b) (4)	%	(b) (4) ⁰ / ₀	(b) % to (b) (4) % of label Claim
2		%	(b) %	

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•	Jose E Melendez, Investigator - Dedicated		12/2/2022
OF THIS PAGE		Justin A Boyd Investigator Signed By 2000358686	
	Justin A Boyd, Investigator	X Date Signed 12-02-2022 X 04 31 26	
	Pratik S Upadhyay, Investigator - Dedicated		
	Drug Cadre		

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	DEPA	FOOD AND DRU	.TH AND HUM G ADMINISTRAT			
DISTRICT ADDRESS AND PHON	wn Drive, Room 20	132		11 / 22 / 2 0 2 2	n 2-12/2/2022*	,
Rockville, M		752		FEI NUMBER		
				3004011473	3	
NAME AND TITLE OF INDIVIDUA		ting Officer	•			
FIRM NAME	wari, Chief Opera	ating Officer	STREET ADDRESS			
Intas Pharmad	ceuticals Limited	i			Pharmez, Nea	
					vla National	Highway
CITY, STATE, ZIP CODE, COUN	TRY		NO. 8-A,	Taluka, Sa	anand	
Ahmedabad, Gu	ıjarat, 382213 I	ndia	Drug Mar	nufacturer		
(L) (A)	(1.)	(L)				
(b) (4)	(b) % (4) %	(b) <u>%</u>				
	initial OOS result w					
	ufacturing investiga					
	re occurred due to " olumetric flask at tin					
sciet	ntifically proven nor	<i>s</i> ubstantiated in	eparanon . n the invest	ioation report	(b) (4)	se is not
Tabl	ntifically proven nor lets USP (b) mg; bate	ch ^{(b) (4)} w	as released	to U.S. marke	et.	
	(4)					
b. Labo	oratory Investigation	n Number SE/P	QC2/F/OO	S/2022/0073	for (b) (4)	
USP	(^{(b) (4)}) pertaining	ng to batch nu	imbers (b) (4	·)		
Falls	; Re-test da	te October 202	23, was init	nated on 05 I	November 202	22 to probe the
Subs	owing OOS results f stances test. There	or any unspech	nea mpum m (10) sam	nles analyzed	in the same s	auring Related
two	(2) samples were p	repared by ana	lyst ((b) (6)).	while other	remaining bat	ch samples (8)
were	e prepared by analys	t (^{(b) (6)}).	-J ();	,		1 (-)
Raw Material	Batch number	Any unspecif	ied impurit	ty (at RRT		
23.70		(b) (4)				
(b) (4)		BDL				
(b) (4)		BDL				
(b) (4)		BDL				
(b) (4)		BDL				
(b) (4) (b) (4)	(b) (4) BDL					
		BDL				
	T					T
	EMPLOYEE(S) SIGNATURE		D 11	1		DATE ISSUED
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	Pratik S Upadhy			dicated ^		
	Drug Cadre					<u> </u>

INSPECTIONAL OBSERVATIONS

FORM FDA 483 (09/08)

PREVIOUS EDITION OBSOLETE

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	FOOD AND DE	LITH AND HUMAN SERVICES UG ADMINISTRATION	
DISTRICT ADDRESS AND PH	one number awn Drive, Room 2032	DATE(S) OF INSPECTION 11/22/2022-12	/2/2022*
Rockville, N		FEI NUMBER 3004011473	, _,
		3004011473	
NAME AND TITLE OF INDIVID	UAL TO WHOM REPORT ISSUED		
	nwari, Chief Operating Office	er	
FIRM NAME		STREET ADDRESS	
Intas Pharma	aceuticals Limited	Plot No. 5 To 14, Phar Matoda, Sarkhej-Bavla	
		No. 8-A, Taluka, Sanan	
CITY, STATE, ZIP CODE, COU		TYPE ESTABLISHMENT INSPECTED	
Anmedabad, 6	Gujarat, 382213 India	Drug Manufacturer	
(b) (4)	(b) %		
(b) (4)	(b) 0/0		
(b) (4)	(b) 70 (c) 9/6		
(b) (4)	(b) 70 (c) 9/0		
Limit	$NMT_{(4)}^{(b)}$	6	
			N (0)
	Based on preliminary investigation	n and discussion with analyst (^{(t}), no obvious
	laboratory error was identified. H		
	Batch (b) (4) that showed the	e highest result for any unspeci	fied impurity.
Study Name	Ann manage	ified impurity (at RRT	
Study Ivame	(b)	grea imparity (at KK1	
) (4)	,		
Limit	$NMT_{(4)}^{(b)}$	6	
	The results obtained were significantly to the company of the comp		
	degradation data of (b) (4) Table	ets (b) mg (b) mg was reviewed	and disclosed that any
	unspecified impurity (at RT (b) of related substance test by GC is	increased in acid degradation s	
	of related substance test by GC Is I	ne same for timished broduct at	na raw material.
	Per Investigation Number SE/PQC	2/F/OOS/2022/0073, "Solubili	tv" testing using
			,
OFF DEVELOR	EMPLOYEE(S) SIGNATURE	5 B-11 3 I	DATE ISSUED
SEE REVERSE OF THIS PAGE	_	Justin A Bo	12/2/2022
OF THIS FAGE	Justin A Boyd, Investigato	investigate Signed By Date Signe X 04 31 25	2000358686 d 12-02-2022
	Pratik S Upadhyay, Investi		
	Drug Cadre		L
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	DEPARTMENT OF HEAL FOOD AND DRUG	TH AND HUMAN SE GADMINISTRATION	ERVICES	
DISTRICT ADDRESS AND PHON	wn Drive, Room 2032	I	(s) OF INSPECTION /22/2022-12/2/2022 ⁵	*
Rockville, MI			UMBER	-
		30	04011473	
NAME AND TITLE OF INDIVIDUA		'		
Kirti Maheshv	wari, Chief Operating Officer	STREET ADDRESS		
	ceuticals Limited	Plot No. 5	To 14, Pharmez, Nea	ar Village
		Matoda, Sar	khej-Bavla National	
CITY, STATE, ZIP CODE, COUNT	TRY	No. 8-A, Ta	luka, Sanand	
	 1jarat, 382213 India	Drug Manufa		
c. Labo Tabl initia	material. Analyst (b) (b) (c) mentioned esting after rinsing and washing it. Invalidated based on acid contaminal especifically, the investigation report degradation happen using same beautiful especial especia	Substances test that he used sa Therefore, the stion at the time states, "some the ker for the diluents how the renumber (b) (a) (b) (4) (b) (4) (b) (4) (b) (4) (c) (4) (c) (4) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d	me beaker that was use initial four (4) OOS resort initial sample preparaces of the heat and same is reflected USP (b) (4)	ed in solubility sults were ration. The there and ed in analysis of ever, the USP eted by such earch 2024, was
Batch Number	% Results Limit	(A)		
(b) (4)	(b) % (b) % to (b)	% of label	claim	
hypo initia As tl	initial OOS result was confirm othesis testing (Phase I) with no ide ated, and no discrepancies were no here is no assignable root cause iden e-testing on existing available (b) (4)	entified root cau ted during the ntified, Phase II	use. Manufacturing in manufacturing and sar	vestigation was npling process. ated to perform
SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigate Drug Cadre Justin A Boyd, Investigator Pratik S Upadhyay, Investigator Drug Cadre		Justin A Boyd Investigatior Signed By 2000358686 Date Signed 12-02-2022 V 04 31 25	DATE ISSUED 12/2/2022

INSPECTIONAL OBSERVATIONS

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PREVIOUS EDITION OBSOLETE

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DEBARTMENT OF HEAL	TH AND HUMAN SERVICES	
	G ADMINISTRATION	
DISTRICT ADDRESS AND PHONE NUMBER 12420 Parklawn Drive, Room 2032 Rockville, MD 20857	DATE(S) OF INSPECTION 11/22/2022-12/2/2022* FEI NUMBER	
	3004011473	
NAME AND TITLE OF INDIVIDUAL TO WHOM REPORT ISSUED	<u>.</u>	
Kirti Maheshwari, Chief Operating Officer	:	
FIRM NAME	STREET ADDRESS	
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand	
Ahmedabad, Gujarat, 382213 India	TYPE ESTABLISHMENT INSPECTED Drug Manufacturer	
Sr. No. Batch No. % Result Mean of Mea		

Results of (b) (4) set by Analyst 1 and Analyst 2 were observed within specification limits. Therefore, the QC laboratory invalidated the initial OOS result and considered as valid the average assay result of the (b) (4) determinations of Phase II investigation. However, the laboratory investigation did not address in the investigation the facts that Analyst 1 obtained lower side assay results; Analyst 2 showed a significant variability among sample preparations and the variability obtained between two analysts of 3.6 %. (b) (4) Tablets USP (b) mg; batch (b) (4) was released to USA market.

SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Jose E Melendez, Investigator - Dedicated Drug Cadre	Justin A Boyd Investigator	DATE ISSUED 12/2/2022
	Justin A Boyd, Investigator Pratik S Upadhyay, Investigator - Dedicated Drug Cadre	Signed By 2000358686 Date Signed 12-02-2022 X 04 31 26	

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	TH AND HUMAN SERVICES G ADMINISTRATION
DISTRICT ADDRESS AND PHONE NUMBER	DATE(S) OF INSPECTION
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*
Rockville, MD 20857	FEI NUMBER
'	3004011473
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Kirti Maheshwari, Chief Operating Officer	
FIRM NAME	STREET ADDRESS
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village
	Matoda, Sarkhej-Bavla National Highway
	No. 8-A, Taluka, Sanand
CITY STATE 7ID CODE COLINTRY	Type establishment inspected
CITY, STATE, ZIP CODE, COUNTRY	
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer

2. The summary of aborted chromatographic sequence of your QC laboratory from January 2020 to November 22, 2022, is as follows:

Laboratory Incidents	Automatically aborted	Manually aborted
719	571	148

These incidents involve multiple sample types such as raw materials, in-process, finished products, validation, stability, and cleaning samples. Based on your assessment, the events are attributed to a combination of factors such as; missing vial, lost communication, software malfunction, communication error, hardware error, and connectivity lost between software and analytical instrument. Although each of the aforesaid incidents are investigated by your Quality Unit, systematic corrective actions have not been implemented to effectively decrease the frequency of such atypical laboratory events.

OBSERVATION 10

Appropriate controls are not exercised over computers or related systems to assure that changes in master production and control records or other records are instituted only by authorized personnel.

1.Assessments to evaluate data integrity controls were conducted for 183 manufacturing equipment and systems as part of PQ160193. The assessment report approved March 5, 2018, found there were 149 equipment that required upgraded individual access controls and privileges; 76 that required restrictions for changing the clocks; 113 that needed upgrading for saving electronic data; and 119 that needed upgrading for audit trails. There was no documentation in the quality system to ensure proper controls were implemented through upgrading of the software or

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OF THIS FAGE	Justin A Boyd, Investigator Pratik S Upadhyay, Investigator - Dedicated	Investigator Signed By 2000358686 Date Signed 12-02-2022 D4 31 26	
	Drug Cadre		

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DISTRICT ADDRESS AND PHONE NUMBER	DATE(S) OF INSPECTION
12420 Parklawn Drive, Room 2032	11/22/2022-12/2/2022*
Rockville, MD 20857	3004011473
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Kirti Maheshwari, Chief Operating Officer	
FIRM NAME	STREET ADDRESS
Intas Pharmaceuticals Limited	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand
CITY, STATE, ZIP CODE, COUNTRY	TYPE ESTABLISHMENT INSPECTED
Ahmedabad, Gujarat, 382213 India	Drug Manufacturer
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implementing interim controls as a result of this assessment. For example,

a. The (b) (4) Compression Machine (PS045) captures electronic data including changes to the machine settings, alarms, and in-process monitoring data. This data is not saved electronically or printed. The failure to maintain this data was identified in the 2018 assessment, but no action has been taken.

Additionally, the operators were observed to have the ability to turn on and off the automatic weight control and change its parameters, without any verification of the electronic data to ensure unauthorized changes are not made.

- b.The (b) (4) Machine (PS015) allows the operator to make changes to operation settings. The machine is not configured to allow saving or printing of the operating parameters or alarms. The 2018 assessment identified the audit trail was available in an excel format that was not saved, but no corrective actions have been taken to ensure it is maintained or part of the batch record review.
- 2.No similar assessment for data integrity controls has been conducted for laboratory equipment. The titrator instruments are standalone systems used for (b) (4) and assay testing. The instruments have the ability to electronically store results data, but this function is not utilized. Rather, the process relies on the paper printouts without having any second check that can ensure all print outs are maintained and reported. On November 22, 2022, original (b) (4) printouts were founded discarded in a scrap area.
- 3. Electronic batch records are not configured to ensure contemporaneous recording of data.

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	DEPARTMENT OF HEAL FOOD AND DRIL	TH AND HUMA G ADMINISTRATI		
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NAME AND TITLE OF INDIVIDUA	AL TO WHOM REPORT ISSUED			
	wari, Chief Operating Officer	^		
FIRM NAME	Tall, ontol opening	STREET ADDRESS		
Intas Pharmad	ceuticals Limited	1	5 To 14, Pharmez, Nea	_
			Sarkhej-Bavla National	l Highway
CITY, STATE, ZIP CODE, COUNT	лву	NO. 8-A,	Taluka, Sanand	
	ujarat, 382213 India		ufacturer	
		2		
a.Ele	ectronic batch records are used to do	ocument pro	oduction activities. Personn	el can make
	changes to data entries without trigg			
	click the save button. An operator w	_		•
l i	in-process check during (b) (4)			to manually
	saving.	(4)		
l	urmg.			
l ,	Routine review and approval of prod	duction data	hv a second person would	not be able to
	determine if the data was original or			
	saving the entries.	Hau over	manged prior to die operati	1 IIIaiiaaii
-	aving the chares.			
b Th	ne operators can adjust the date and t	time when (orgating entries for in-proce	ess checks For
	example, in (b) (4)		tor was observed removing	
	seconds from the entries. Additional			
	check documented on November 23.	-	_	_
		-		:010 at 3.32.
`	QA does not review the audit trails a	as barr or m	e datch fecolu feview.	
OBSERVATIO	ON 11			
	sensitivity, specificity and reproducit	hility of tes	t mothods have not been es	tablished
The accuracy, 5	elisitivity, specificity and reproduct.	Ullity Of test	l lifethous have not occir es	launsneu.
Vour firm has a	not performed analytical method va	alidation of	inhouse tests methods and	I verification of
	t methods for the approved and pen			
	idation and verification is tabulated		тринеаноно. тие папаса с	I law materials
US Market Drug		UCIOW.	T	
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for Validation o	<u> </u>			
Analytical Meth	•			
Materials Pendi				
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OF THIS PAGE	Drug Cadre			
1	Justin A Boyd, Investigator		Justin A Boyd Investigator Signed By 2000358686 Date Signed 12-02-2022 D4 31 26	
1	Pratik S Upadhyay, Investiga Drug Cadre	ator - Dec	dicated	1
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FORM FDA 483 (09/08)	PRESENCE EDITION OF STREET	SPECTIONAL C	ORSERVATIONS	PAGE 35 of 36 PAGES

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Intas Pharmaceuticals Limited		Plot No. Matoda, No. 8-A,	Plot No. 5 To 14, Pharmez, Near Village Matoda, Sarkhej-Bavla National Highway No. 8-A, Taluka, Sanand		
Ahmedabad, Gujarat, 382213 India			nufacturer		
Verification of Compendial Analytical Method	T				
Approved	34		46		
Un-Approved/Pending Approval	14		34		

*DATES OF INSPECTION

11/22/2022(Tue), 11/23/2022(Wed), 11/24/2022(Thu), 11/25/2022(Fri), 11/28/2022(Mon), 11/29/2022(Tue), 11/30/2022(Wed), 12/01/2022(Thu), 12/02/2022(Fri)

Pratik S Upadhyay Investigator - Dedicated Drug Cadre Signed By: Pratik S. Upadhyay -S Date Signed: 12-02-2022 04:32:05

SEE REVERSE OF THIS PAGE EMPLOYEE(S) SIGNATURE

Jose E Melendez, Investigator - Dedicated Drug Cadre

Justin A Boyd, Investigator

Pratik S Upadhyay, Investigator - Dedicated

Drug Cadre

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